

NEWS RELEASE

Release Time IMMEDIATE
Date 24 October 2002
Number 54/02

BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 SEPTEMBER 2002

BHP Billiton today released its production report for the quarter ended 30 September 2002

- **Oil and Condensate** production for the quarter of 18.6 million barrels was five per cent lower than the September 2001 quarter. The decrease was mainly due to scheduled shutdowns at Liverpool Bay (UK), and the Bruce and Keith fields (UK) and natural field decline at Bass Strait (Australia). These decreases were partially offset by the start up of Typhoon (US) in July 2001, the success of the West Tuna infill program in Bass Strait and increased North West Shelf (Australia) production due to start up at the Echo Yodel field in December 2001.

Oil and condensate production was six per cent lower than the June 2002 quarter which reflects the scheduled shutdowns at Liverpool Bay, and the Bruce and Keith fields, adverse weather conditions in the Gulf of Mexico reducing production from Typhoon and natural field decline at Griffin (Australia), partially offset by increased production from start up of Laminaria (Australia) phase 2 in June 2002.

- **Natural Gas** production for the quarter of 71.86 billion cubic feet was in line with the September 2001 and June 2002 quarters. Higher production at Bass Strait due to seasonal factors was offset by lower production at Liverpool Bay due to scheduled shutdowns.
- **Alumina** production for the quarter of 1.0 million tonnes was 7 per cent higher than the September 2001 quarter, reflecting higher production rates achieved through Worsley's (Australia) capacity creep program, along with a return to full production at Alumar (Brazil) following government enforced power rationing during the September 2001 quarter. Alumina production was one per cent higher than the June 2002 quarter.
- **Aluminium** production for the quarter of 268,000 tonnes was 10 per cent higher than the September 2001 quarter with production increases seen at all operations. Increased production from Hillside (South Africa) reflected completion of the pot relining program in June 2002. Increased production at Alumar and Valesul (Brazil) reflects a return to full production following government enforced power rationing during the September 2001 quarter. Aluminium production was two per cent higher than the June 2002 quarter.

- **Copper** production for the quarter of 184,000 tonnes was nine per cent lower than the September 2001 quarter and 14 per cent lower than the June 2002 quarter. These reductions mainly reflect temporarily reduced output at Escondida (Chile) and Tintaya (Peru) due to the deterioration of global copper markets. Reductions at Escondida and Tintaya were offset by the commencement of commercial production at Antamina (Peru) in October 2001. Escondida copper production for calendar 2002 will be slightly less than that achieved in 2001, despite the scheduled start-up of the Phase IV expansion in September 2002. BHP Billiton will review its position in relation to production curtailments in December 2002.
- **Iron Ore** production for the quarter of 18.5 million tonnes (BHP Billiton share) was eight per cent higher than the September 2001 and June 2002 quarters. Record Western Australian iron ore production of 19.2 million tonnes (100 per cent terms) was nine per cent higher than the June 2002 quarter due to continued strong demand for all products in Asian markets. Strong demand was also reflected by record shipments from Western Australian operations during the quarter.
- **Metallurgical Coal** production for the quarter of 8.7 million tonnes was four per cent lower than the September 2001 quarter and eight per cent lower than the June 2002 quarter. Lower Queensland (Australia) Coal production compared with both periods was largely due to continued adverse roof conditions at Crinum and rescheduling of maintenance activities at some mines. This was partly offset by increased Illawarra (Australia) Coal production due to higher plant throughput and favorable mining conditions.
- **Boodarie™ Iron** recommenced production in July 2002 following the suspension of operations due to a tube failure in the gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter. A new monthly production record of 155,164 tonnes was set during September.
- **Ekati™ Diamond** (Canada) production for the quarter of 954,000 carats was 24 per cent higher than the September 2001 quarter. The increase in production was mainly due to higher recoveries of lower quality diamonds, along with the benefits of a processing plant de-bottlenecking program.
- **Energy Coal** production for the quarter of 19.4 million tonnes was 13 per cent less than the September 2001 quarter, including a reduction of 2.2 million tonnes resulting from sale of the PT Arutmin energy coal assets (Indonesia) in November 2001. Production was six per cent lower than the June 2002 quarter mainly due to maintenance on two draglines at the New Mexico Coal operations in the US. South African production was 13.8 million tonnes, a decrease of five per cent compared with the September 2001 quarter reflecting the closure of Rietspruit in May 2002.
- **Nickel** production for the quarter of 19,100 tonnes was 20 percent higher than the September 2001 quarter, reflecting ramp-up to full capacity production at Cerro Matoso Line 2 (Colombia), and benefits from ongoing improvement programs and the impact of a scheduled maintenance shut down at Yabulu (Australia) in the September 2001 quarter. Production was eight per cent higher than the June 2002 quarter due to the completion of production ramp-up at Cerro Matoso.

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BHP BILLITON PRODUCTION SUMMARY

		QUARTER ENDED		QUARTER ENDED		% CHANGE	
		SEPT 2001	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001	
						SEPT Q02 vs SEPT Q01	SEPT Q02 vs JUNE Q02
PETROLEUM							
Crude oil & condensate	('000 bbl)	19,505	19,732	18,550	18,550	19,505	-5%
Natural gas	(bcf)	71.05	70.66	71.86	71.86	71.05	-6%
LPG	('000 tonnes)	182.92	180.43	208.96	208.96	182.92	1%
Ethane	('000 tonnes)	24.05	25.62	27.67	27.67	24.05	2%
ALUMINIUM							
Alumina	('000 tonnes)	964	1,018	1,031	1,031	964	14%
Aluminium	('000 tonnes)	244	263	268	268	244	1%
BASE METALS							
Copper	('000 tonnes)	202.4	213.5	184.0	184.0	202.4	-9%
Lead	(tonnes)	54,032	64,768	63,243	63,243	54,032	-14%
Zinc	(tonnes)	29,630	38,942	48,542	48,542	29,630	17%
Gold	(ounces)	71,229	75,589	55,153	55,153	71,229	64%
Silver	('000 ounces)	8,741	11,884	11,319	11,319	8,741	-23%
Molybdenum	(tonnes)	152	232	220	220	152	-27%
CARBON STEEL MATERIALS							
Iron ore	('000 tonnes)	17,080	17,080	18,468	18,468	17,080	29%
Metallurgical coal	('000 tonnes)	9,035	9,359	8,650	8,650	9,035	-4%
Manganese ores	('000 tonnes)	972	784	1,095	1,095	972	-8%
Manganese alloys	('000 tonnes)	119	169	175	175	119	13%
Hot briquetted iron	('000 tonnes)	386	-	333	333	386	47%
DIAMONDS AND SPECIALTY PRODUCTS							
Diamonds	('000 carats)	767	1,023	954	954	767	-14%
ENERGY COAL							
Energy coal	('000 tonnes)	22,405	20,571	19,434	19,434	22,405	-7%
STAINLESS STEEL MATERIALS							
Nickel	('000 tonnes)	15.9	17.7	19.1	19.1	15.9	20%
Chrome ores	('000 tonnes)	629	664	713	713	629	8%
Ferrocchrome	('000 tonnes)	207	223	238	238	207	13%

BHP BILLITON ATTRIBUTABLE PRODUCTION

BHP BILLITON ATTRIBUTABLE PRODUCTION		QUARTER ENDED				QUARTER ENDED		
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
PETROLEUM								
Production								
Crude oil & condensate	(000 bbl)	19,505	19,638	19,644	19,732	18,550	18,550	19,505
Natural gas	(bcf)	71.05	75.47	66.30	70.66	71.86	71.86	71.05
LPG	('000 tonnes)	182.92	173.01	161.20	180.43	208.96	208.96	182.92
Ethane	('000 tonnes)	24.05	18.59	18.87	25.62	27.67	27.67	24.05
ALUMINIUM								
ALUMINA								
Production ('000 tonnes)								
Worsley	86%	662	671	677	686	698	698	662
Suriname	45%	219	209	208	215	221	221	219
Alumar	36%	83	85	111	117	112	112	83
Total		964	965	996	1,018	1,031	1,031	964
ALUMINIUM								
Production ('000 tonnes)								
Hillside	100%	125	117	127	132	135	135	125
Bayside	100%	44	45	43	43	46	46	44
Alumar	46.3%	35	32	40	46	44	44	35
Valesul	45.5%	8	9	9	11	11	11	8
Mozal	47%	32	32	31	31	32	32	32
Total		244	235	250	263	268	268	244
BASE METALS (a)								
COPPER								
Payable metal in concentrate ('000 tonnes)								
Escondida (b)	57.5%	89.3	80.1	75.3	94.4	68.4	68.4	89.3
Tintaya (b)	100%	20.9	22.9	0.8	0.2	-	-	20.9
Antamina (c)	33.8%	-	26.2	25.1	30.5	25.7	25.7	-
Alumbrera	25%	11.6	11.9	12.3	12.8	10.6	10.6	11.6
Highland Valley Copper	33.6%	16.1	15.6	14.2	16.1	14.9	14.9	16.1
Selbaie	100%	2.5	2.6	2.5	2.6	2.8	2.8	2.5
Total		140.4	159.3	130.3	156.6	122.4	122.4	140.4
Cathode ('000 tonnes)								
Escondida	57.5%	21.9	21.9	21.2	21.5	17.9	17.9	21.9
Cerro Colorado	100%	34.3	33.8	31.3	31.3	32.5	32.5	34.3
Tintaya (b)	100%	-	-	-	1.3	8.4	8.4	-
San Manuel	100%	2.3	2.2	1.8	-	-	-	2.3
Pinto Valley	100%	3.4	3.4	3.1	2.8	2.8	2.8	3.4
Total		62.0	61.4	57.4	56.9	61.6	61.6	62.0
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	52,879	51,914	63,172	63,799	61,676	61,676	52,879
Pering	100%	1,153	1,288	892	969	1,567	1,567	1,153
Total		54,032	53,202	64,064	64,768	63,243	63,243	54,032

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

BHP BILLITON ATTRIBUTABLE PRODUCTION		QUARTER ENDED				QUARTER ENDED		
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
BHP Billiton Interest								
BASE METALS (continued)								
ZINC								
Payable metal in concentrate (tonnes)								
Cannington	100%	14,058	17,285	15,002	12,511	15,182	15,182	14,058
Antamina (c)	33.8%	-	16,010	18,825	13,518	18,189	18,189	-
Selbaie	100%	9,684	7,896	8,495	8,121	9,840	9,840	9,684
Pering	100%	5,888	5,583	4,851	4,793	5,331	5,331	5,888
Total		29,630	46,774	47,174	38,942	48,542	48,542	29,630
GOLD								
Payable metal in concentrate (ounces)								
Escondida (b)	57.5%	10,641	12,166	11,837	17,694	10,074	10,074	10,641
Tintaya (b)	100%	10,249	11,500	503	-	-	-	10,249
Alumbrera	25%	42,584	49,780	49,064	51,511	39,279	39,279	42,584
Selbaie	100%	6,519	4,914	5,685	5,117	4,486	4,486	6,519
Highland Valley Copper	33.6%	1,235	1,178	1,126	1,268	1,314	1,314	1,235
Total		71,229	79,538	68,215	75,589	55,153	55,153	71,229
SILVER								
Payable metal in concentrate ('000 ounces)								
Cannington	100%	7,804	7,915	9,980	10,265	9,612	9,612	7,804
Escondida	57.5%	320	298	295	344	304	304	320
Antamina (c)	33.8%	-	690	565	512	595	595	-
Alumbrera	25.0%	42	71	68	56	53	53	42
Highland Valley Copper	33.6%	190	167	168	183	162	162	190
Selbaie	100%	384	662	504	524	593	593	384
Total		8,741	9,803	11,579	11,884	11,319	11,319	8,741
MOLYBDENUM								
Payable metal in concentrate (tonnes)								
Highland Valley Copper	33.6%	152	153	121	232	220	220	152
CARBON STEEL MATERIALS								
IRON ORE								
Production ('000 tonnes)								
Mt Newman Joint Venture	85%	5,973	6,423	5,565	5,413	5,486	5,486	5,973
Goldsworthy Joint Venture	85%	1,656	1,667	1,434	1,690	1,891	1,891	1,656
Yandi Joint Venture	85%	7,046	6,933	6,614	6,663	7,796	7,796	7,046
Jimblebar	100%	1,182	1,332	1,211	1,476	1,370	1,370	1,182
Samarco	50%	1,223	928	1,640	1,838	1,925	1,925	1,223
Total		17,080	17,283	16,464	17,080	18,468	18,468	17,080
METALLURGICAL COAL (d)								
Production ('000 tonnes)								
CQCA Joint Venture	50%	4,002	3,908	5,156	5,001	4,156	4,156	4,002
South Blackwater (e)	50%	670	524	-	-	-	-	670
Gregory Joint Venture	50%	486	408	861	685	496	496	486
BHP Mitsui Coal (f)	80%	1,823	1,467	1,707	1,746	1,863	1,863	1,823
Illawarra	100%	2,055	1,841	1,265	1,927	2,135	2,135	2,055
Total		9,035	8,148	8,989	9,359	8,650	8,650	9,035

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

		QUARTER ENDED					QUARTER ENDED	
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
BHP BILLITON ATTRIBUTES TABLE PRODUCTION								
BHP Billiton Interest								
CARBON STEEL MATERIALS (cont'd)								
MANGANESE ORES								
Saleable production ('000 tonnes)								
South Africa (g)	60%	467	501	424	475	581	581	467
Australia (g)	60%	505	387	467	309	514	514	505
Total		972	888	891	784	1,095	1,095	972
MANGANESE ALLOYS								
Saleable production ('000 tonnes)								
South Africa (g)	60%	69	101	115	121	124	124	69
Australia (g)	60%	50	63	51	48	51	51	50
Total		119	164	166	169	175	175	119
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie™ Iron (h)	100%	386	384	277	-	333	333	386
DIAMONDS AND SPECIALTY PRODUCTS								
DIAMONDS								
Production ('000 carats)								
Ekati™	80%	767	928	932	1,023	954	954	767
ENERGY COAL								
Production ('000 tonnes)								
South Africa	100%	14,538	13,724	13,633	13,815	13,838	13,838	14,538
USA	100%	3,106	3,170	3,266	3,703	2,905	2,905	3,106
Australia	100%	1,173	863	1,129	1,390	1,244	1,244	1,173
Indonesia (i)	80%	2,450	1,778	186	208	216	216	2,450
Colombia (j)	33%	1,138	1,088	1,022	1,455	1,231	1,231	1,138
Total		22,405	20,623	19,236	20,571	19,434	19,434	22,405
STAINLESS STEEL MATERIALS								
NICKEL								
Production ('000 tonnes)								
CMSA	99.8%	9.6	10.4	10.5	9.9	11.7	11.7	9.6
Yabulu	100%	6.3	7.1	7.3	7.8	7.4	7.4	6.3
Total		15.9	17.5	17.8	17.7	19.1	19.1	15.9
CHROME ORES								
Saleable production ('000 tonnes)								
South Africa (g)	60%	629	609	549	664	713	713	629
FERROCHROME								
Saleable production ('000 tonnes)								
South Africa (g)	60%	207	206	201	223	238	238	207

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

BHP Billiton Interest	QUARTER ENDED					QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

- (a) Metal production is reported on the basis of payable metal.
- (b) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions. Commercial production of copper cathode commenced at Tintaya in June 2002.
- (c) Antamina commenced commercial production in October 2001.
- (d) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (e) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in CQCA Joint Venture. Production for the September 2001 quarter includes 775,000 tonnes sourced from South Blackwater which were not reflected in financial results until the December 2001 quarter.
- (f) Shown on 100% basis before 20% outside equity interest.
- (g) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
- (h) Boodarie™ Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter.
- (i) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
- (j) BHP Billiton increased its interest in Cerrejon Zona Norte to 33.3% from 16.7% effective February 2002.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002 SEPT 2001
PETROLEUM						
BHP Billiton attributable production unless otherwise stated.						
CRUDE OIL & CONDENSATE ('000 barrels)						
Bass Strait	7,400	7,197	6,593	6,786	6,799	6,799 7,400
North West Shelf - condensate	1,331	1,310	1,525	1,466	1,602	1,602 1,331
North West Shelf - Wanaea/Cossack	1,652	1,919	1,851	1,892	1,876	1,876 1,652
Laminaria	3,001	2,569	1,958	2,200	2,914	2,914 3,001
Griffin	1,037	863	1,971	1,587	1,281	1,281 1,037
Pakistan	17	19	20	18	18	18 17
Typhoon (a)	835	1,443	1,507	1,754	1,233	1,233 835
Americas	918	810	917	861	718	718 918
Liverpool Bay	2,830	2,868	2,770	2,574	1,838	1,838 2,830
Bruce/Keith	483	640	532	594	271	271 483
Total	19,505	19,638	19,644	19,732	18,550	18,550 19,505
NATURAL GAS (billion cubic feet)						
Bass Strait	29.76	23.14	17.18	26.77	33.07	33.07 29.76
North West Shelf - Domestic	3.68	3.73	3.45	2.86	3.62	3.62 3.68
North West Shelf - LNG	15.76	15.56	15.22	13.01	16.55	16.55 15.76
Griffin	1.45	1.25	0.92	0.34	0.95	0.95 1.45
Pakistan	2.66	2.83	2.94	3.02	2.83	2.83 2.66
Typhoon (a)	0.67	1.48	2.01	1.93	1.38	1.38 0.67
Americas	5.41	4.69	4.40	4.63	3.91	3.91 5.41
Bruce	3.28	10.65	8.44	7.92	4.59	4.59 3.28
Keith	0.19	0.27	0.11	0.16	0.07	0.07 0.19
Liverpool Bay	8.19	11.87	11.63	10.01	4.89	4.89 8.19
Total	71.05	75.47	66.30	70.66	71.86	71.86 71.05
LPG ('000 tonnes)						
Bass Strait	128.73	107.80	108.47	126.70	149.66	149.66 128.73
North West Shelf	36.32	35.53	33.33	35.08	36.32	36.32 36.32
Bruce	16.51	28.50	18.73	17.49	22.45	22.45 16.51
Keith	1.36	1.18	0.67	1.17	0.53	0.53 1.36
Total	182.92	173.01	161.20	180.43	208.96	208.96 182.92
ETHANE ('000 tonnes)						
	24.05	18.59	18.87	25.62	27.67	27.67 24.05

(a) Typhoon commenced production in July 2001.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002 SEPT 2001

ALUMINIUM

BHP Billiton attributable production and sales unless otherwise stated.
('000 tonnes)

ALUMINA

Production

Worsley, Australia	662	671	677	686	698	698	662
Paranam, Suriname	219	209	208	215	221	221	219
Alumar, Brazil	83	85	111	117	112	112	83
Total	<u>964</u>	<u>965</u>	<u>996</u>	<u>1,018</u>	<u>1,031</u>	<u>1,031</u>	<u>964</u>

Sales

Worsley, Australia	692	638	656	690	758	758	692
Paranam, Suriname	224	221	205	197	253	253	224
Alumar, Brazil	79	88	101	106	130	130	79
Total	<u>995</u>	<u>947</u>	<u>962</u>	<u>993</u>	<u>1,141</u>	<u>1,141</u>	<u>995</u>

ALUMINIUM

Production

Hillside, South Africa	125	117	127	132	135	135	125
Bayside, South Africa	44	45	43	43	46	46	44
Alumar, Brazil	35	32	40	46	44	44	35
Valesul, Brazil	8	9	9	11	11	11	8
Mozal, Mozambique	32	32	31	31	32	32	32
Total	<u>244</u>	<u>235</u>	<u>250</u>	<u>263</u>	<u>268</u>	<u>268</u>	<u>244</u>

Sales

Hillside, South Africa	123	117	128	131	124	124	123
Bayside, South Africa	43	43	42	53	47	47	43
Alumar, Brazil	34	33	38	45	38	38	34
Valesul, Brazil	8	8	10	11	9	9	8
Mozal, Mozambique	32	32	31	34	27	27	32
Total	<u>240</u>	<u>233</u>	<u>249</u>	<u>274</u>	<u>245</u>	<u>245</u>	<u>240</u>

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Escondida, Chile (a)

Material mined (100%) ('000 tonnes)	85,344	84,821	80,401	77,244	74,671	74,671	85,344
Sulphide ore milled (100%) ('000 tonnes)	11,205	10,060	10,452	11,311	10,142	10,142	11,205
Average copper grade (%)	1.75%	1.72%	1.53%	1.74%	1.45%	1.45%	1.75%
Production ex Mill (100%) ('000 tonnes)	162.0	144.4	134.9	170.3	125.6	125.6	162.0

Production

Payable copper ('000 tonnes)	89.3	80.1	75.3	94.4	68.4	68.4	89.3
Payable gold concentrate (fine ounces)	10,641	12,166	11,837	17,694	10,074	10,074	10,641
Copper cathode (SXEW) ('000 tonnes)	21.9	21.9	21.2	21.5	17.9	17.9	21.9
Payable silver concentrate ('000 ounces)	320	298	295	344	304	304	320

Sales

Payable copper ('000 tonnes)	83.8	87.0	77.0	85.3	77.0	77.0	83.8
Payable gold concentrate (fine ounces)	8,729	12,386	10,806	17,004	11,689	11,689	8,729
Copper cathode (SXEW) ('000 tonnes)	22.9	18.0	24.6	22.7	14.9	14.9	22.9
Payable silver concentrate ('000 ounces)	312	334	313	248	269	269	312

(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.

Tintaya, Peru (a) (b)

Material mined ('000 tonnes)	17,600	14,115	396	-	-	-	17,600
Ore milled ('000 tonnes)	1,640	1,569	71	-	-	-	1,640
Average copper grade (%)	1.58%	1.72%	1.64%	0.00%	0.00%	0.00%	1.58%

Production

Payable copper ('000 tonnes)	20.9	22.9	0.8	0.2	-	-	20.9
Payable gold concentrate (fine ounces)	10,249	11,500	503	-	-	-	10,249
Copper cathode (SXEW) ('000 tonnes)	-	-	-	1.3	8.4	8.4	-

Sales

Payable copper ('000 tonnes)	19.2	17.8	8.8	-	-	-	19.2
Payable gold concentrate (fine ounces)	9,745	9,546	5,452	212	-	-	9,745
Copper cathode (SXEW) ('000 tonnes)	-	-	-	1.9	8.0	8.0	-

(a) Sulphide production at Tintaya was temporarily suspended in January 2002 due to weak market conditions.

(b) Commercial production of copper cathode commenced in June 2002.

Cerro Colorado, Chile

Material mined ('000 tonnes)	13,595	16,677	15,348	18,628	17,963	17,963	13,595
Ore milled ('000 tonnes)	3,516	3,864	3,698	3,581	3,759	3,759	3,516
Average copper grade (%)	1.06%	1.13%	1.03%	1.00%	0.97%	0.97%	1.06%

Production

Copper cathode ('000 tonnes)	34.3	33.8	31.3	31.3	32.5	32.5	34.3
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Sales

Copper cathode ('000 tonnes)	33.8	31.7	33.9	34.5	21.2	21.2	33.8
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PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				QUARTER ENDED	
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002 SEPT 2001

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Antamina, Peru (a)

Material mined (100%)	('000 tonnes)	19,970	20,548	28,990	30,235	30,235	-
Ore milled (100%)	('000 tonnes)	6,318	6,309	7,250	6,794	6,794	-
Average head grades							
- Copper	(%)	1.42%	1.31%	1.43%	1.36%	1.36%	0.00%
- Zinc	(%)	1.35%	1.44%	0.93%	1.66%	1.66%	0.00%

Production

Payable copper	('000 tonnes)	26.2	25.1	30.5	25.7	25.7	-
Payable zinc	(tonnes)	16,010	18,825	13,518	18,189	18,189	-
Payable silver	('000 ounces)	690	565	512	595	595	-

Sales

Payable copper	('000 tonnes)	28.7	28.8	28.6	30.6	30.6	-
Payable zinc	(tonnes)	9,283	23,028	15,009	19,184	19,184	-
Payable silver	('000 ounces)	748	595	489	590	590	-

(a) Commercial production commenced in October 2001.

Alumbrera, Argentina

Material mined (100%)	('000 tonnes)	29,545	28,635	25,430	26,524	29,356	29,356	29,545
Ore milled (100%)	('000 tonnes)	7,516	7,142	7,146	7,575	8,034	8,034	7,516
Average head grades								
- Copper	(%)	0.70%	0.74%	0.76%	0.73%	0.62%	0.62%	0.70%
- Gold	(g/t)	1.0	1.1	1.1	1.0	0.8	0.8	1.0

Production

Payable copper	('000 tonnes)	11.6	11.9	12.3	12.8	10.6	10.6	11.6
Payable gold	(fine ounces)	40,370	46,987	45,421	46,537	35,935	35,935	40,370
Payable gold - dore	(fine ounces)	2,214	2,793	3,644	4,973	3,344	3,344	2,214
Payable silver	('000 ounces)	42	71	68	56	53	53	42

Sales

Payable copper	('000 tonnes)	9.8	13.1	12.7	11.6	10.3	10.3	9.8
Payable gold	(fine ounces)	34,461	48,223	47,261	36,874	33,707	33,707	34,461
Payable gold - dore	(fine ounces)	2,009	1,829	3,710	4,466	3,082	3,082	2,009
Payable silver	('000 ounces)	42	71	67	56	53	53	42

Highland Valley Copper, Canada

Material mined (100%)	('000 tonnes)	19,910	20,883	18,322	18,522	20,455	20,455	19,910
Ore milled (100%)	('000 tonnes)	12,841	12,912	11,778	12,224	12,941	12,941	12,841
Average copper grade	(%)	0.43%	0.42%	0.42%	0.43%	0.40%	0.40%	0.43%

Production

Payable copper	('000 tonnes)	16.1	15.6	14.2	16.1	14.9	14.9	16.1
Payable molybdenum	('000 tonnes)	0.15	0.15	0.12	0.23	0.22	0.22	0.15
Payable silver	('000 ounces)	190	167	168	183	162	162	190
Payable gold concentrate	(fine ounces)	1,235	1,178	1,126	1,268	1,314	1,314	1,235

Sales

Payable copper	('000 tonnes)	17.5	18.8	11.6	14.9	14.4	14.4	17.5
Payable molybdenum	('000 tonnes)	0.14	0.14	0.17	0.22	0.19	0.19	0.14
Payable silver	('000 ounces)	204	219	133	173	153	153	204
Payable gold concentrate	(fine ounces)	1,840	2,062	1,096	1,467	1,240	1,240	1,840

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED				QUARTER ENDED		
		SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
BASE METALS								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
Cannington, Australia								
Material mined	('000 tonnes)	543	555	569	574	631	631	543
Ore milled	('000 tonnes)	496	538	567	575	599	599	496
Average head grades								
- Silver	(g/t)	598	567	619	675	564	564	598
- Lead	(%)	13.2%	12.1%	12.7%	13.6%	11.7%	11.7%	13.2%
- Zinc	(%)	4.8%	5.3%	4.6%	3.9%	4.3%	4.3%	4.8%
Production								
Payable silver	('000 ounces)	7,804	7,915	9,980	10,265	9,612	9,612	7,804
Payable lead	(tonnes)	52,879	51,914	63,172	63,799	61,676	61,676	52,879
Payable zinc	(tonnes)	14,058	17,285	15,002	12,511	15,182	15,182	14,058
Sales								
Payable silver	('000 ounces)	7,231	8,045	9,383	10,788	9,376	9,376	7,231
Payable lead	(tonnes)	49,423	52,577	59,712	67,650	59,871	59,871	49,423
Payable zinc	(tonnes)	13,220	17,850	19,105	14,761	12,107	12,107	13,220
Selbaie, Canada								
Ore milled	('000 tonnes)	1,006	1,029	1,012	1,016	1,049	1,049	1,006
Average head grades								
- Zinc	(%)	1.51%	1.29%	1.32%	1.26%	1.37%	1.37%	1.51%
- Copper	(%)	0.34%	0.34%	0.33%	0.34%	0.33%	0.33%	0.34%
- Gold	(g/t)	0.34	0.24	0.26	0.25	0.23	0.23	0.34
- Silver	(g/t)	25.00	37.23	29.10	28.99	35.10	35.10	25.00
Production								
Payable zinc	(tonnes)	9,684	7,896	8,495	8,121	9,840	9,840	9,684
Payable copper	(tonnes)	2,477	2,616	2,452	2,642	2,789	2,789	2,477
Payable gold concentrate	(ounces)	6,519	4,914	5,685	5,117	4,486	4,486	6,519
Payable silver	('000 ounces)	384	662	504	524	593	593	384
Sales								
Payable zinc	(tonnes)	9,959	7,932	8,400	7,877	9,861	9,861	9,959
Payable copper	(tonnes)	3,196	2,615	2,605	2,459	2,823	2,823	3,196
Payable gold concentrate	(ounces)	8,112	8,002	5,048	5,142	5,932	5,932	8,112
Payable silver	('000 ounces)	284	321	605	573	527	527	284
Pering, South Africa								
Ore milled	('000 tonnes)	339	342	330	338	320	320	339
Average head grades								
- Zinc	(%)	2.02%	1.90%	1.73%	1.85%	2.21%	2.21%	2.02%
- Lead	(%)	0.49%	0.54%	0.42%	0.52%	0.66%	0.66%	0.49%
Production								
Payable zinc	(tonnes)	5,888	5,583	4,851	4,793	5,331	5,331	5,888
Payable lead	(tonnes)	1,153	1,288	892	969	1,567	1,567	1,153
Sales								
Payable zinc	(tonnes)	4,932	4,859	4,745	3,667	3,701	3,701	4,932
Payable lead	(tonnes)	1,366	1,217	1,298	729	1,367	1,367	1,366

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

San Manuel, USA (a)**Production**

Copper cathode (SXEW)	('000 tonnes)	2.3	2.2	1.8	-	-	-	2.3
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(a) San Manuel SXEW operations closed in March 2002.

Pinto Valley, USA**Production**

Copper cathode (SXEW)	('000 tonnes)	3.4	3.4	3.1	2.8	2.8	2.8	3.4
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Sales

Copper cathode (SXEW)	('000 tonnes)	3.1	2.3	4.4	2.9	2.7	2.7	3.1
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PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2001

CARBON STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

Figures in italics indicate adjustments have been made since the data was previously reported.

IRON ORE (a)

Pilbara, Australia

Production

Mt Newman Joint Venture	5,973	6,423	5,565	5,413	5,486	5,486	5,973
Goldsworthy Joint Venture (b)	1,656	1,667	1,434	1,690	1,891	1,891	1,656
Yandi Joint Venture	7,046	6,933	6,614	6,663	7,796	7,796	7,046
Jimblebar	1,182	1,332	1,211	1,476	1,370	1,370	1,182
Total (BHP Billiton share)	15,858	16,355	14,824	15,242	16,543	16,543	15,858
Total production (100%)	18,448	19,006	17,226	17,671	19,221	19,221	18,448

Shipments

Lump	3,729	3,483	3,316	4,151	4,335	4,335	3,729
Fines	12,334	12,025	11,083	10,517	11,842	11,842	12,334
Total (BHP Billiton share)	16,063	15,508	14,399	14,668	16,177	16,177	16,063
Total shipments (100%)	18,897	18,245	16,940	17,256	19,033	19,033	18,897

(a) Iron ore production and shipments are reported on a wet tonnes basis.

(b) Includes bulk sample production from Mining Area C.

Samarco, Brazil

Production	1,223	928	1,640	1,838	1,925	1,925	1,223
Shipments	1,156	1,440	1,705	1,768	2,014	2,014	1,156

METALLURGICAL COAL (a)

Queensland, Australia

Production

CQCA Joint Venture

Blackwater	977	1,305	1,892	1,669	1,633	1,633	977
Goonyella	986	850	1,036	904	734	734	986
Peak Downs	885	730	1,028	1,185	789	789	885
Saraji	627	528	676	716	427	427	627
Norwich Park	527	495	524	527	573	573	527
CQCA total	4,002	3,908	5,156	5,001	4,156	4,156	4,002

<u>South Blackwater (b)</u>	670	524	-	-	-	-	670
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<u>Gregory Joint Venture</u>	486	408	861	685	496	496	486
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BHP Mitsui Coal (c)

Riverside	917	649	907	928	927	927	917
South Walker Creek	906	817	800	818	936	936	906
BHP Mitsui Coal total	1,823	1,467	1,707	1,746	1,863	1,863	1,823
<u>Queensland total</u>	6,980	6,307	7,724	7,432	6,515	6,515	6,980

Shipments (d)

Coking coal	4,804	4,011	4,799	5,252	4,165	4,165	4,804
Weak coking coal	1,592	1,674	1,604	1,124	1,739	1,739	1,592
Thermal coal	631	704	764	734	1,022	1,022	631
Total	7,027	6,390	7,167	7,110	6,926	6,926	7,027

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is included in Blackwater.

(c) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

(d) Shipment totals for the September 2001 quarter includes 775,000 tonnes sourced from South Blackwater which were not reflected in financial results until the December 2001 quarter.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
CARBON STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
Illawarra, Australia							
Production	2,055	1,841	1,265	1,927	2,135	2,135	2,055
Shipments							
Coking coal	1,457	1,655	1,555	1,543	1,515	1,515	1,457
Thermal coal	136	94	49	268	134	134	136
Total	1,593	1,749	1,604	1,811	1,649	1,649	1,593
MANGANESE ORES							
South Africa							
Saleable production (a)	467	501	424	475	581	581	467
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
Australia							
Saleable production (a)	505	387	467	309	514	514	505
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
MANGANESE ALLOYS							
South Africa							
Saleable production (a)	69	101	115	121	124	124	69
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
Australia							
Saleable production (a)	50	63	51	48	51	51	50
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
HOT BRIQUETTED IRON							
Boodarie™ Iron, Australia (a)							
Production	386	384	277	-	333	333	386
Shipments	358	302	391	93	202	202	358
(a) Boodarie™ Iron recommenced production in July 2002 following the suspension of operations due to a tube failure in a gas re-heating furnace. The plant was progressively brought back on line with three trains operational at the end of the September 2002 quarter.							

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED	
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002

DIAMONDS AND SPECIALTY PRODUCTS

BHP Billiton attributable production and sales unless otherwise stated.

DIAMONDS**Ekati™, Canada**

Production	('000 carats)	767	928	932	1,023	954	954	767
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PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
ENERGY COAL							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
Ingwe, South Africa							
Production	14,538	13,724	13,633	13,815	13,838	13,838	14,538
Sales							
Export	6,289	6,083	5,605	5,744	5,648	5,648	6,289
Local utility	7,477	6,780	6,979	7,767	7,836	7,836	7,477
Inland	1,092	1,111	835	742	471	471	1,092
Total	14,858	13,974	13,418	14,253	13,955	13,955	14,858
New Mexico, USA							
Production							
Navajo Coal	1,694	1,682	1,801	2,030	1,602	1,602	1,694
San Juan Coal	1,412	1,488	1,465	1,673	1,303	1,303	1,412
Total	3,106	3,170	3,266	3,703	2,905	2,905	3,106
Sales - local utility	3,407	3,489	2,882	3,469	3,546	3,546	3,407
Hunter Valley, Australia							
Production	1,173	863	1,129	1,390	1,244	1,244	1,173
Sales							
Export	604	571	904	1,056	783	783	604
Inland	398	378	342	337	366	366	398
Total	1,002	949	1,246	1,393	1,149	1,149	1,002
Kalimantan, Indonesia							
Production (a)							
Senakin (b)	1,161	801	-	-	-	-	1,161
Satui (b)	1,068	777	-	-	-	-	1,068
Petangis	221	201	186	208	216	216	221
Total	2,450	1,778	186	208	216	216	2,450
Sales - export	2,312	1,684	242	243	189	189	2,312
(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production. (b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.							
Cerrejon Coal, Colombia (a)							
Production	1,138	1,088	1,022	1,455	1,231	1,231	1,138
Sales - export	1,098	688	971	1,144	1,246	1,246	1,098
(a) BHP Billiton increased its interest in CZN from 16.7% to 33.3% effective February 2002.							

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED				QUARTER ENDED		
	SEPT 2001	DEC 2001	MARCH 2002	JUNE 2002	SEPT 2002	SEPT 2002	SEPT 2001
STAINLESS STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
NICKEL							
<u>CMSA, Colombia</u>							
Production	9.6	10.4	10.5	9.9	11.7	11.7	9.6
Sales	9.1	10.4	10.5	11.6	10.5	10.5	9.1
<u>Yabulu, Australia</u>							
Production							
Nickel	6.3	7.1	7.3	7.8	7.4	7.4	6.3
Cobalt	0.4	0.4	0.5	0.4	0.5	0.5	0.4
Sales							
Nickel	7.7	6.9	7.3	7.1	7.1	7.1	7.7
Cobalt	0.4	0.5	0.5	0.5	0.5	0.5	0.4
CHROME ORES							
<u>South Africa</u>							
Saleable production (a)	629	609	549	664	713	713	629
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
FERROCHROME							
<u>South Africa</u>							
Saleable production (a)	207	206	201	223	238	238	207
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							