

BHP Billiton Base Metals



CSG Briefing
13 October 2004



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Agenda

Introduction and Strategy

Diego Hernandez, President

Financial Overview

Glenn Kellow, VP & CFO

Market Overview

John Crofts, Marketing Director

Operations

Diego Hernandez, President
Ian Ashby, VP & Chief Operating Officer

Growth

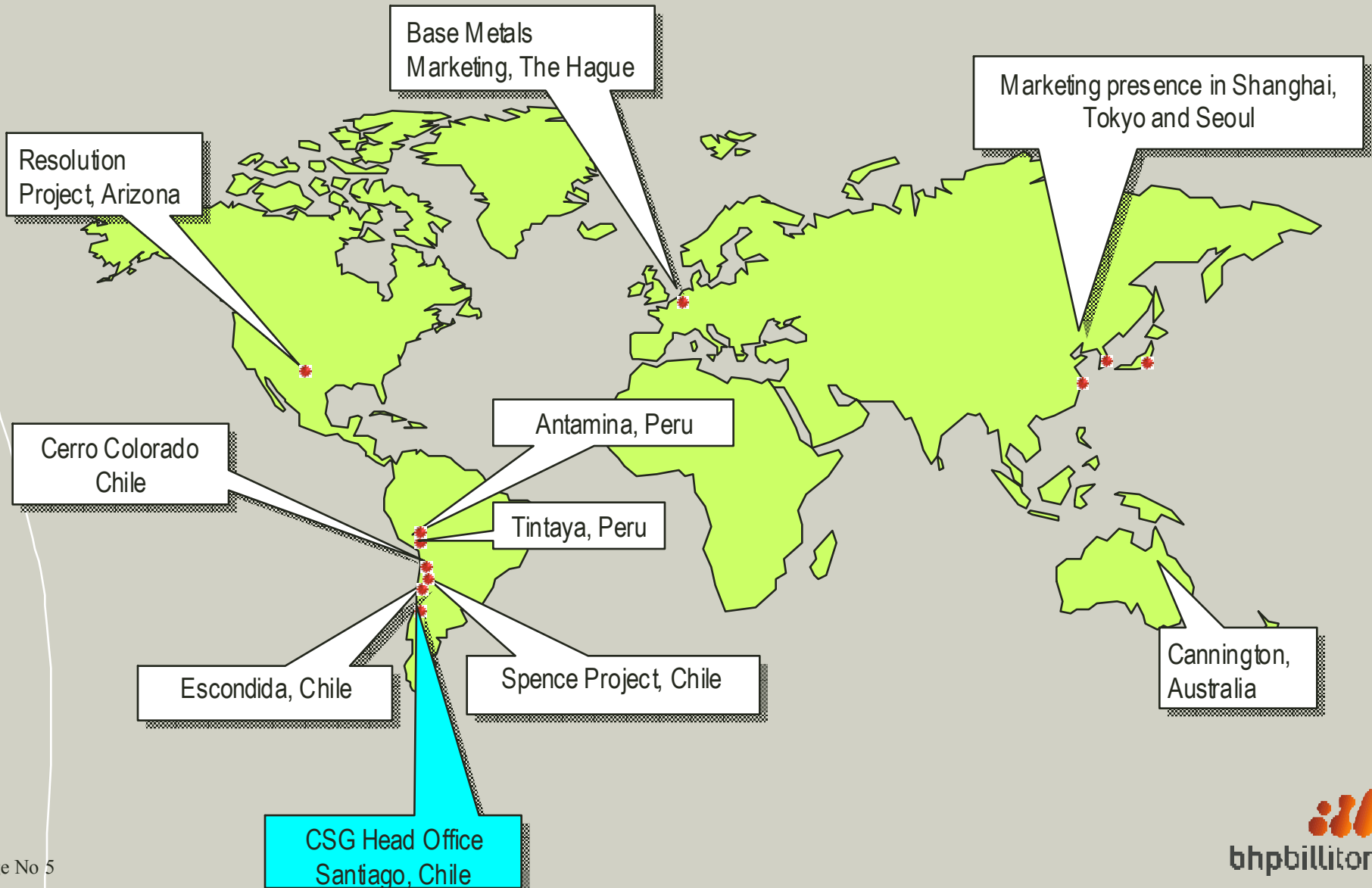
Diego Hernandez , President

Question and Answer

Purpose of Today's Briefing

- An update on the CSG's performance
- To discuss some of the key issues facing the CSG and the industry
- To demonstrate our continuous optimisation of the existing asset base
- To highlight our value enhancing organic growth projects, helping to meet increased global demand for our commodities

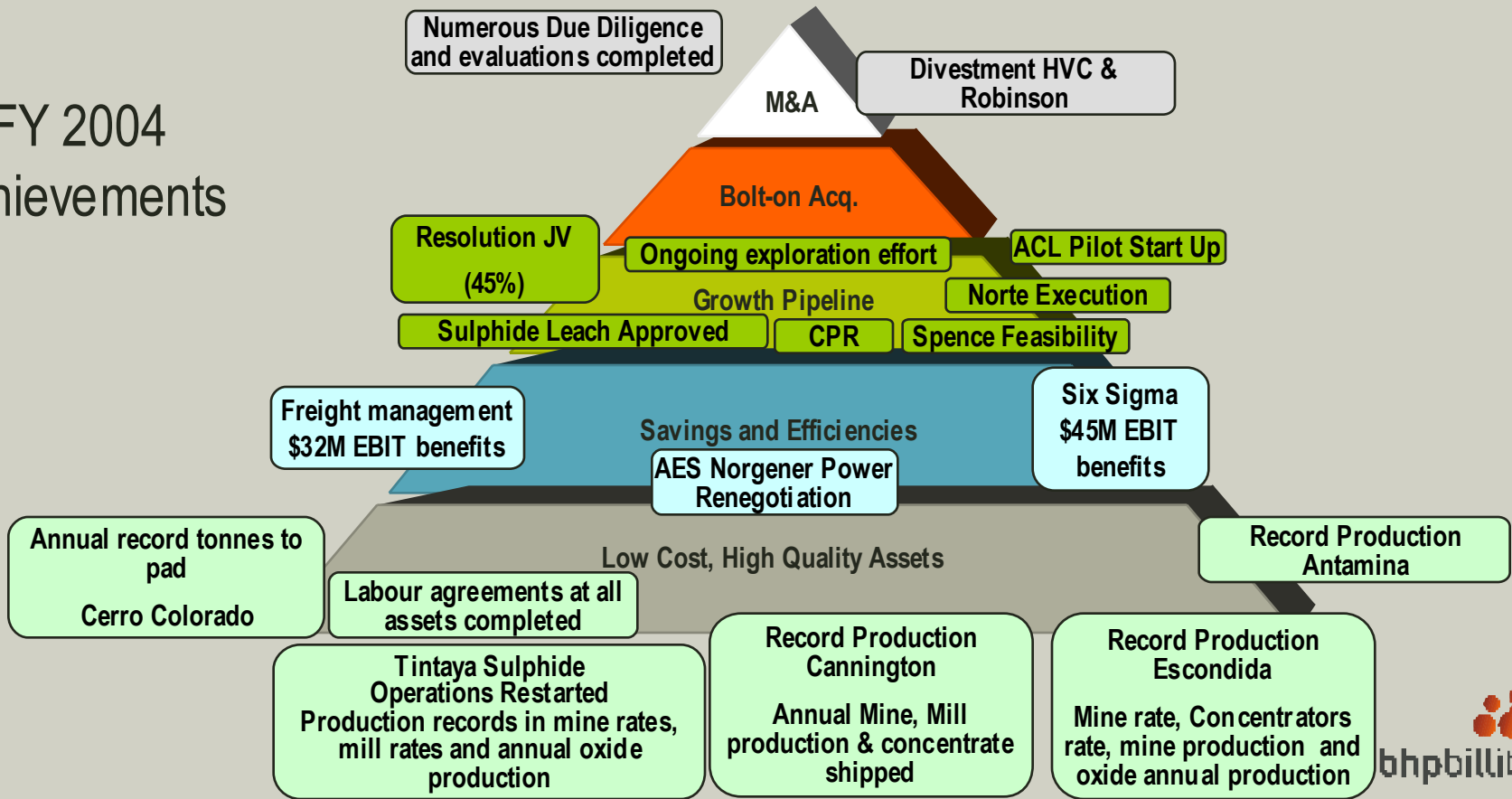
BHP Billiton Base Metals



Strategic focus

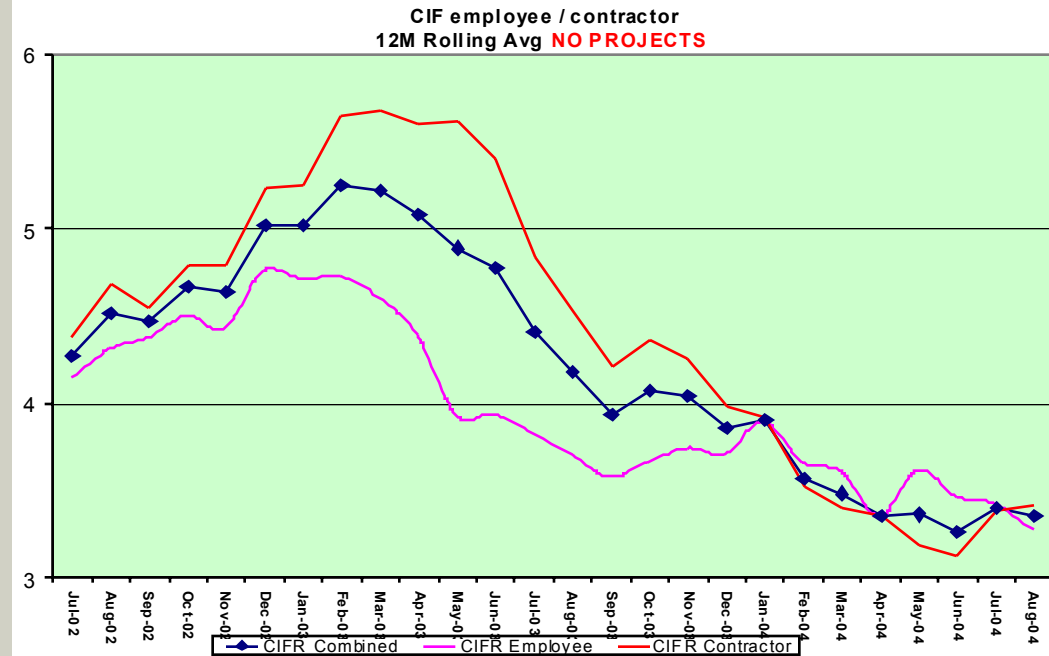
Base Metals' mission is to create value for BHP Billiton shareholders through its exposure to the base metals value chain. The clear strategy is to create a demand-focused, low cost production base with a bias towards efficient open cut mining and direct leaching technologies.

FY 2004 Achievements



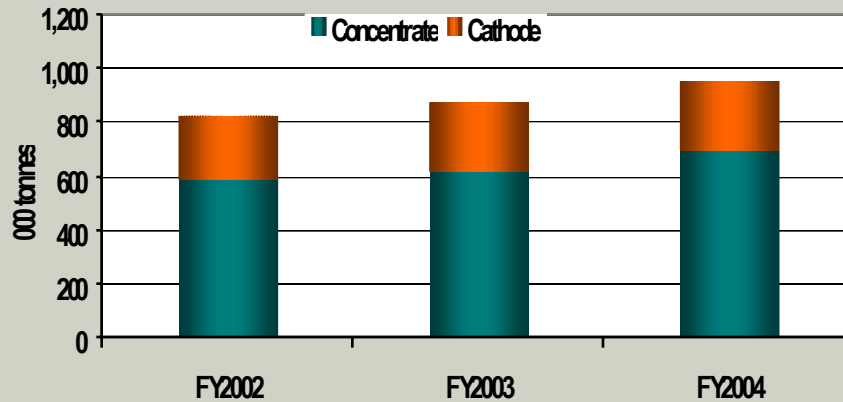
HSEC

- Base Metals is committed to Zero Harm
- Environment – our license to operate.
- Community – BHP Billiton Base Metals aims to be valued as a good corporate citizen in each of the communities in which we operate

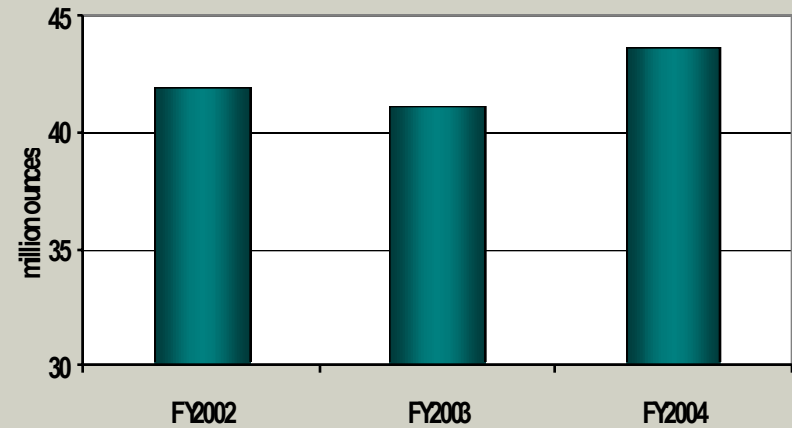


Production (BHP Billiton Share - payable)

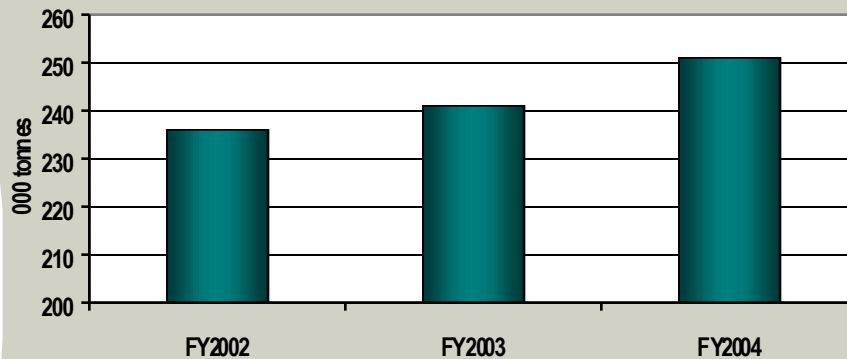
Copper Production



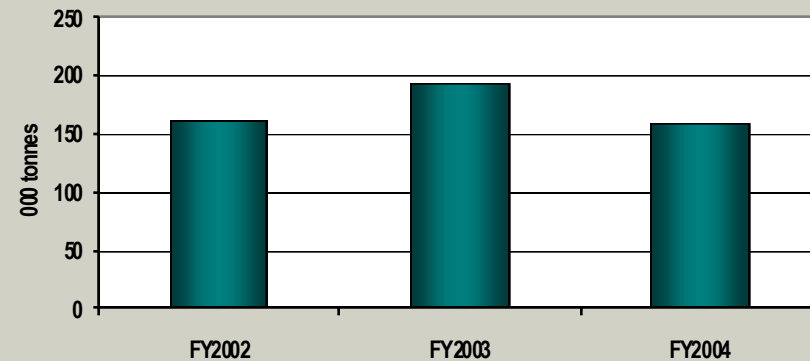
Silver Production



Lead Production

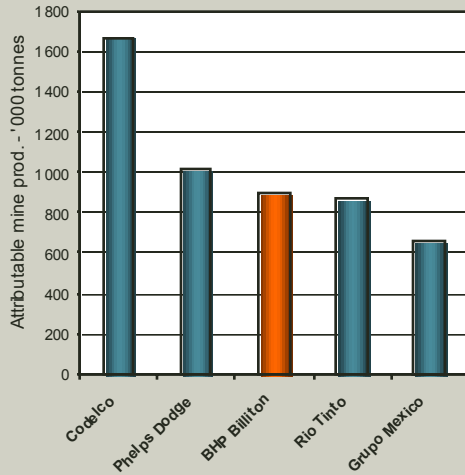


Zinc Production

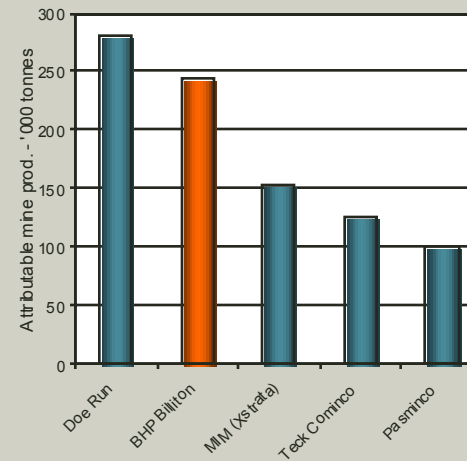


BHP Billiton's ranking in base metals mine production

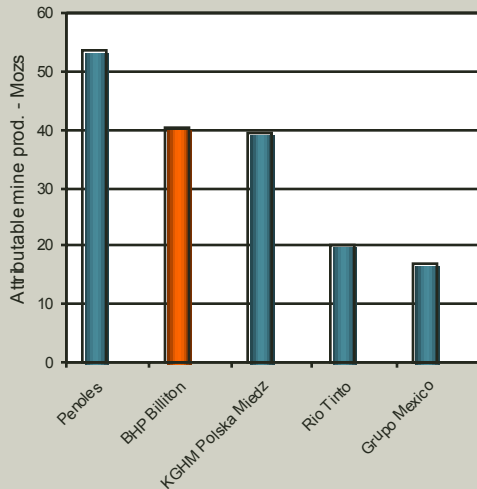
Top Copper Miners - 2003



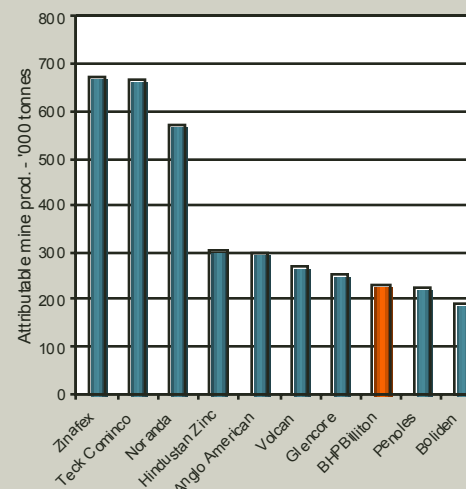
Top Lead Miners- 2003



Top Silver Miners – 2003



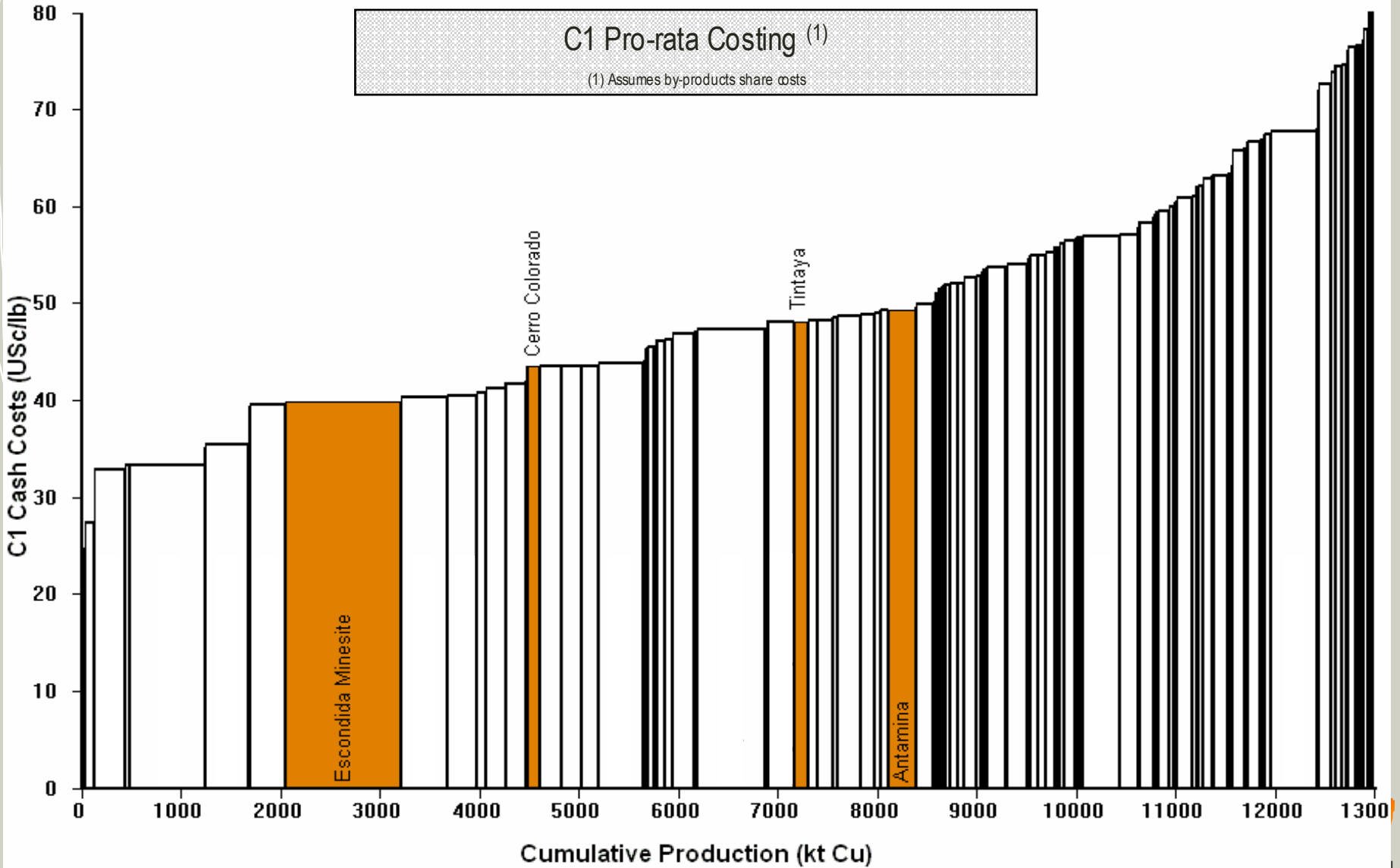
Top Zinc Miners - 2003



Data: CRU
Calendar Years



Competitive Position Unit Costs - 2004 (all Data from and copyright Brook Hunt)



Key Issues

- Market
 - Demand – China is the key growth market
 - Supply – Reactivation of shuttered capacity and new mine development
 - Base metals' prices, TC/RC's and freight
- Royalties
 - Escondida the largest single first category tax payer in Chile – over US\$2B paid in first 14 years of operations
 - Peru
- Chile – gas and power status

Finance



Glenn Kellow



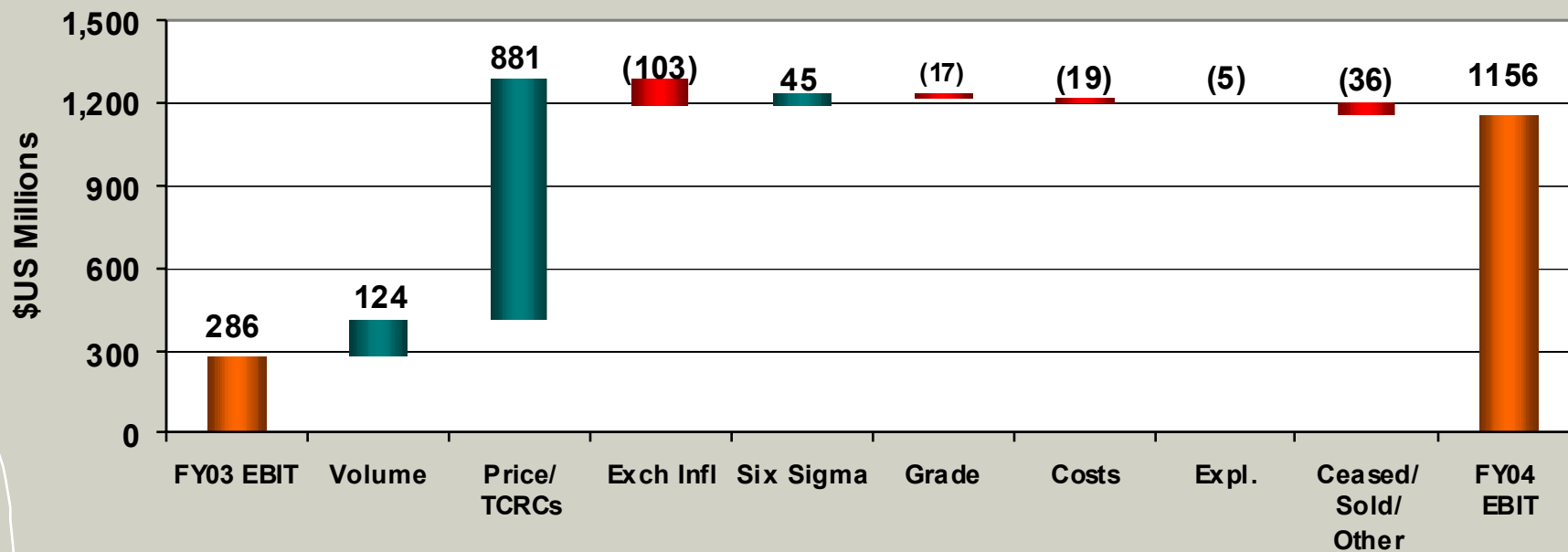
Base Metals CSG

EBIT Summary by Asset (pre-exceptionals)

	FY2004	FY2003	Variance	
			\$US m	%
EBIT (\$US millions)				
Escondida	808	217	591	272%
Tintaya	75	(30)	105	
Cerro Colorado	82	28	54	193%
Antamina	103	34	69	203%
Alumbraera	0	40	(40)	
Cannington	171	92	79	86%
Highland Valley Copper	7	(3)	10	
Other Businesses	(90)	(92)	2	
Total CSG (pre-exceptionals)	1,156	286	870	304%

EBIT Variances – FY03 to FY04

EBIT Variances



EBIT Sensitivity (FY05)

EBIT Sensitivities

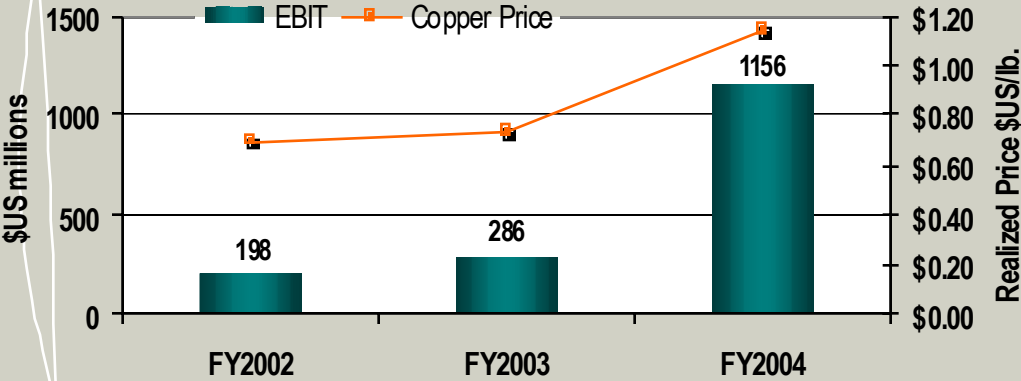
Commodity Prices	<u>\$US millions</u>
1 cent change in Copper Price	22
10 cent change in Silver Price	4
1 c change in Zinc Price	2
Exchange Rates	
1 cent change in \$A rate	2
10 peso movement in CHP rate	6

Copper Price and Chilean Peso Comparison

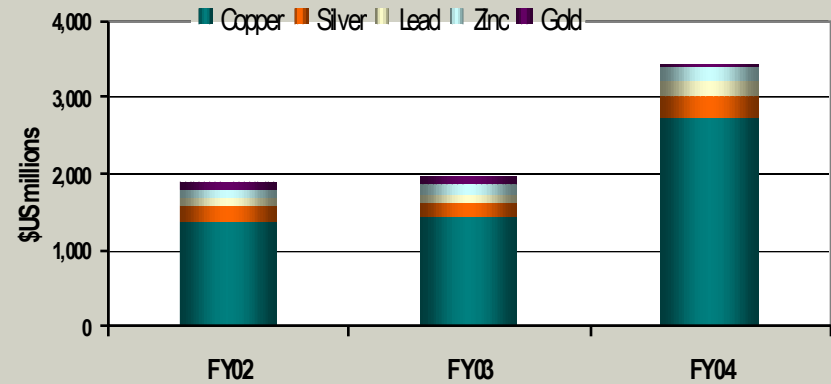
	<u>FY02</u>	<u>FY03</u>	<u>FY04</u>
Realised Copper Price (\$US/lb.)	0.69	0.73	1.14
Average Chilean Peso Exchange Rate	672	719	634

EBIT Comparison – Base Metals CSG

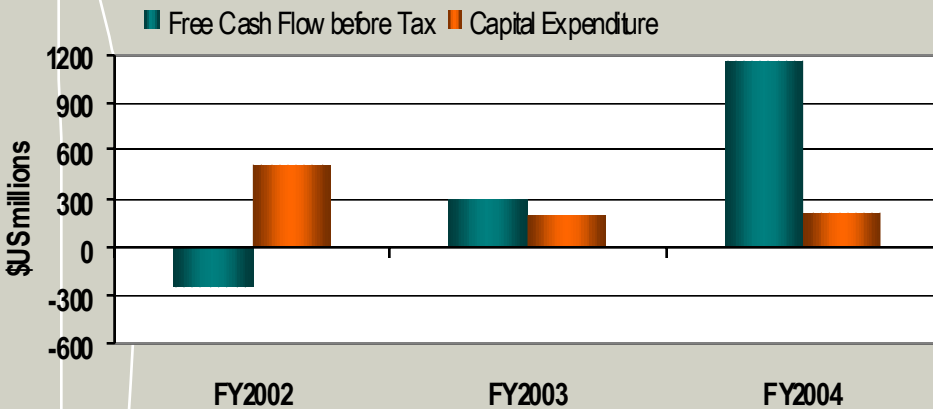
EBIT and Copper Price



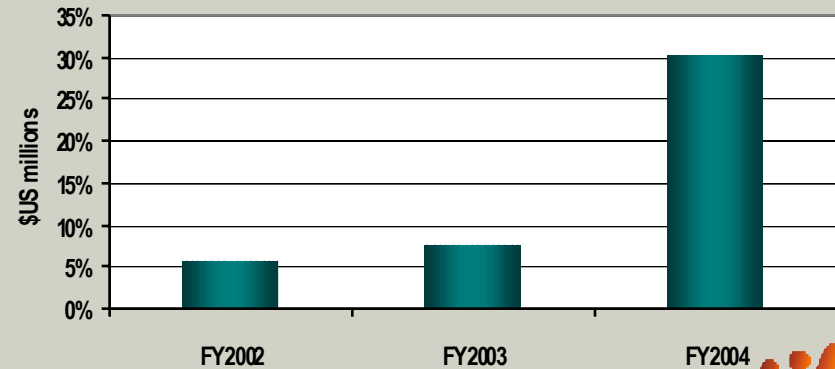
Revenue by Commodity



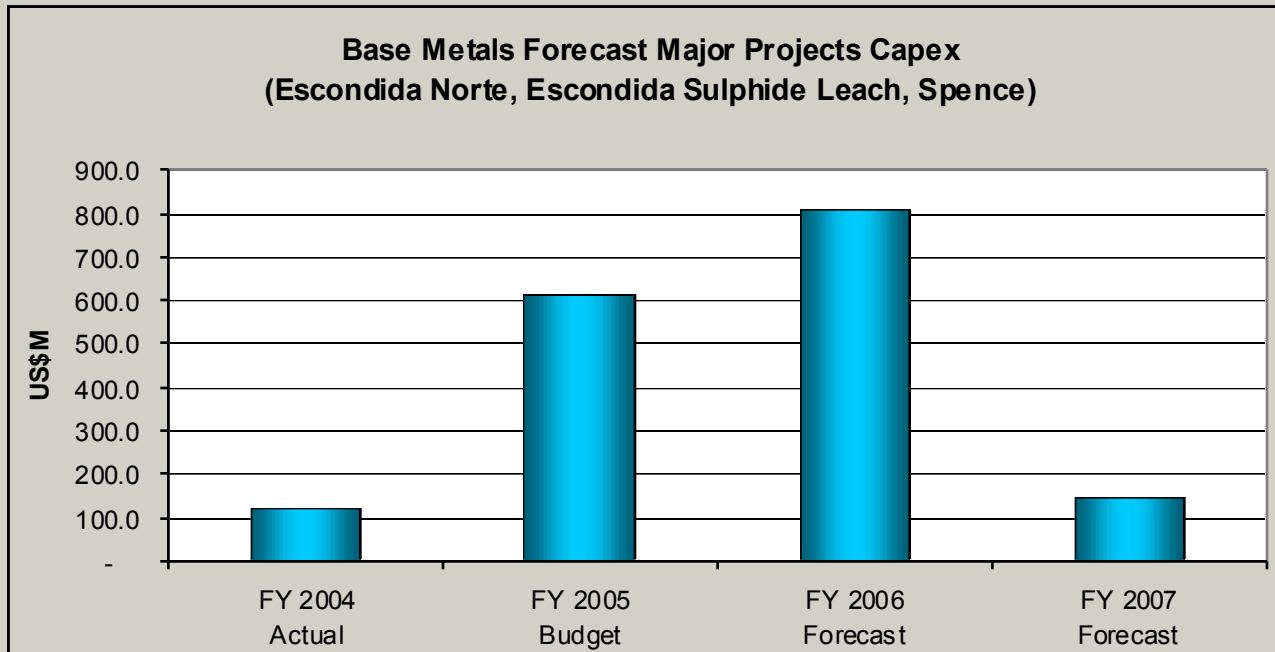
Cash Flow and Capex



EBIT ROC



Investing in Profitable Future Growth



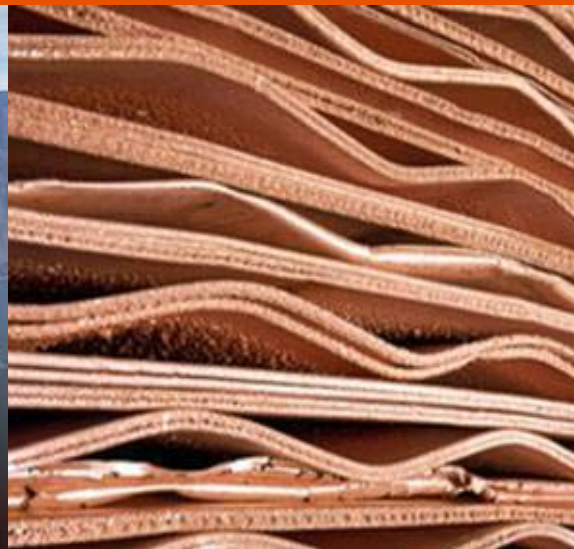
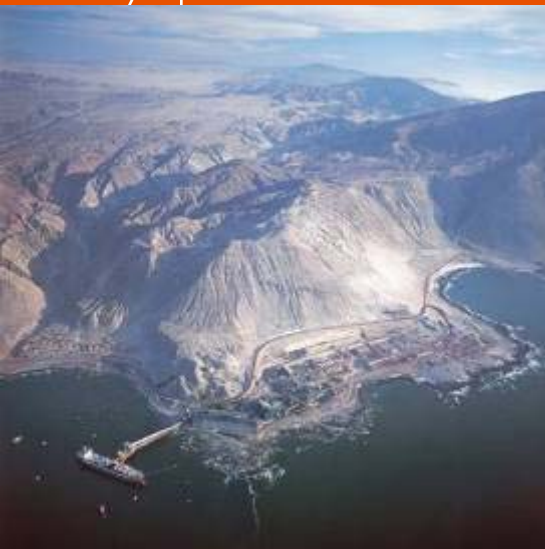
Southwest Copper

During FY04, a charge was taken against profit of \$425 million, in order to provide for:

- higher capital closure costs
- expected ongoing costs (overheads and water management) which were previously expensed



Marketing

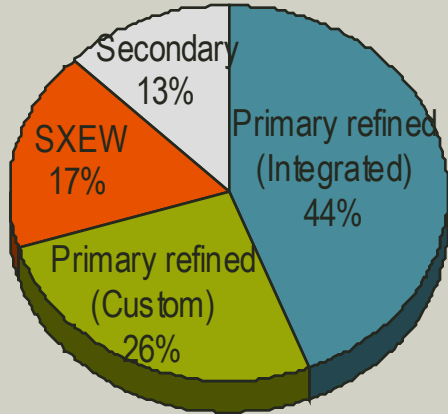


John Crofts

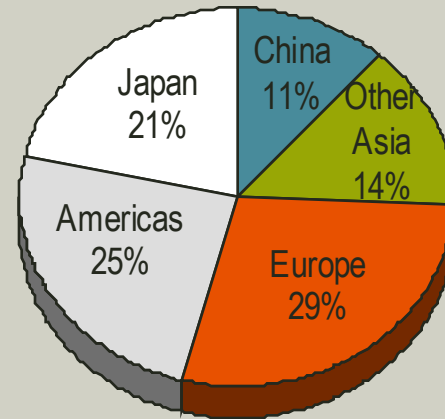


World refined copper production and BHP Billiton managed sales by region

World refined copper production by type
(Total production in CY04 = 16 Mt)

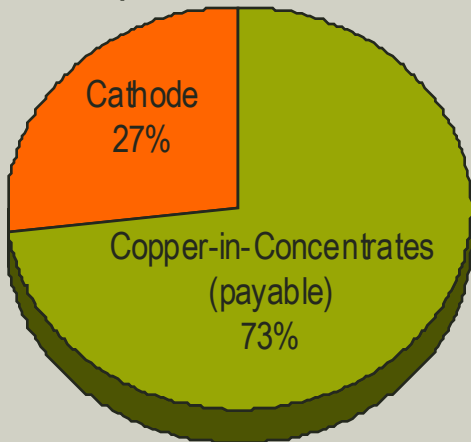


BHP Billiton Cu Concs sales by region

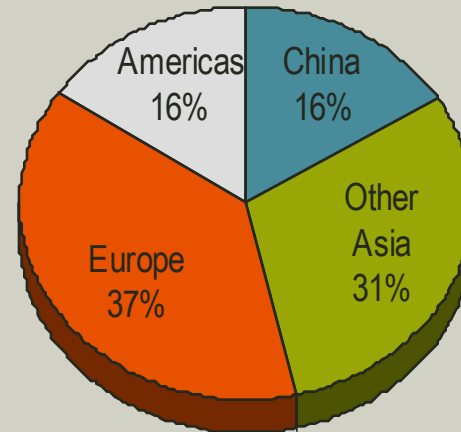


Includes all Cu Concs marketed for Escondida, Tintaya, Antamina agency, BMAG

BHP Billiton attributable copper production
(Total output in FY04 = 0.95 Mt)



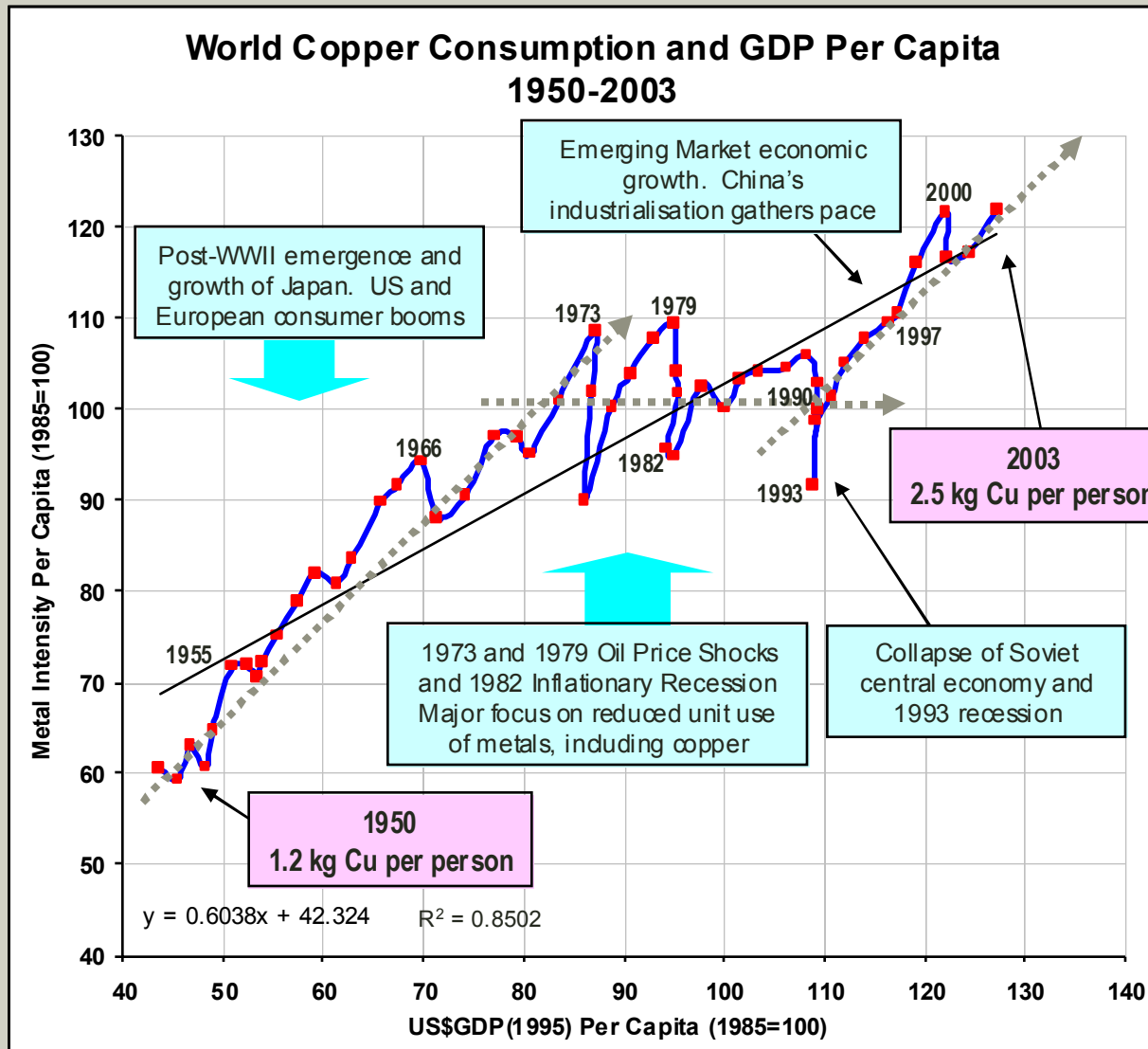
BHP Billiton copper cathode sales by region



Includes all Cu cathodes marketed for Escondida, Tintaya, BMAG



Copper's intensity of use has recovered from the shocks of the 1970s



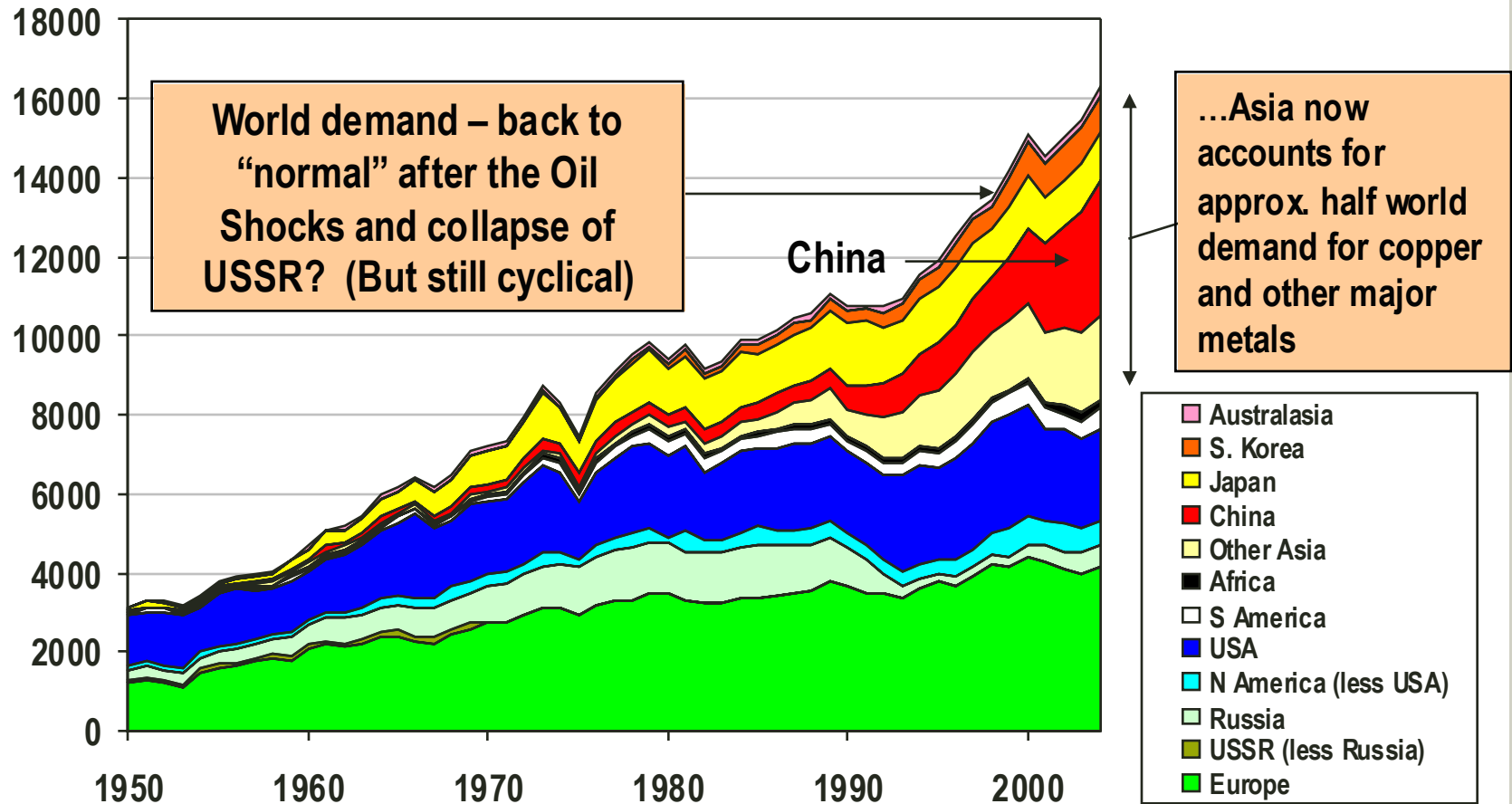
...The growth of China's economy, and expansion in other emerging markets are responsible. Despite unpredictable major global economic shocks, copper intensity of GDP shows a strong, persistent upward trend

Note: A steeper slope represents a stronger rise in use of copper in relation to economic activity – a gentle slope indicates lower 'intensity of use'



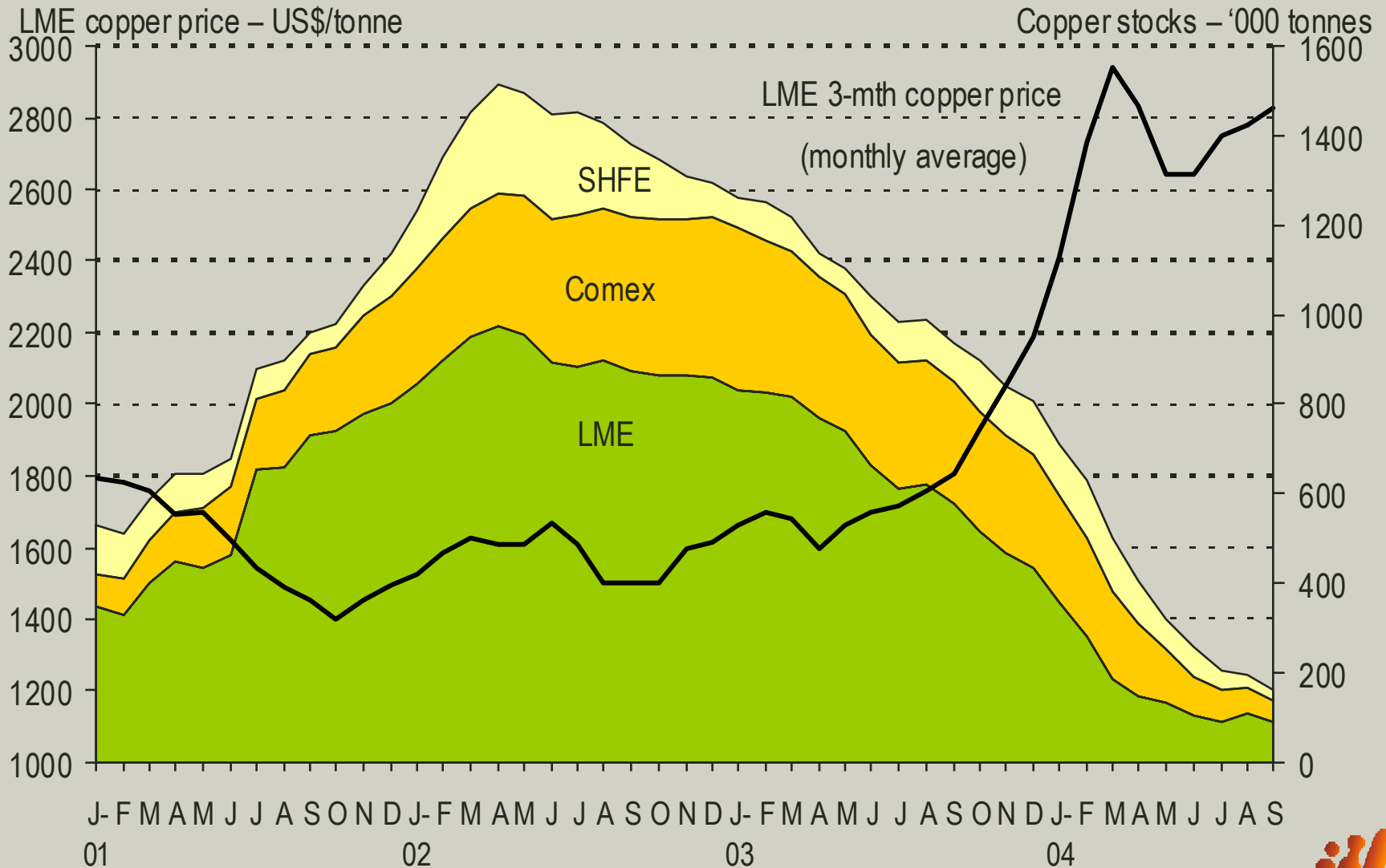
China accounts for more than 20% of world refined copper demand

Refined Copper Consumption, 1950-2004, ('000 tonnes)



Source: CRU. Data is for apparent consumption of refined copper

Continued stock withdrawals from Exchanges' stocks have kept prices high



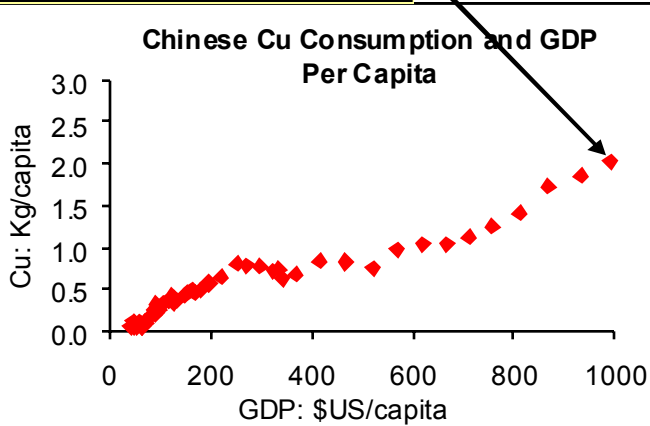
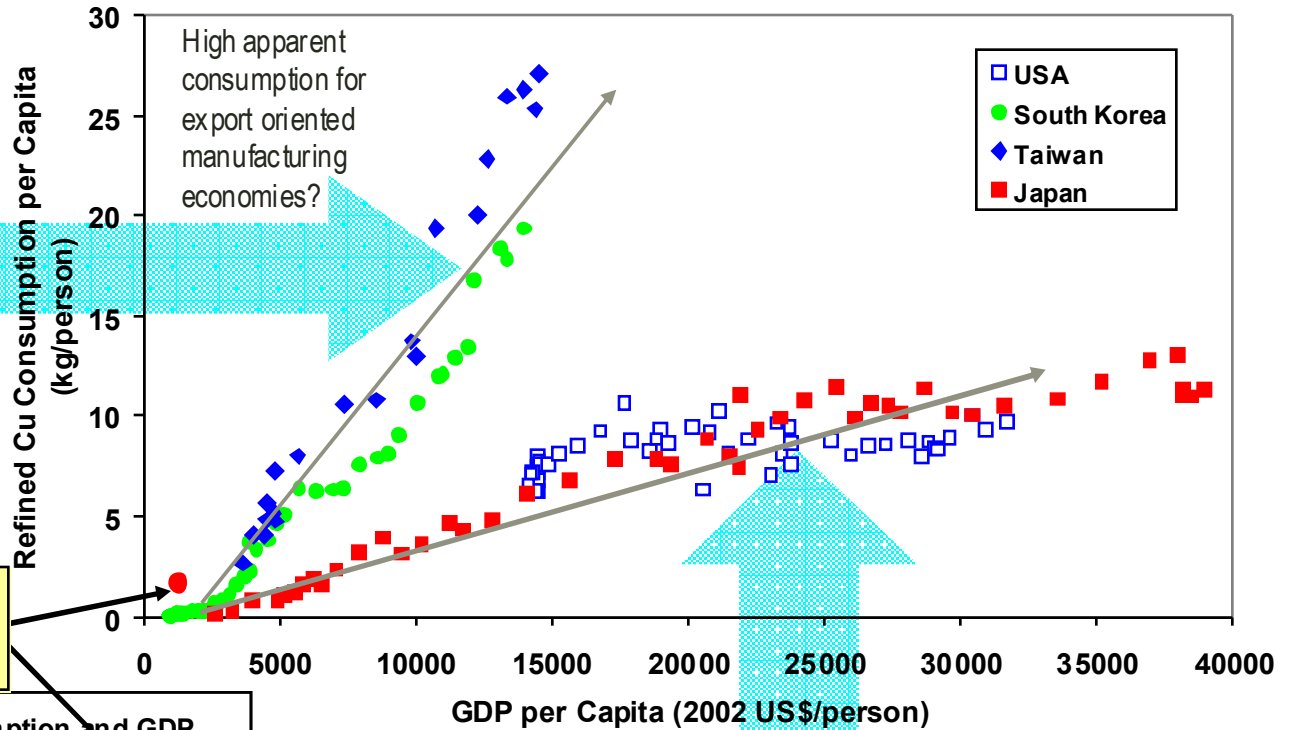
Data: LME, Comex, SHFE

Industrialising countries have followed two distinctive “intensity” paths

Korea and Taiwan have shown very strong increases in copper intensity per capita as they industrialised since the 1970s

China's position today (>doubled in 10 years)

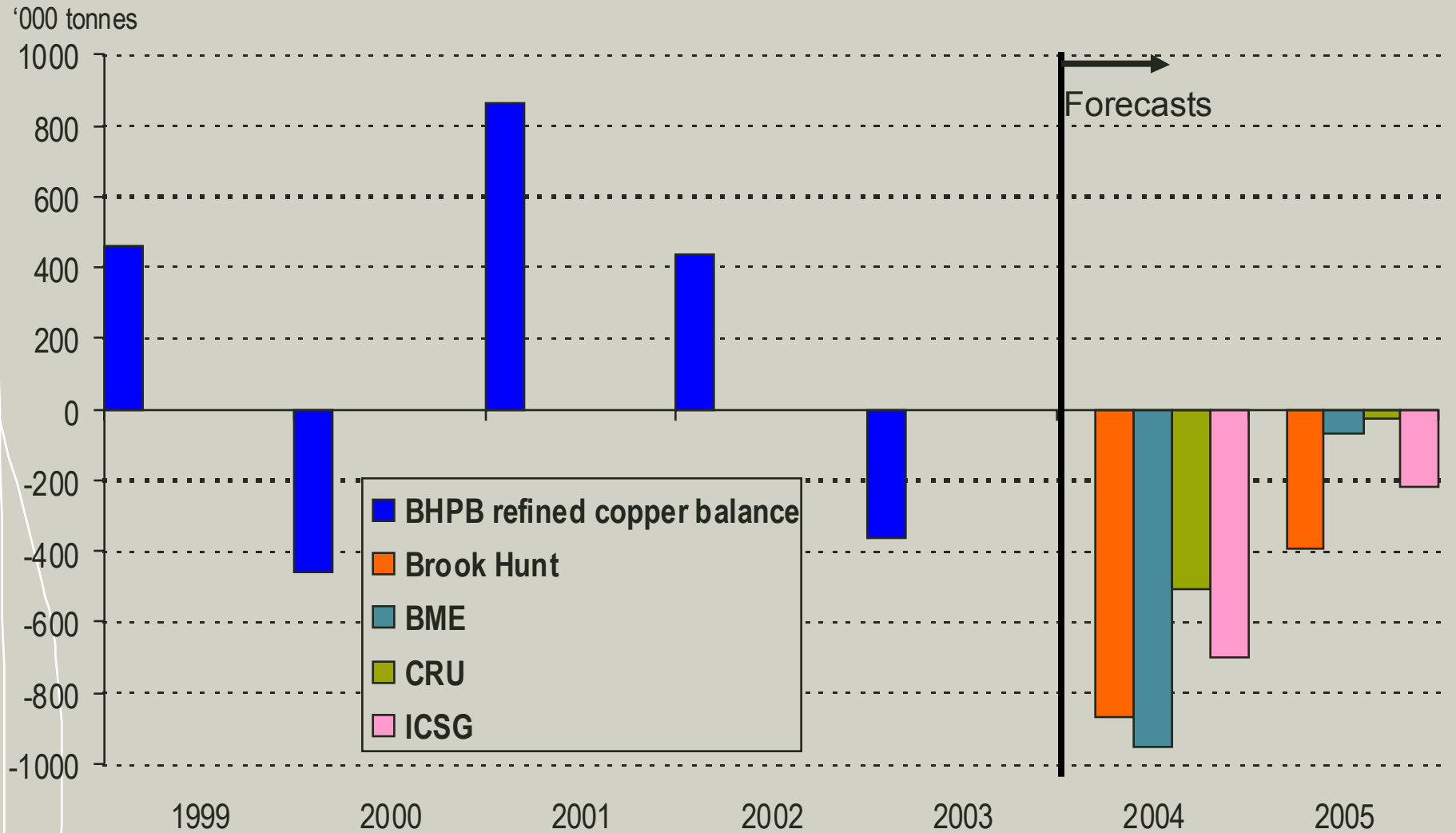
Copper Demand Intensity of GDP (1950-2002)



Japan followed a path of slower, but consistent, increases in copper demand intensity of GDP (per capita) during its post-WWII industrialisation

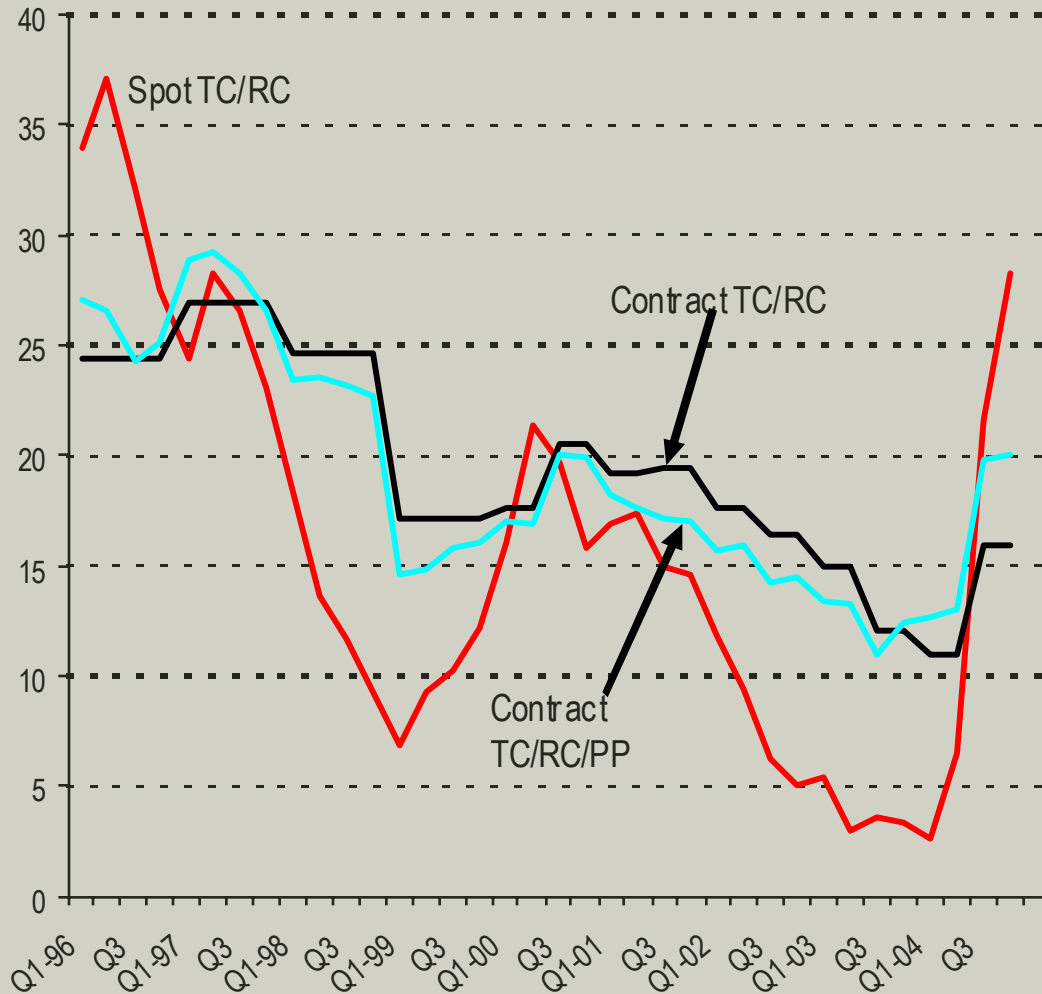


Independent forecasts all predict deficits in world refined copper market in 2004 and 2005



Treatment and refining charges have risen rapidly but from a very low base

TC/RC – Nominal Cents/lb



- Spot terms have risen rapidly since April this year
- Expected to remain high in Q4 2004
- Contract terms, even including Price Participation, are much less volatile
- Terms were at historic lows in 2003/Q1 2004
- Adjustment has been rapid but from a low base
- Current levels are not out of line with history

Data: CRU
Q4 04 BHPB estimate



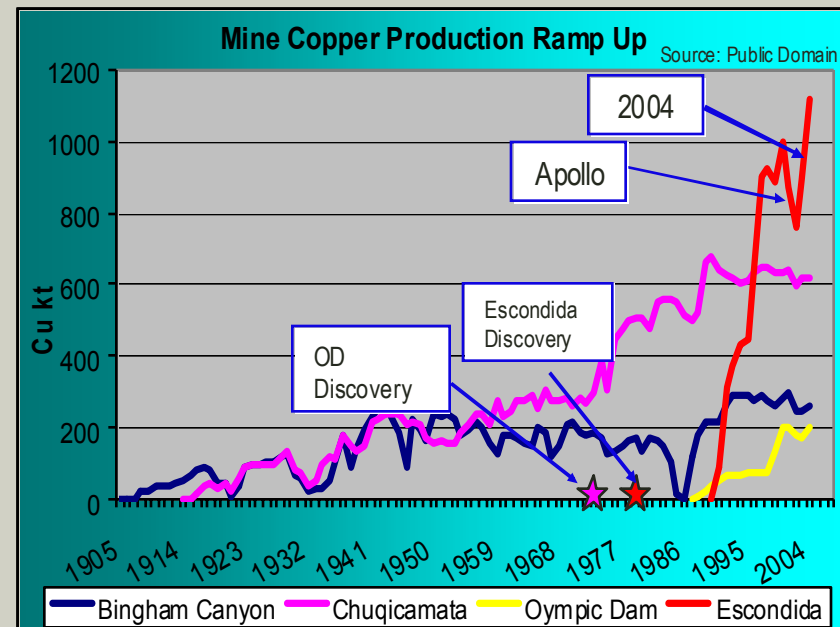
Operations



Diego Hernandez and Ian Ashby

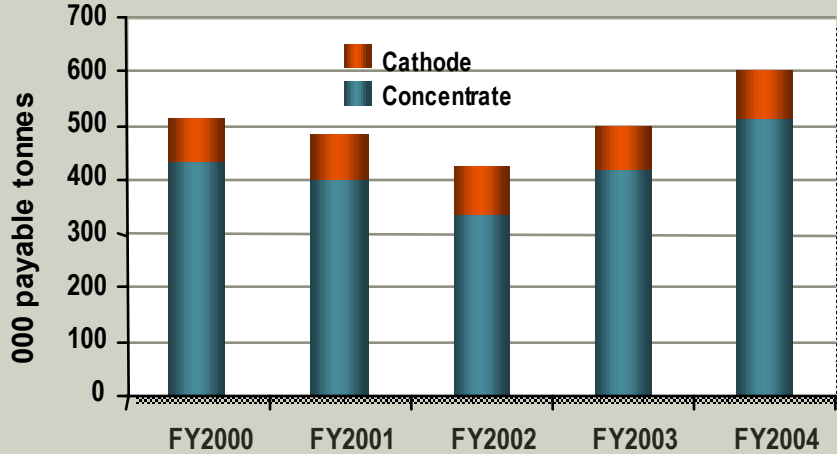
Escondida – A Remarkable Monetisation of a Mineral Resource

- Discovered in 1981
- Commissioned in 1991
- Currently completing its 7th growth project in 13 years of operation
- Became the largest copper mine in the world in its 5th year of operation
- Currently:
 - +1 Million t of material mined per day
 - +220,000 t of ore processed per day
 - Ramping up to 300,000 tonnes per day placed on leach dumps
 - Once Sulphide Leach and Norte completed, a fleet of over 100 (250 to 380t) trucks will move ore from two pits to two concentrators and and two leach dump / sx-ew facilities

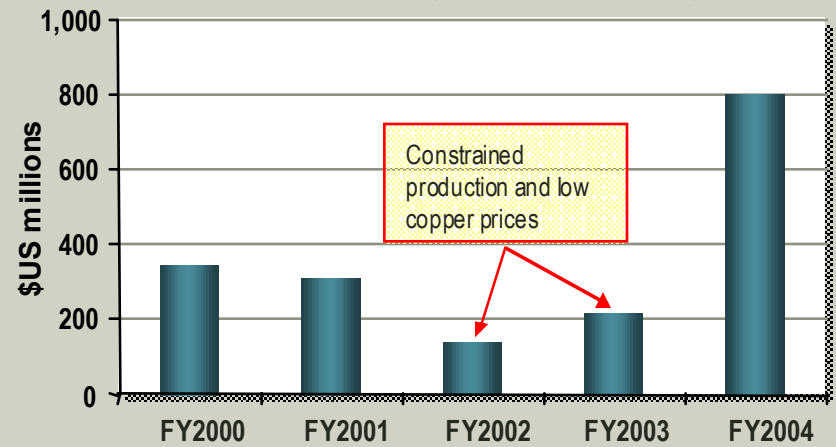


Escondida – Achieving its Full Potential

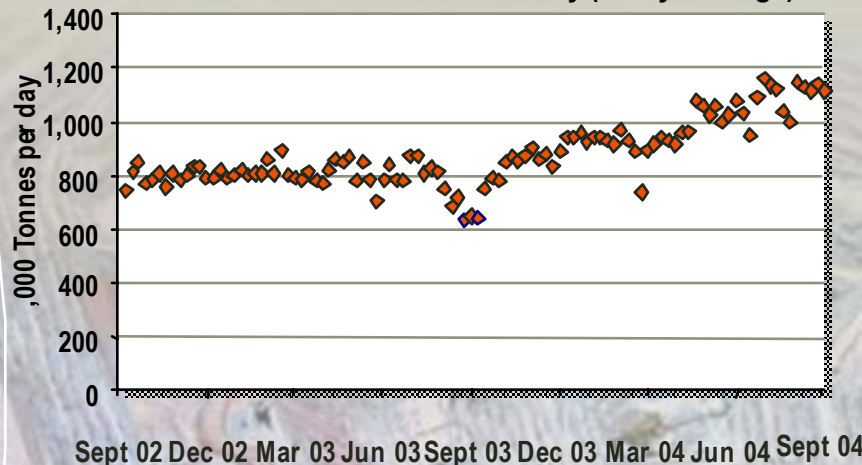
Escondida Copper Production (BHPB Billiton Share)



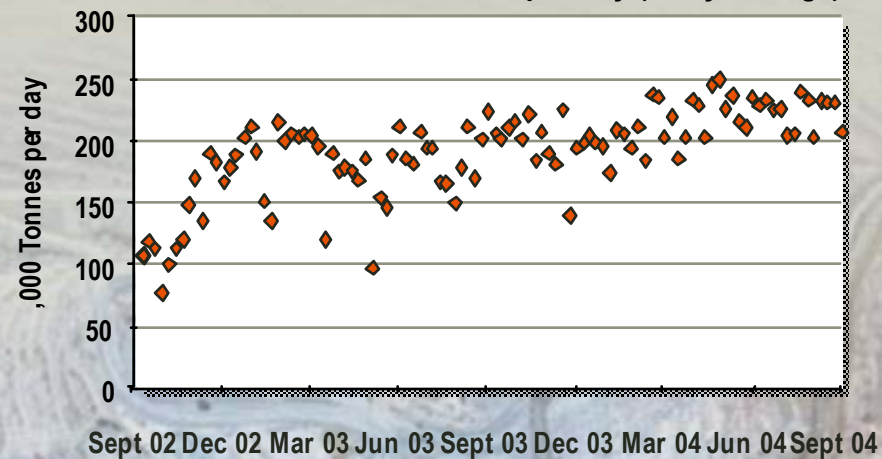
Escondida EBIT (BHP Billiton Share)



Escondida Tonnes Mined Per Day (7 day average)



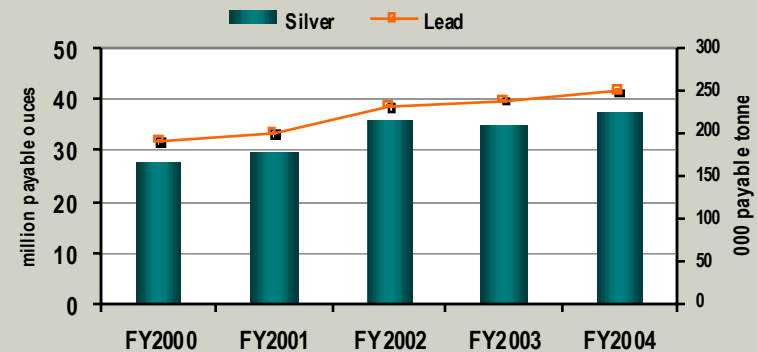
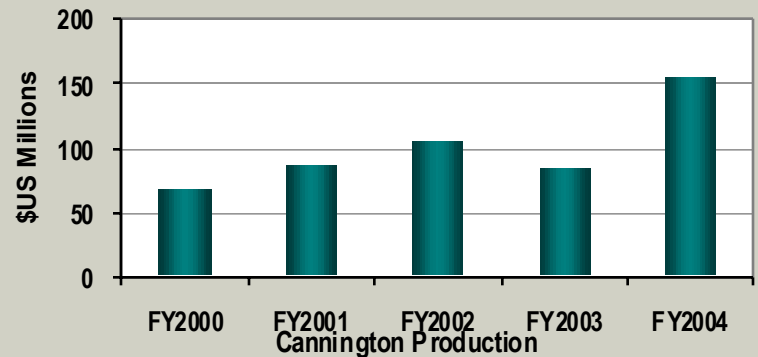
Escondida Tonnes Processed Per Day (7 day average)



Cannington – A World Class Asset Continues to Over-Achieve

- Achieving record mill throughput > 2.7 Mtpa
- Cannington North Block successfully completed on budget and ahead of schedule
- Business improvement targeting potential increase in throughput to offset declining head grades
- Current mine life 2015
- Exploration program targeting reserve extension

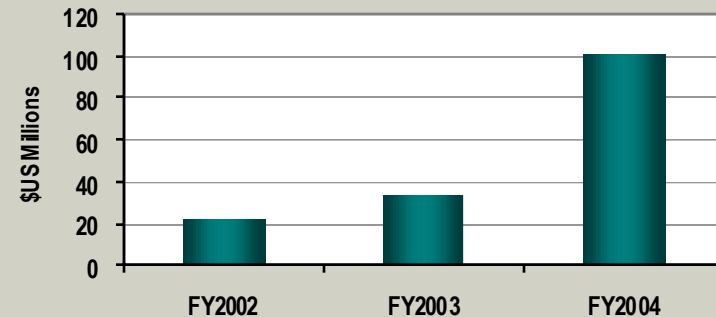
Cannington EBIT



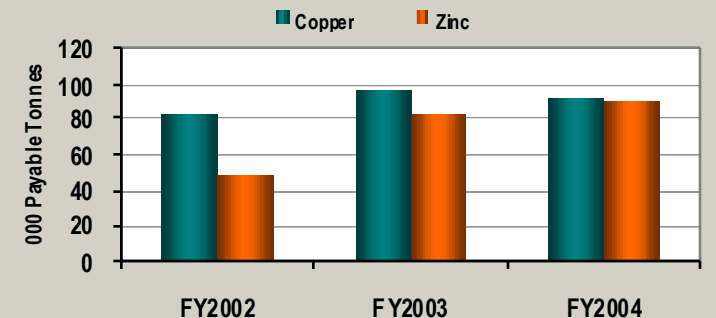
Antamina – Exceeding Design Capacity

- Lake sediments mined successfully by May 2004 opening up new ore faces in higher grades and increasing mine flexibility
- Plant exceeding design throughput on all ore types by 25% and copper ores by up to 40%.
- FY05 copper production 120,000t+
- Improving operational stability creating opportunities for revenue and cost improvement
- 17 year mine life
- Exploration program targeting reserve extension and better predictability

Antamina EBIT (BHPB Share)

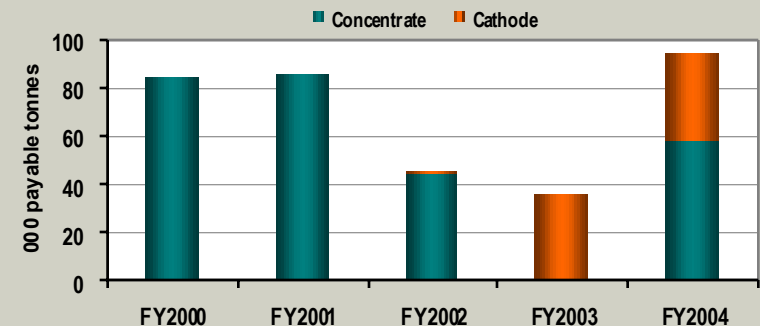
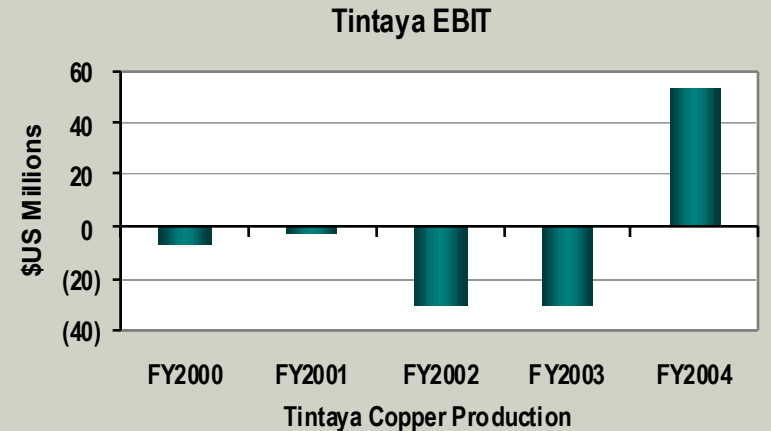


Antamina Production on (BHP Billiton Share)



Tintaya

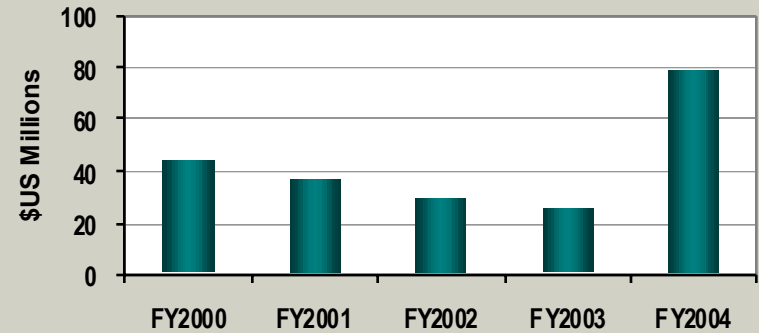
- Successful restart of sulphide operation after 20 month shut. Modern fleet of 240 ton haul trucks relocated from Robinson operation in Nevada
- Reached full capacity on schedule in November 2003
- Outstanding safety performance
- Recognised for community programs
- Oxide production will exceed plan
- Slight shortfall in sulphide production (80,000t+ Cu in conc) for FY2005 due to skarn complexity in the current quarter
- Brownfields development and exploration drilling currently underway (Antapaccay, Coroccohuayco and regional targets)



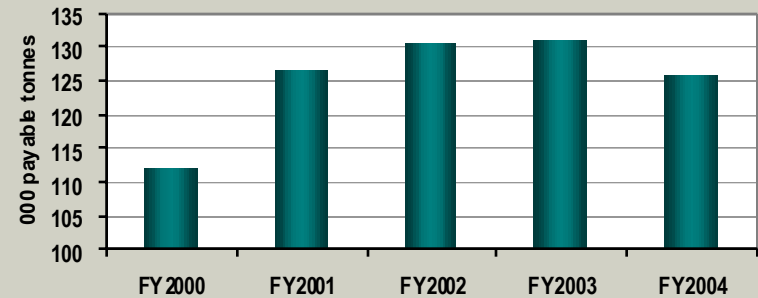
Cerro Colorado

- Combined oxide-sulphide leach operation
- Mine plan sees production through 2013
- Mature operation using Six Sigma business improvement methodologies to offset the challenges of declining grades and changing clay characteristics
- FY05 production ~ 110,000 t of cathode
- Potential regional exploration opportunities

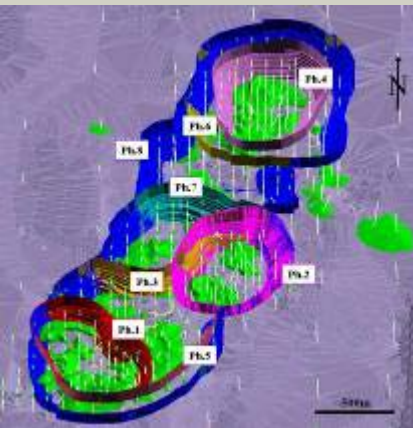
Cerro Colorado EBIT



Cerro Colorado



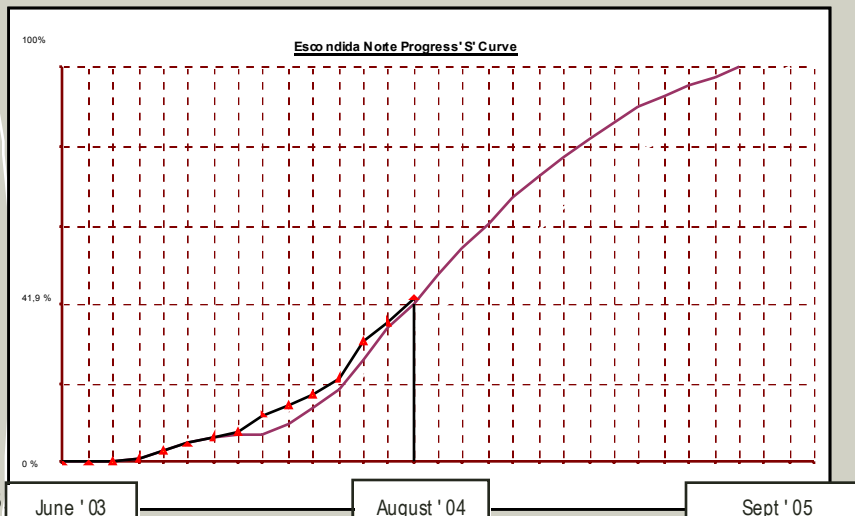
Growth



Diego Hernandez

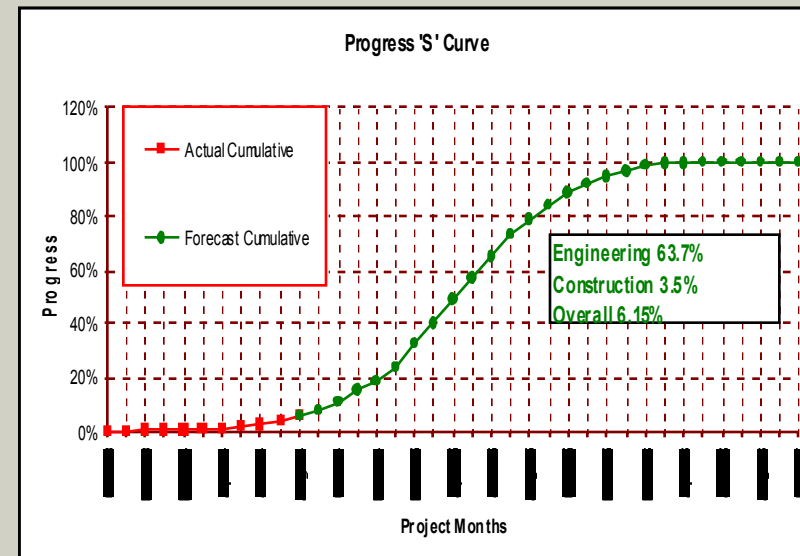
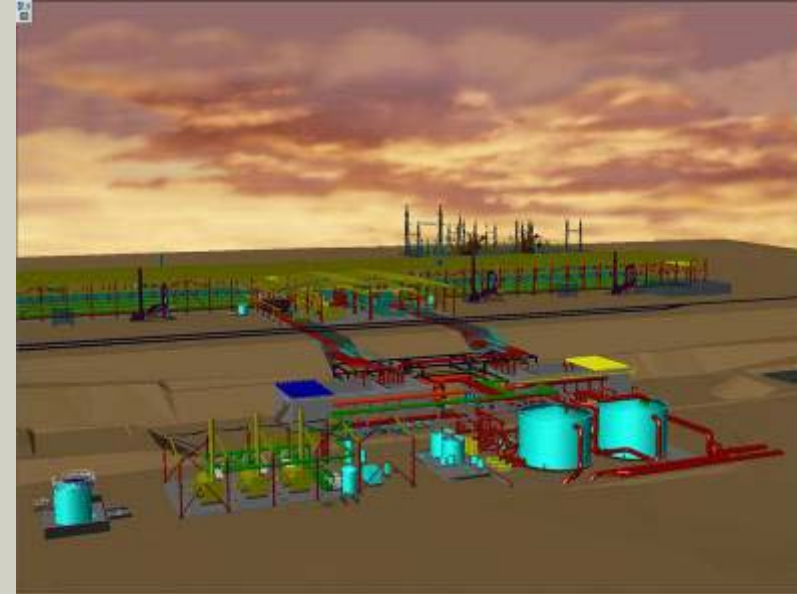
Escondida Ore Delivery Systems (Norte and East 3 Conveyor)

- Two integrated projects –
 - Development of new pit at Escondida Norte, and associated crushing and conveying of ore to existing plants
 - relocation of existing dual conveyors from Escondida pit to the East 3 bench
- Conveyor (E3) relocation in Escondida pit on schedule for completion in 4th Quarter calendar 2004.
- Escondida Norte ore will be delivered to the plants from 2nd Quarter calendar 2005
- Reserves of 538Mt at 1.14% Cu @ 0.7% cut-off will produce 7.2Mt of copper production (Escondida 100%) through 2040



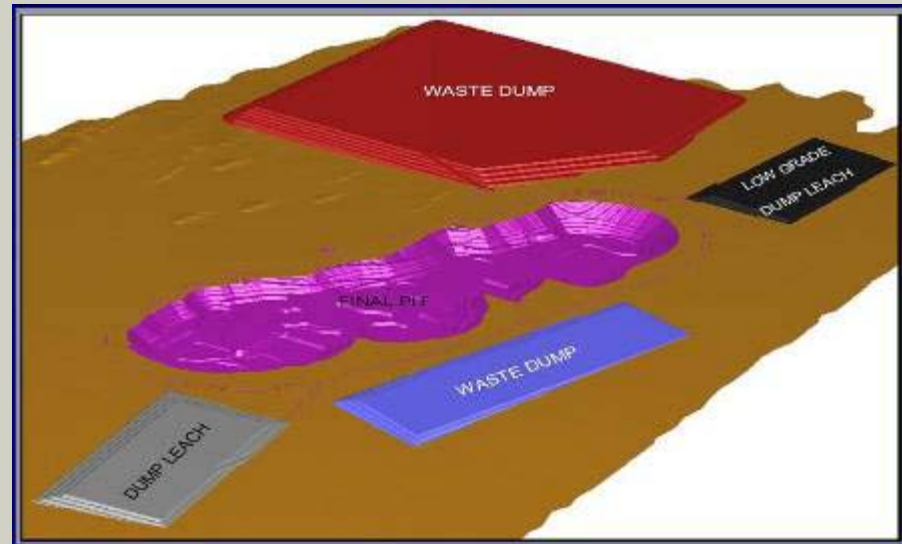
Escondida Sulphide Leach

- Marginal and mixed ores from both Escondida and Escondida Norte pits will be bio-leached in Run-of-Mine (ROM) heaps, with conventional SXEW extraction of copper.
- Reserve exceeds 1.5 billion tonnes of ore at grades between 0.3% and 0.7% total Cu
- A new tankhouse with a cathode capacity of 180,000 tpa will be constructed.
- Engineering design is well advanced and preliminary field construction activities are underway.
- First cathode is expected to be produced in 2nd Quarter 2006, with ramp-up to full production during 2006 and 2007.
- Project scope includes 500 litres per second desalination plant near Antofagasta, with pumping to minesite.
- Forecast to add 3.9Mt of copper production (Escondida 100%) through 2040



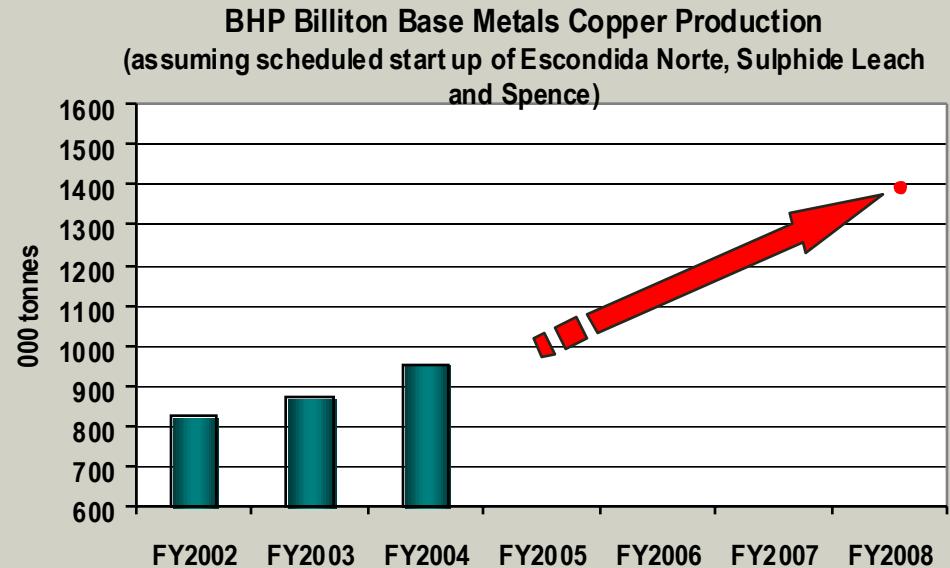
Spence

- Greenfields mine development at Sierra Gorda in northern Chile, 45 kilometres from Calama.
- 50,000 tpd of oxide and sulphide ores will be leached to produce an average of 200,000 tpa of copper cathodes.
- Reserve is 370 million tonnes at an average 1.06% total copper.
- Project has completed Feasibility Study and approval to proceed is expected in 4th Quarter 2004.
- First cathode is anticipated in 4th Quarter 2006.
- Mine life 19 years. Capex approx \$1 billion



Delivering Value Adding Growth

- Since the merger Base Metals have delivered:
 - Tintaya Oxide Leach
 - Escondida Phase 4on time and under budget.
- Over the next 3 years the current pipeline of growth projects will be managed to the same standards:
 - Escondida Norte
 - Escondida Sulphide Leach
 - Spence



Note: This projection is based on our current plans and schedules and market demand. It could change for a variety of reasons including project schedules, operating performance and commodity prices

Additional Growth Options

Coarse Particle Recovery

- Process optimization project in both Los Colorados and Laguna Seca concentrators.
- Objective is to improve total copper recovery by 4-5%, targeting coarse fraction of rougher tailings which contain 2/3 of non-recovered copper.
- Project is in Feasibility Study
- Study and review to be completed in 2nd Quarter 2005.



Alliance Copper (ACL)

- 50/50 JV with Codelco
- Prototype plant was commissioned in Sep.2003
- BioCOP™ technology applied to complex concentrates
- 13,500 tonnes of copper contained in PLS have been shipped to Codelco's SXEW facilities in Chuquicamata since start up
- Currently treating Mansa Mina concentrates and flue dust coming from the Chuqui smelter
- Engineering concept study being conducted by Hatch on an industrial size plant to process Mansa Mina concentrates
- Shareholders will make a decision during the first half of CY05 about the future of the project



Additional Growth Options (continued)

Technology

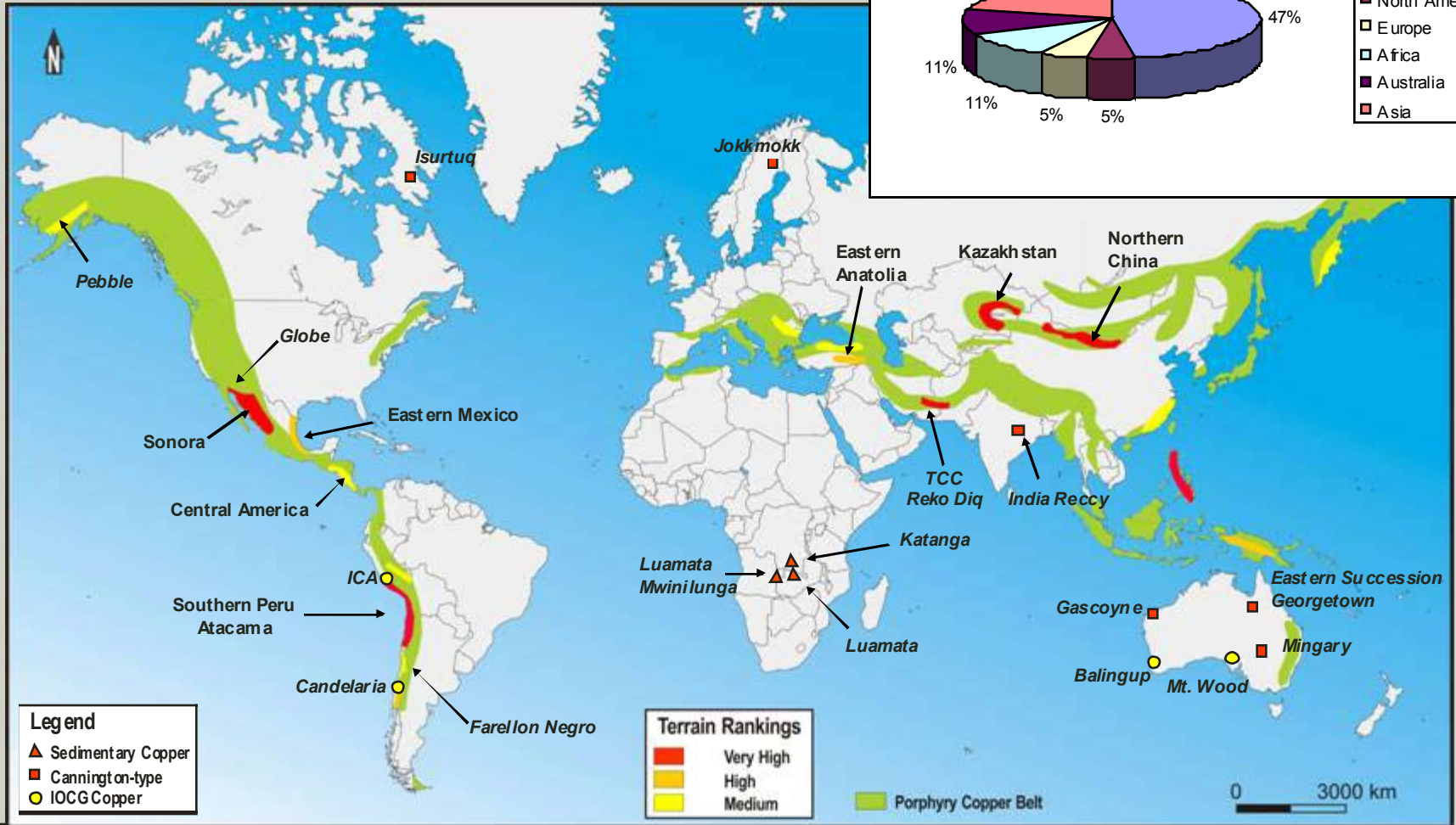
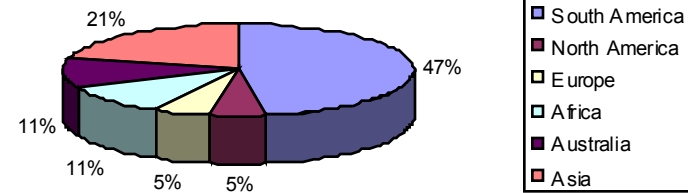
- Base Metals spends over US\$10m each year on R&D. The majority of this is focused on improving leach performance of primary sulphides. If successful this has the potential to significantly improve the financial returns of the Escondida Sulphide Leach Project

Exploration

- Brown fields exploration potential at all sites.
- BHP Billiton is spending ~ US\$20m on base metals green fields exploration each year – (includes JV exploration)
- Resolution - advanced exploration project under pre-feasibility study

Location of Main Projects

Geographic Distribution of Exploration Spend FY 05



Conclusion

- CSG's performance
- Key issues facing the CSG and the industry
- Continuous optimisation of the existing asset base
- Our value enhancing organic growth projects, helping to meet increased global demand for our commodities