bhpbilliton

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BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 JUNE 2002

BHP Billiton today released its production report for the quarter ended 30 June, 2002

- **Aluminium** production for the year of 992,000 tonnes was in line with last year. Increased production from Mozal (Mozambique) for the year (up 37 per cent) reflecting full commissioning of that operation, was offset by lower production from the Brazilian smelters mainly due to a government enforced power rationing program in place for the first half of the financial year. Aluminium production in the June 2002 quarter was five per cent higher than both the June 2001 and March 2002 quarters.
- **Alumina** production for the year of 3.9 million tonnes was 34 per cent higher than 2001, reflecting the additional 56 per cent interest in Worsley (Australia) acquired in January 2001 combined with higher production rates achieved through Worsley's capacity creep program. Worsley has achieved consistent operation at or above nameplate capacity of 3.1 million tonnes per annum. Alumina production in the June 2002 quarter was in line with both the June 2001 and March 2002 quarters.
- **Copper** production for the year of 824,300 tonnes was five per cent higher than 2001. Production in the June 2002 quarter was 14 percent above the March 2002 quarter, mainly due to higher production at Escondida reflecting fiscal year end ore inventory clean out and better than anticipated mill performance. This is a short-term aberration in copper output and does not interfere with the commitment to temporarily reduce output at Escondida and Tintaya by 250,000 tonnes over a 14 month period ending in December 2002 due to the deterioration of global copper markets. Reductions at Escondida and Tintaya were offset by the commencement of commercial production at Antamina (Peru) in October 2001. Escondida copper production for calendar 2002 will be slightly less than that achieved in 2001, despite the scheduled start-up of the Phase IV expansion in September 2002.

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A member of the BHP Billiton group which is headquartered in Australia

- **Iron Ore** production for the year of 67.9 million tonnes (BHP Billiton share) was three per cent higher than 2001. Record West Australian iron ore production of 72.6 million tonnes (100 per cent terms) was seven per cent higher than 2001 due to increased demand for all products and success with marketing Yandi Lump. Samarco (Brazil) iron ore production was 5.6 million tonnes, which was 25 per cent lower than 2001 mainly due to lower market demand for pellets. Total iron ore production in the June 2002 quarter was in line with the June 2001 quarter and four per cent above the March 2002 quarter.
- **Metallurgical Coal** production for the year of 35.5 million tonnes was four per cent lower than 2001. The decrease reflects the impact of the sell-down of BHP Billiton's interest in the CQCA and Gregory joint ventures (Australia) to Mitsubishi. This was partly offset by additional production from the newly integrated Blackwater mine (Australia). Production in the June 2002 quarter was 13 per cent lower than the June 2001 quarter, again largely due to the sell-down in Queensland. Illawarra (Australia) production of 7.1 million tonnes for the year was eight per cent higher than 2001.
- **Boodarie Iron** production re-commenced in one train on 18 July, with the remaining three trains to be brought progressively back on line during the September quarter. No production was recorded at Boodarie Iron in the June 2002 quarter.
- **Nickel** production for the year of 68,900 tonnes was 13 percent higher than 2001, reflecting the continued ramp-up of Cerro Matoso Line 2 (Colombia), which commenced production on 1 January 2001. Production at Yabulu (Australia) was in line with 2001.
- **Energy Coal** production for the year of 82.8 million tonnes was 11 per cent less than 2001. South African production was 55.7 million tonnes, a decrease of nine per cent reflecting the divestment of Matla and Glisa, the scaling down of Rietspruit and a modest reduction in export production in response to reduced market demand. US production was 13.3 million tonnes, a decrease of 11 per cent reflecting reduced production at San Juan Coal Company in response to reduced customer demand. South Africa production in the June 2002 quarter was one per cent higher than the March 2002 quarter due to higher domestic demand (Eskom). During the course of the June quarter, as previously announced, BHP Billiton also closed Rietspruit and Blinkpan.
- **Oil and Condensate** production for the year of 78.5 million barrels was one per cent lower than 2001. Natural field decline at Griffin (Australia) and Bass Strait (Australia) was partially offset by the completion of repairs to Scindian-3 flowline, the Griffin-9 infill program and the success of the West Tuna infill. In addition, the start up of Typhoon (US) in July 2001 added 5.5 million barrels which partly offset lower production volumes as a result of the sale of the Buffalo (Australia) oil field. Oil and condensate production in the June 2002 quarter was seven per cent higher than the June 2001 quarter and in line with the March 2002 quarter.
- **Natural Gas** production for the year of 283.5 billion cubic feet was eight per cent higher than 2001, mainly due to higher volumes from Liverpool Bay (UK) and the commencement of production at Zamzama (Pakistan) in March 2001 and Typhoon (US) in July 2001. Natural gas production was in line with the June 2001 quarter and seven per cent higher than the March 2002 quarter, mainly due to higher production at Bass Strait (Australia) due to seasonal factors.

- **Raw Steel** production for the year of 5.3 million tonnes was two per cent less than 2001, reflecting production down-time associated with industrial action, planned maintenance and the reline of the New Zealand Steel melter. Raw Steel production in the June 2002 quarter was 13 per cent above the March 2002 quarter mainly due to industrial action, operational difficulties and the reline of New Zealand Steel melter occurring in the March quarter. Following the de-merger of BHP Steel from BHP Billiton in July 2002, future production reports will not include production information for raw steel.
- **Ekati™ Diamond** production for the year of 3,650,000 carats was 155 per cent higher than 2001. The increase in production was mainly due to the acquisition of an additional 29 per cent interest in July 2001, higher grade on core production, and higher recoveries of lower quality diamonds. Ekati™ production in the June 2002 quarter was 140 per cent above the June 2001 quarter, reflecting the factors outlined above.

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Further information can be found on our Internet site: http://www.bhpbilliton.com

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BHP BILLITON PRODUCTION SUMMARY

		QUARTER ENDED			YEAR ENDED		% CHANGE		
		JUNE 2001	MARCH 2001	**JUNE 2002**	**JUNE 2002**	JUNE 2001	JUNE Q02 vs JUNE Q01	JUNE Q02 vs MAR Q02	FY02 vs FY01
ALUMINIUM									
Alumina	('000 tonnes)	998	996	**1,018**	**3,942**	2,938	2%	2%	34%
Aluminium	('000 tonnes)	250	250	**263**	**992**	984	5%	5%	1%
BASE METALS									
Copper	('000 tonnes)	200.2	187.6	**213.5**	**824.3**	784.9	7%	14%	5%
Lead	(tonnes)	55,681	64,064	**64,768**	**236,066**	206,194	16%	1%	14%
Zinc	(tonnes)	30,846	47,174	**38,942**	**162,520**	121,749	26%	-17%	33%
Gold	(ounces)	68,992	67,089	**74,321**	**289,764**	218,976	8%	11%	32%
Silver	('000 ounces)	8,302	11,284	**11,540**	**40,750**	31,729	39%	2%	28%
Molybdenum	(tonnes)	125	121	**232**	**658**	385	86%	92%	71%
CARBON STEEL MATERIALS									
Iron ore	('000 tonnes)	17,074	16,464	**17,080**	**67,907**	65,858	0%	4%	3%
Metallurgical coal	('000 tonnes)	10,802	8,989	**9,359**	**35,532**	37,141	-13%	4%	-4%
Manganese ores	('000 tonnes)	936	891	**784**	**3,535**	3,774	-16%	-12%	-6%
Manganese alloys	('000 tonnes)	136	166	**169**	**619**	644	24%	2%	-4%
Hot briquetted iron	('000 tonnes)	276	277	**-**	**1,047**	848	-100%	-100%	24%
STAINLESS STEEL MATERIALS									
Nickel	('000 tonnes)	16.8	17.8	**17.7**	**68.9**	60.8	5%	-1%	13%
Chrome ores	('000 tonnes)	665	549	**664**	**2,451**	3,158	0%	21%	-22%
Ferrochrome	('000 tonnes)	194	201	**223**	**837**	908	15%	11%	-8%
ENERGY COAL	('000 tonnes)	23,134	19,236	**20,571**	**82,835**	92,807	-11%	7%	-11%
PETROLEUM									
Crude oil and condensate	('000 bbl)	18,378	19,644	**19,732**	**78,519**	79,109	7%	0%	-1%
Natural gas	(bcf)	71.64	66.30	**70.66**	**283.47**	261.83	-1%	7%	8%
LPG	('000 tonnes)	175.60	161.20	**180.43**	**697.56**	673.82	3%	12%	4%
Ethane	('000 tonnes)	18.53	18.87	**25.62**	**87.13**	67.39	38%	36%	29%
BHP STEEL									
Raw steel	('000 tonnes)	1,328	1,251	**1,411**	**5,306**	5,432	6%	13%	-2%
Marketable steel products	('000 tonnes)	1,469	1,396	**1,439**	**5,381**	5,507	-2%	3%	-2%
EXPLOR'N, TECH & NEW BUS									
Diamonds	('000 carats)	427	932	**1,023**	**3,650**	1,429	140%	10%	155%

BHP BILLITON ATTRIBUTABLE PRODUCTION

	BHP Billiton Interest	QUARTER ENDED JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	YEAR ENDED **JUNE 2002**	JUNE 2001
ALUMINIUM								
ALUMINA								
Production ('000 tonnes)								
Worsley (a)	86%	674	662	671	677	**686**	**2,696**	1,632
Suriname	45%	211	219	209	208	**214**	**850**	852
Alumar	36%	113	83	85	111	**117**	**396**	454
Total		998	964	965	996	**1,018**	**3,942**	2,938
ALUMINIUM								
Production ('000 tonnes)								
Hillside	100%	123	125	117	127	**132**	**502**	498
Bayside	100%	43	44	45	43	**43**	**174**	178
Alumar	46.3%	43	35	32	39	**46**	**152**	172
Valesul	45.5%	9	8	9	9	**11**	**37**	43
Mozal (b)	47%	32	32	32	31	**32**	**127**	93
Total		250	244	235	250	**263**	**992**	984
BASE METALS (c)								
COPPER								
Payable metal in concentrate ('000 tonnes)								
Escondida (d)	57.5%	89.1	89.3	80.1	75.3	**94.4**	**339.1**	402.7
Tintaya (d)	100%	20.1	20.9	22.9	0.8	**0.2**	**44.9**	84.9
Antamina (f)	33.8%	-	-	26.2	25.1	**30.5**	**81.9**	-
Alumbrera (e)	25%	11.9	11.6	11.9	12.3	**12.8**	**48.5**	32.6
Highland Valley (e)	33.6%	14.1	16.1	15.6	14.2	**16.1**	**62.1**	44.9
Selbaie	100%	3.0	2.5	2.6	2.5	**2.6**	**10.2**	12.8
Total		138.1	140.4	159.3	130.3	**156.6**	**586.6**	578.0
Cathode ('000 tonnes)								
Escondida	57.5%	22.0	21.9	21.9	21.2	**21.5**	**86.5**	83.4
Cerro Colorado (e)	100%	33.8	34.3	33.8	31.3	**31.3**	**130.8**	96.7
Tintaya (d)	100%	-	-	-	-	**1.3**	**1.3**	-
San Manuel	100%	2.3	2.3	2.2	1.8	**-**	**6.3**	10.3
Pinto Valley	100%	3.8	3.4	3.4	3.1	**2.8**	**12.8**	16.4
Total		62.0	62.0	61.4	57.4	**56.9**	**237.7**	206.9
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	54,271	52,879	51,914	63,172	**63,799**	**231,764**	200,328
Pering	100%	1,410	1,153	1,288	892	**969**	**4,302**	5,866
Total		55,681	54,032	53,202	64,064	**64,768**	**236,066**	206,194
ZINC								
Payable metal in concentate (tonnes)								
Cannington	100%	17,176	14,058	17,285	15,002	**12,511**	**58,856**	64,194
Antamina (f)	33.8%	-	-	16,010	18,825	**13,518**	**48,353**	-
Selbaie	100%	8,275	9,684	7,896	8,495	**8,121**	**34,196**	36,646
Pering	100%	5,396	5,888	5,583	4,851	**4,793**	**21,115**	20,909
Total		30,846	29,630	46,774	47,174	**38,942**	**162,520**	121,749

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

	BHP Billiton Interest	QUARTER ENDED JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	YEAR ENDED **JUNE 2002**	JUNE 2001
BASE METALS (continued)								
GOLD								
Payable metal in concentrate (ounces)								
Escondida (d)	57.5%	10,302	10,641	12,166	11,837	**17,694**	**52,338**	49,597
Tintaya (d)	100%	7,693	10,249	11,500	503	**-**	**22,252**	24,424
Alumbrera (e)	25%	42,287	42,584	49,780	49,064	**51,511**	**192,939**	106,313
Selbaie	100%	8,711	6,519	4,914	5,685	**5,117**	**22,235**	38,643
Total		68,992	69,994	78,360	67,089	**74,321**	**289,764**	218,976
SILVER								
Payable metal in concentrate ('000 ounces)								
Cannington	100%	7,806	7,804	7,915	9,980	**10,265**	**35,964**	29,488
Antamina (f)	33.8%	-	-	690	565	**512**	**1,767**	-
Alumbrera (e)	25.0%	57	42	71	68	**56**	**237**	145
Highland Valley (e)	33.6%	170	190	167	168	**183**	**709**	545
Selbaie	100%	268	384	662	504	**524**	**2,073**	1,550
Total		8,302	8,421	9,505	11,284	**11,540**	**40,750**	31,729
MOLYBDENUM								
Payable metal in concentrate (tonnes)								
Highland Valley (e)	33.6%	125	152	153	121	**232**	**658**	385
CARBON STEEL MATERIALS								
IRON ORE								
Production ('000 tonnes)								
Mt Newman Joint Venture	85%	5,239	5,973	6,423	5,565	**5,413**	**23,374**	20,950
Goldsworthy Joint Venture	85%	1,788	1,656	1,667	1,434	**1,690**	**6,447**	6,601
Yandi Joint Venture	85%	6,882	7,046	6,933	6,614	**6,663**	**27,256**	26,156
Jimblebar	100%	1,272	1,182	1,332	1,211	**1,476**	**5,201**	4,643
Samarco	50%	1,893	1,223	928	1,640	**1,838**	**5,629**	7,508
Total		17,074	17,080	17,283	16,464	**17,080**	**67,907**	65,858
METALLURGICAL COAL (h)								
Production ('000 tonnes)								
CQCA Joint Venture (i)	50%	4,064	4,002	3,908	5,156	**5,001**	**18,067**	15,338
South Blackwater (j)	50%	-	670	524	-	**-**	**1,194**	-
Gregory Joint Venture (i)	50%	960	486	408	861	**685**	**2,440**	3,626
BHP Mitsui Coal (k)	80%	1,802	1,823	1,467	1,707	**1,746**	**6,743**	6,419
QCT Resources (l)	50%	2,087	-	-	-	**-**	**-**	5,184
Illawarra	100%	1,889	2,055	1,841	1,265	**1,927**	**7,088**	6,574
Total		10,802	9,035	8,149	8,989	**9,359**	**35,532**	37,141
MANGANESE ORES								
Saleable production ('000 tonnes)								
South Africa (m)	60%	490	467	501	424	**475**	**1,867**	2,162
Australia (m)	60%	446	505	387	467	**309**	**1,668**	1,612
Total		936	973	888	891	**784**	**3,535**	3,774

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

	BHP Billiton Interest	QUARTER ENDED JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	YEAR ENDED **JUNE 2002**	JUNE 2001
CARBON STEEL MATERIALS (cont'd)								
MANGANESE ALLOYS								
Saleable production ('000 tonnes)								
South Africa (m)	60%	85	69	101	115	**121**	**406**	398
Australia (m)	60%	51	50	63	51	**48**	**212**	246
Total		136	119	165	166	**169**	**619**	644
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie™ Iron (n)	100%	276	386	384	277	**-**	**1,047**	848
STAINLESS STEEL MATERIALS								
NICKEL								
Production ('000 tonnes)								
CMSA	99.8%	9.1	9.6	10.4	10.5	**9.9**	**40.4**	31.8
Yabulu	100%	7.7	6.3	7.1	7.3	**7.8**	**28.5**	29.0
Total		16.8	15.9	17.5	17.8	**17.7**	**68.9**	60.8
CHROME ORES								
Saleable production ('000 tonnes)								
South Africa (m)	60%	665	629	609	549	**664**	**2,451**	3,158
FERROCHROME								
Saleable production ('000 tonnes)								
South Africa (m)	60%	194	207	206	201	**223**	**837**	908
ENERGY COAL								
Production ('000 tonnes)								
South Africa	100%	14,571	14,538	13,724	13,633	**13,815**	**55,710**	61,322
USA	100%	3,890	3,106	3,170	3,266	**3,703**	**13,245**	14,925
Australia	100%	1,329	1,173	863	1,129	**1,390**	**4,555**	5,303
Indonesia (o)	80%	2,291	2,450	1,778	186	**208**	**4,622**	8,426
Colombia (p)	33%	1,053	1,138	1,088	1,022	**1,455**	**4,703**	2,831
Total		23,134	22,405	20,623	19,236	**20,571**	**82,835**	92,807
PETROLEUM								
Production								
Crude oil & condensate	(000 bbl)	18,378	19,505	19,638	19,644	**19,732**	**78,519**	79,109
Natural gas	(bcf)	71.64	71.05	75.47	66.30	**70.66**	**283.47**	261.83
LPG	('000 tonnes)	175.60	182.92	173.01	161.20	**180.43**	**697.56**	673.82
Ethane	('000 tonnes)	18.53	24.05	18.59	18.87	**25.62**	**87.13**	67.39
BHP STEEL								
Production ('000 tonnes)								
Raw steel	100%	1,328	1,382	1,262	1,251	**1,411**	**5,306**	5,432
Marketable steel products	100%	1,469	1,377	1,169	1,396	**1,439**	**5,381**	5,507

Refer footnotes on page 5.

BHP BILLITON ATTRIBUTABLE PRODUCTION

	BHP Billiton Interest	QUARTER ENDED JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	YEAR ENDED **JUNE 2002**	JUNE 2001
EXPLORATION, TECH & NEW BUSINESS								
DIAMONDS								
Production ('000 carats)								
Ekati™ (q)	80%	427	767	928	932	**1,023**	**3,650**	1,429

(a) Interest in Worsley increased from 30% to 86% effective January 2001.
(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.
(c) Metal production is reported on the basis of payable metal.
(d) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to weak market conditions. Commercial production of copper cathode commenced at Tintaya in June 2002.
(e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom.
(f) Antamina commenced commercial production in October 2001.
(g) San Manuel SXEW operations closed in March 2002.
(h) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
(i) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).
(j) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in CQCA Joint Venture.
(k) Shown on 100% basis before 20% outside equity interest.
(l) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.
(m) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.
(n) On 26 March BHP Billiton announced that it had declared "force majeure" on sales contracts and some supply contracts at the Boodarie Iron plant. The declaration followed suspension of work at the plant following a tube failure in a gas re-heating furnace. The plant is progressively being brought back on-line commencing in July.
(o) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production. BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.
(p) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.
(q) Interest in Ekati™ increased from 51% to 80% effective July 2001.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001

ALUMINIUM

BHP Billiton attributable production and sales unless otherwise stated.
('000 tonnes)

ALUMINA							
Production							
Worsley, Australia (a)	674	662	671	677	**686**	**2,696**	1,632
Paranam, Suriname	211	219	209	208	**214**	**850**	852
Alumar, Brazil	113	83	85	111	**117**	**396**	454
Total	998	964	965	996	**1,018**	**3,942**	2,938
Sales							
Worsley, Australia (a)	725	692	638	656	**689**	**2,676**	1,503
Paranam, Suriname	186	224	221	205	**197**	**847**	818
Alumar, Brazil	116	79	88	101	**106**	**374**	462
Total	1,027	995	947	962	**993**	**3,897**	2,783

(a) Interest in Worsley increased from 30% to 86% effective January 2001.

ALUMINIUM							
Production							
Hillside, South Africa	123	125	117	127	**132**	**502**	498
Bayside, South Africa	43	44	45	43	**43**	**174**	178
Alumar, Brazil	43	35	32	39	**46**	**152**	172
Valesul, Brazil	9	8	9	9	**11**	**37**	43
Mozal, Mozambique (b)	32	32	32	31	**32**	**127**	93
Total	250	244	235	250	**263**	**992**	984
Sales							
Hillside, South Africa	124	123	117	128	**131**	**499**	498
Bayside, South Africa	50	43	43	42	**53**	**181**	179
Alumar, Brazil	45	34	33	38	**45**	**150**	171
Valesul, Brazil	12	8	8	10	**11**	**36**	41
Mozal, Mozambique (b)	33	32	32	31	**34**	**129**	90
Total	264	240	233	249	**274**	**995**	979

(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR ENDED	
		JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Escondida, Chile (a)								
Material mined (100%)	('000 tonnes)	77,115	85,344	84,821	80,401	**77,244**	**327,809**	304,800
Sulphide ore milled (100%)	('000 tonnes)	10,650	11,205	10,060	10,452	**11,311**	**43,028**	45,671
Average copper grade	(%)	1.82%	1.75%	1.72%	1.53%	**1.74%**	**1.69%**	1.89%
Production ex Mill (100%)	('000 tonnes)	159.5	162.0	144.4	134.9	**170.3**	**611.5**	725.8
Production								
Payable copper	('000 tonnes)	89.1	89.3	80.1	75.3	**94.4**	**339.1**	402.7
Payable gold concentrate	(fine ounces)	10,302	10,641	12,166	11,837	**17,694**	**52,338**	49,597
Copper cathode (SXEW)	('000 tonnes)	22.0	21.9	21.9	21.2	**21.5**	**86.5**	83.4
Sales								
Payable copper	('000 tonnes)	88.3	83.8	87.0	77.0	**85.3**	**333.0**	400.4
Payable gold concentrate	(fine ounces)	9,780	8,729	12,386	10,806	**17,004**	**48,925**	49,024
Copper cathode (SXEW)	('000 tonnes)	23.1	22.9	18.0	24.6	**22.7**	**88.1**	86.8

(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.

Tintaya, Peru (a) (b)								
Material mined	('000 tonnes)	16,447	17,600	14,115	396	**-**	**32,111**	64,130
Ore milled	('000 tonnes)	1,508	1,640	1,569	71	**-**	**3,280**	6,301
Average copper grade	(%)	1.56%	1.58%	1.72%	1.64%	**0.00%**	**1.65%**	1.54%
Production								
Payable copper	('000 tonnes)	20.1	20.9	22.9	0.8	**0.2**	**44.9**	84.9
Payable gold concentrate	(fine ounces)	7,693	10,249	11,500	503	**-**	**22,252**	24,424
Copper cathode (SXEW)	('000 tonnes)					**1.3**	**1.3**	
Sales								
Payable copper	('000 tonnes)	32.0	19.2	17.8	8.8	**0.0**	**45.9**	86.3
Payable gold concentrate	(fine ounces)	10,350	9,745	9,546	5,452	**212**	**24,955**	26,418
Copper cathode (SXEW)	('000 tonnes)					**1.9**	**1.9**	

(a) Sulphide production at Tintaya was temporarily reduced in January 2002 due to weak market conditions.
(b) Commercial production of copper cathode commenced in June 2002.

Cerro Colorado, Chile (a)								
Material mined	('000 tonnes)	14,177	13,595	16,677	15,348	**18,628**	**64,248**	42,476
Ore milled	('000 tonnes)	3,546	3,516	3,864	3,698	**3,581**	**14,659**	10,289
Average copper grade	(%)	1.09%	1.06%	1.13%	1.03%	**1.00%**	**1.06%**	1.09%
Production								
Copper cathode	('000 tonnes)	33.8	34.3	33.8	31.3	**31.3**	**130.8**	96.7
Sales								
Copper cathode	('000 tonnes)	33.6	33.8	31.7	33.9	**34.5**	**133.9**	96.7

(a) Cerro Colorado (BHP Billiton 100%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR ENDED	
		JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001

BASE METALS

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Antamina, Peru (a)								
Material mined (100%)	('000 tonnes)			19,970	20,548	**28,990**	**69,508**	
Ore milled (100%)	('000 tonnes)			6,318	6,309	**7,250**	**19,877**	
Average head grades								
- Copper	(%)			1.42%	1.31%	**1.43%**	**1.39%**	
- Zinc	(%)			1.35%	1.44%	**0.93%**	**1.23%**	
Production								
Payable copper	('000 tonnes)			26.2	25.1	**30.5**	**81.9**	
Payable zinc	(tonnes)			16,010	18,825	**13,518**	**48,353**	
Payable silver	('000 ounces)			690	565	**512**	**1,767**	
Sales								
Payable copper	('000 tonnes)			28.7	28.8	**28.6**	**86.2**	
Payable zinc	(tonnes)			9,283	23,028	**15,009**	**47,320**	
Payable silver	('000 ounces)			748	595	**489**	**1,832**	

(a) BHP Billiton acquired its 33.8% interest in Antamina in October 2000 as part of the acquisition of Rio Algom. Commercial production commenced on 1 October 2001.

Alumbrera, Argentina (a)								
Material mined (100%)	('000 tonnes)	27,182	29,545	28,635	25,430	**26,524**	**110,134**	80,834
Ore milled (100%)	('000 tonnes)	7,445	7,516	7,142	7,146	**7,575**	**29,379**	21,583
Average head grades								
- Copper	(%)	0.74%	0.70%	0.74%	0.76%	**0.73%**	**0.73%**	0.70%
- Gold	(g/t)	1.0	1.0	1.1	1.1	**1.0**	**1.0**	0.9
Production								
Payable copper	('000 tonnes)	11.9	11.6	11.9	12.3	**12.8**	**48.5**	32.6
Payable gold	(fine ounces)	40,004	40,370	46,987	45,421	**46,537**	**179,315**	100,743
Payable gold - dore	(fine ounces)	2,283	2,214	2,793	3,644	**4,973**	**13,624**	5,569
Payable silver	('000 ounces)	57	42	71	68	**56**	**237**	145
Sales								
Payable copper	('000 tonnes)	14.2	9.8	13.1	12.7	**11.6**	**47.2**	32.1
Payable gold	(fine ounces)	45,999	34,461	48,223	47,261	**36,874**	**166,819**	100,453
Payable gold - dore	(fine ounces)	2,138	2,009	1,829	3,710	**4,466**	**12,014**	5,978
Payable silver	('000 ounces)	57	42	71	67	**56**	**236**	144

(a) Alumbrera (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

Highland Valley, Canada (a)								
Material mined (100%)	('000 tonnes)	18,988	19,910	20,883	18,322	**18,522**	**77,637**	59,295
Ore milled (100%)	('000 tonnes)	11,355	12,841	12,912	11,778	**12,224**	**49,755**	36,294
Average copper grade	(%)	0.43%	0.43%	0.42%	0.42%	**0.43%**	**0.42%**	0.43%
Production								
Payable copper	('000 tonnes)	14.1	16.1	15.6	14.2	**16.1**	**62.1**	44.9
Payable molybdenum	('000 tonnes)	0.12	0.15	0.15	0.12	**0.23**	**0.66**	0.38
Payable silver	('000 ounces)	170	190	167	168	**183**	**709**	545
Sales								
Payable copper	('000 tonnes)	13.6	17.5	18.8	11.6	**14.9**	**62.7**	42.2
Payable molybdenum	('000 tonnes)	0.14	0.14	0.14	0.17	**0.22**	**0.67**	0.52
Payable silver	('000 ounces)	163	204	219	133	**173**	**729**	505

(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR ENDED	
		JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
BASE METALS								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
Cannington, Australia								
Material mined	('000 tonnes)	507	543	555	569	**574**	**2,240**	1,861
Ore milled	('000 tonnes)	490	496	538	567	**575**	**2,176**	1,781
Average head grades								
- Silver	(g/t)	577	598	567	619	**675**	**616**	599
- Lead	(%)	13.2%	13.2%	12.1%	12.7%	**13.6%**	**12.9%**	13.3%
- Zinc	(%)	5.5%	4.8%	5.3%	4.6%	**3.9%**	**4.6%**	5.4%
Production								
Payable silver	('000 ounces)	7,806	7,804	7,915	9,980	**10,265**	**35,964**	29,488
Payable lead	(tonnes)	54,271	52,879	51,914	63,172	**63,799**	**231,764**	200,328
Payable zinc	(tonnes)	17,176	14,058	17,285	15,002	**12,511**	**58,856**	64,194
Sales								
Payable silver	('000 ounces)	8,681	7,231	8,045	9,383	**10,788**	**35,448**	30,359
Payable lead	(tonnes)	61,243	49,423	52,577	59,712	**67,650**	**229,362**	206,306
Payable zinc	(tonnes)	17,496	13,220	17,850	19,105	**14,761**	**64,935**	63,026
Selbaie, Canada								
Ore milled	('000 tonnes)	896	1,006	1,029	1,012	**1,016**	**4,063**	4,009
Average head grades								
- Zinc	(%)	1.42%	1.51%	1.29%	1.32%	**1.26%**	**1.34%**	1.53%
- Copper	(%)	0.42%	0.34%	0.34%	0.33%	**0.34%**	**0.34%**	0.44%
- Gold	(g/t)	0.45	0.34	0.24	0.26	**0.25**	**0.27**	0.48
- Silver	(g/t)	18.14	25.00	37.23	29.10	**28.99**	**30.12**	25.17
Production								
Payable zinc	(tonnes)	8,275	9,684	7,896	8,495	**8,121**	**34,196**	36,646
Payable copper	(tonnes)	2,967	2,477	2,616	2,452	**2,642**	**10,186**	12,815
Payable gold concentrate	(ounces)	8,711	6,519	4,914	5,685	**5,117**	**22,235**	38,643
Payable silver	('000 ounces)	268	384	662	504	**524**	**2,073**	1,550
Sales								
Payable zinc	(tonnes)	8,406	9,959	7,932	8,400	**7,877**	**34,167**	36,685
Payable copper	(tonnes)	3,040	3,196	2,615	2,605	**2,459**	**10,876**	12,666
Payable gold concentrate	(ounces)	8,207	8,112	8,002	5,048	**5,142**	**26,304**	36,444
Payable silver	('000 ounces)	405	284	321	605	**573**	**1,783**	1,879
Pering, South Africa								
Ore milled	('000 tonnes)	345	339	342	330	**338**	**1,349**	1,343
Average head grades								
- Zinc	(%)	2.09%	2.02%	1.90%	1.73%	**1.85%**	**1.89%**	2.09%
- Lead	(%)	0.60%	0.49%	0.54%	0.42%	**0.52%**	**0.50%**	0.63%
Production								
Payable zinc	(tonnes)	5,396	5,888	5,583	4,851	**4,793**	**21,115**	20,909
Payable lead	(tonnes)	1,410	1,153	1,288	892	**969**	**4,302**	5,866
Sales								
Payable zinc	(tonnes)	5,063	4,932	4,859	4,745	**3,667**	**18,203**	20,149
Payable lead	(tonnes)	1,493	1,366	1,217	1,298	**729**	**4,610**	6,028
San Manuel, USA (a)								
Production								
Copper cathode (SXEW)	('000 tonnes)	2.3	2.3	2.2	1.8	**-**	**6.3**	10.3
(a) San Manuel SXEW operations closed in March 2002.								
Pinto Valley, USA								
Production								
Copper cathode (SXEW)	('000 tonnes)	3.8	3.4	3.4	3.1	**2.8**	**12.8**	16.4

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
CARBON STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
IRON ORE (a)							
Pilbara, Australia							
Production							
Mt Newman Joint Venture	5,239	5,973	6,423	5,565	**5,413**	**23,374**	20,950
Goldsworthy Joint Venture	1,788	1,656	1,667	1,434	**1,690**	**6,447**	6,601
Yandi Joint Venture	6,882	7,046	6,933	6,614	**6,663**	**27,256**	26,156
Jimblebar	1,272	1,182	1,332	1,211	**1,476**	**5,201**	4,643
Total (BHP Billiton share)	15,181	15,858	16,355	14,824	**15,242**	**62,279**	58,350
Total production (100%)	17,636	18,448	19,006	17,194	**17,984**	**72,631**	67,828
Shipments							
Lump	3,823	3,729	3,483	3,316	**4,151**	**14,679**	15,443
Fines	11,545	12,334	12,025	11,083	**10,517**	**45,959**	45,156
Total (BHP Billiton share)	15,368	16,063	15,508	14,399	**14,668**	**60,638**	60,599
Total shipments (100%)	18,080	18,897	18,245	16,940	**17,256**	**71,338**	71,290
(a) Iron ore production and shipments are reported on a wet tonnes basis.							
Samarco, Brazil							
Production	1,893	1,223	928	1,640	**1,838**	**5,629**	7,508
Shipments	1,460	1,156	1,440	1,705	**1,768**	**6,069**	6,979
METALLURGICAL COAL (a)							
Queensland, Australia							
Production							
CQCA Joint Venture (b)							
Blackwater	1,130	977	1,305	1,892	**1,669**	**5,843**	4,328
Goonyella	1,122	986	850	1,036	**904**	**3,776**	3,978
Peak Downs	779	885	730	1,028	**1,185**	**3,828**	3,129
Saraji	530	627	528	676	**716**	**2,547**	2,075
Norwich Park	503	527	495	524	**527**	**2,073**	1,828
CQCA total	4,064	4,002	3,908	5,156	**5,001**	**18,067**	15,338
South Blackwater (c)	-	670	524	-	**-**	**1,194**	-
Gregory Joint Venture (b)	960	486	408	861	**685**	**2,440**	3,626
BHP Mitsui Coal (d)							
Riverside	966	917	649	907	**928**	**3,402**	3,272
South Walker Creek	836	906	817	800	**818**	**3,341**	3,147
BHP Mitsui Coal total	1,802	1,823	1,467	1,707	**1,746**	**6,743**	6,419
Queensland total	6,826	6,980	6,307	7,724	**7,432**	**28,444**	25,383
Shipments							
Coking coal	4,813	4,804	4,011	4,799	**5,252**	**18,866**	18,437
Weak coking coal	1,245	1,592	1,674	1,604	**1,124**	**5,995**	4,914
Thermal coal	624	631	704	764	**734**	**2,833**	2,388
Total	6,682	7,027	6,390	7,167	**7,110**	**27,694**	25,739

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.
(b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).
(c) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective Jauary 2002, South Blackwater production is included in Blackwater.
(d) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
CARBON STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
QCT Resources, Australia (a)							
Production							
CQCA	1,263	-	-	-	**-**	**-**	3,088
Gregory Joint Venture	242	-	-	-	**-**	**-**	628
South Blackwater	582	-	-	-	**-**	**-**	1,468
Total	2,087	-	-	-	**-**	**-**	5,184
Shipments							
Coking coal	1,476	-	-	-	**-**	**-**	3,985
Weak coking coal	231	-	-	-	**-**	**-**	604
Thermal coal	268	-	-	-	**-**	**-**	722
Total	1,975	-	-	-	**-**	**-**	5,311

(a) Production and shipments reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.

Illawarra, Australia							
Production	1,889	2,055	1,841	1,265	**1,927**	**7,088**	6,574
Shipments							
Coking coal	1,686	1,457	1,655	1,555	**1,543**	**6,210**	5,934
Thermal coal	246	136	94	49	**268**	**547**	606
Total	1,932	1,593	1,749	1,604	**1,811**	**6,757**	6,540
MANGANESE ORES							
South Africa							
Saleable production (a)	490	467	501	424	**475**	**1,867**	2,162

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

Australia							
Saleable production (a)	446	505	387	467	**309**	**1,668**	1,612

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

MANGANESE ALLOYS							
South Africa							
Saleable production (a)	85	69	101	115	**121**	**406**	398

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

Australia							
Saleable production (a)	51	50	63	51	**48**	**212**	246

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

HOT BRIQUETTED IRON							
Boodarie™ Iron, Australia (a)							
Production	276	386	384	277	**-**	**1,047**	848
Shipments	342	358	302	391	**93**	**1,144**	741

(a) Refer footnote (n) on page 5.

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
STAINLESS STEEL MATERIALS							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
NICKEL							
CMSA, Colombia							
Production	9.1	9.6	10.4	10.5	**9.9**	**40.4**	31.8
Sales	10.2	9.1	10.4	10.5	**11.6**	**41.6**	30.9
Yabulu, Australia							
Production							
Nickel	7.7	6.3	7.1	7.3	**7.8**	**28.5**	29.0
Cobalt	0.5	0.4	0.4	0.5	**0.4**	**1.7**	1.8
Sales							
Nickel	8.2	7.7	6.9	7.3	**7.1**	**29.0**	27.3
Cobalt	0.4	0.4	0.5	0.5	**0.5**	**1.9**	1.6
CHROME ORES							
South Africa							
Saleable production (a)	665	629	609	549	**664**	**2,451**	3,158
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							
FERROCHROME							
South Africa							
Saleable production (a)	194	207	206	201	**223**	**837**	908
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.							

PRODUCTION AND SHIPMENT REPORT

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
ENERGY COAL							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
Ingwe, South Africa							
Production	14,571	14,538	13,724	13,633	**13,815**	**55,710**	61,322
Sales							
Export	6,557	6,289	6,083	5,605	**5,744**	**23,721**	25,779
Local utility	6,821	7,477	6,780	6,979	**7,767**	**29,003**	31,149
Inland	1,110	1,092	1,111	835	**742**	**3,780**	5,007
Total	14,488	14,858	13,974	13,418	**14,253**	**56,503**	61,935
New Mexico, USA							
Production							
Navajo Coal	2,170	1,694	1,682	1,801	**2,030**	**7,207**	7,671
San Juan Coal	1,720	1,412	1,488	1,465	**1,673**	**6,038**	7,254
Total	3,890	3,106	3,170	3,266	**3,703**	**13,245**	14,925
Sales - local utility	3,434	3,407	3,489	2,882	**3,469**	**13,247**	14,350
Hunter Valley, Australia							
Production	1,329	1,173	863	1,129	**1,390**	**4,555**	5,303
Sales							
Export	1,201	604	571	904	**1,056**	**3,135**	4,025
Inland	399	398	378	342	**337**	**1,455**	1,422
Total	1,600	1,002	949	1,246	**1,393**	**4,590**	5,447
Kalimantan, Indonesia							
Production (a)							
Senakin (b)	1,099	1,161	801	-	**-**	**1,962**	3,978
Satui (b)	981	1,068	777	-	**-**	**1,845**	3,596
Petangis	211	221	201	186	**208**	**815**	852
Total	2,291	2,450	1,778	186	**208**	**4,622**	8,426
Sales - export	2,308	2,312	1,684	242	**243**	**4,481**	8,374

(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production.
(b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.

CDC & CZN, Colombia (a)							
Production	1,053	1,138	1,088	1,022	**1,455**	**4,703**	2,831
Sales - export	959	1,098	688	971	**1,144**	**3,901**	2,737

(a) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000 and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.

PRODUCTION AND SHIPMENT REPORT

PETROLEUM

BHP Billiton attributable production unless otherwise stated.

Figures in italics indicate adjustments made since the figure was previously reported.

	QUARTER ENDED					YEAR ENDED	
	JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
CRUDE OIL & CONDENSATE ('000 barrels)							
Bass Strait	6,946	*7,400*	7,197	6,593	**6,786**	**27,976**	28,839
North West Shelf - condensate	1,239	1,331	1,310	1,525	**1,466**	**5,633**	4,848
North West Shelf - Wanaea/Cossack	1,757	1,652	1,919	1,851	**1,892**	**7,314**	7,144
Laminaria	3,076	3,001	2,569	1,958	**2,200**	**9,728**	14,853
Buffalo (a)	-	-	-	-	-	**-**	1,520
Griffin	1,194	1,037	863	1,971	**1,587**	**5,458**	7,140
Pakistan (b)	14	17	19	20	**18**	**74**	17
Typhoon (c)	-	835	1,443	1,507	**1,754**	**5,539**	-
Americas	958	918	*810*	917	**861**	**3,506**	3,669
Liverpool Bay	2,516	2,830	2,868	2,770	**2,574**	**11,042**	8,679
Bruce/Keith (d)	678	483	640	532	**594**	**2,248**	2,400
Total	18,378	19,505	19,638	19,644	**19,732**	**78,519**	79,109
NATURAL GAS (billion cubic feet)							
Bass Strait	26.75	*29.76*	23.14	17.18	**26.77**	**96.86**	96.40
North West Shelf - Domestic	3.81	3.68	3.73	3.45	**2.86**	**13.73**	13.51
North West Shelf - LNG	13.47	15.76	15.56	15.22	**13.01**	**59.55**	56.73
Griffin	0.84	*1.45*	1.25	*0.92*	**0.34**	**3.97**	3.14
Pakistan (b)	2.03	2.66	2.83	2.94	**3.02**	**11.45**	2.43
Typhoon (c)	-	0.67	1.48	2.01	**1.93**	**6.09**	-
Americas	5.52	5.41	*4.69*	4.40	**4.63**	**19.13**	21.30
Bruce	7.59	3.28	10.65	8.44	**7.92**	**30.29**	32.41
Keith (d)	0.25	0.19	0.27	0.11	**0.16**	**0.72**	0.60
Liverpool Bay	11.38	8.19	11.87	11.63	**10.01**	**41.69**	35.31
Total	71.64	71.05	75.47	66.30	**70.66**	**283.47**	261.83
LPG ('000 tonnes)							
Bass Strait	117.66	*128.73*	107.80	108.47	**126.70**	**471.70**	454.51
North West Shelf	31.65	36.32	35.53	33.33	**35.08**	**140.26**	124.26
Griffin	-	-	-	-	-	**-**	3.58
Bruce	24.85	16.51	28.50	18.73	**17.49**	**81.23**	86.15
Keith (d)	1.44	1.36	1.18	0.67	**1.17**	**4.38**	5.32
Total	175.60	182.92	173.01	161.20	**180.43**	**697.56**	673.82
ETHANE ('000 tonnes)	18.53	24.05	18.59	18.87	**25.62**	**87.13**	67.39

(a) Buffalo sold effective September 2000.
(b) Zamzama extended well test commenced in March 2001.
(c) Typhoon commenced production in July 2001.
(d) Keith commenced production in November 2000.

PRODUCTION AND SHIPMENT REPORT

BHP STEEL

BHP Billiton attributable production unless otherwise stated.
('000 tonnes)

		QUARTER ENDED					YEAR ENDED	
		JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
PRODUCTION								
Iron Sands								
NZS, New Zealand		478	397	464	395	**363**	**1,619**	2,187
Coke								
Port Kembla, Australia		643	661	620	626	**643**	**2,550**	2,436
Iron								
Port Kembla, Australia		1,269	1,262	1,191	1,144	**1,263**	**4,860**	4,975
Raw Steel								
Port Kembla, Australia		1,176	1,238	1,109	1,126	**1,281**	**4,754**	4,830
NZS, New Zealand		152	144	153	125	**130**	**552**	602
Total		1,328	1,382	1,262	1,251	**1,411**	**5,306**	5,432
Delta, Ohio (a)		197	196	196	202	**206**	**800**	766
Marketable Steel Products								
Flat Products								
Flat and Tinplate products		1,183	1,183	1,054	1,103	**1,184**	**4,524**	4,671
Coated Products								
Rolled and coated products		474	533	400	489	**451**	**1,873**	1,931
Flat and coated products (NZS)		135	137	117	128	**135**	**517**	536
Rolled and coated products (offshore)		89	69	70	70	**90**	**299**	338
Building products (includes offshore)		42	40	36	32	**39**	**147**	158
Total (b)		1,469	1,377	1,169	1,396	**1,439**	**5,381**	5,507
Delta, Ohio (a)		193	192	192	198	**202**	**784**	750
DESPATCHES (c)								
Business unit despatches								
Flat Products		1,294	1,128	996	1,164	**1,134**	**4,422**	4,704
Coated Products		813	746	657	648	**695**	**2,746**	2,902
Total (d)		1,587	1,296	1,153	1,386	**1,397**	**5,232**	5,342
External despatches								
Australia	Domestic (e)	585	691	569	545	**619**	**2,424**	2,088
	Export	757	387	391	653	**551**	**1,982**	2,359
New Zealand	Domestic (e)	55	61	56	60	**61**	**238**	240
	Export	97	83	67	58	**76**	**284**	297
Other offshore		93	74	70	70	**90**	**304**	358
Total		1,587	1,296	1,153	1,386	**1,397**	**5,232**	5,342
Delta, Ohio (a)		191	191	189	208	**208**	**796**	748

(a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).
(b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.
(c) Steel products only. Excludes pig iron and by-products.
(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.
(e) Includes despatches to OneSteel Limited from 1 November 2000.

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					YEAR ENDED	
		JUNE 2001	SEPT 2001	DEC 2001	MARCH 2002	**JUNE 2002**	**JUNE 2002**	JUNE 2001
EXPLORATION, TECHNOLOGY & NEW BUSINESS								
BHP Billiton attributable production and sales unless otherwise stated.								
DIAMONDS								
Ekati™, Canada								
Production (a)	('000 carats)	427	767	928	**932**	**1,023**	**3,650**	1,429

(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.