

NEWS RELEASE



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BHP BILLITON PRODUCTION REPORT FOR THE YEAR ENDED 30 JUNE 2013

- A strong year of production as two of our major assets, Western Australia Iron Ore and Escondida, exceeded production guidance and annual records were achieved across seven operations and five commodities.
- Western Australia Iron Ore delivered a thirteenth consecutive annual production record as shipments in the June 2013 quarter increased to an annualised rate of 217 million tonnes (100% basis).
- Escondida copper production increased by 28% to 1.1 million tonnes (100% basis) in the 2013 financial year as the average copper grade mined rose to 1.4% and milling rates improved.
- Queensland Coal production in the June 2013 quarter increased by 54% from the prior corresponding period to an annualised rate of 61 million tonnes (100% basis).
- Despite strong performance from Onshore US, extended maintenance and drilling delays at our non-operated Gulf of Mexico assets constrained petroleum production growth to 6% during the 2013 financial year.

Petroleum

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Crude oil, condensate and natural gas liquids ('000 boe)	90,051	23,441	6%	20%	12%
Natural gas (bcf)	874.27	214.49	6%	-3%	3%
Total petroleum products (million boe)	235.76	59.19	6%	5%	7%

Total petroleum production – Total petroleum production increased by six per cent in the 2013 financial year to 236 million barrels of oil equivalent and included strong performance from Onshore US, which delivered 99 million barrels of oil equivalent in the period.

Crude oil, condensate and natural gas liquids – A six per cent increase in liquids production for the 2013 financial year was underpinned by significant growth in Onshore US volumes. This more than offset expected natural field decline at our conventional assets and extended maintenance and drilling delays at our non-operated assets in the Gulf of Mexico (US).

The liquids rich Eagle Ford (US) is now Petroleum's largest producing field as more than 100 new wells were brought online in the June 2013 quarter. Robust growth in Onshore US liquids production is anticipated again in the September 2013 quarter as additional wells are put online and infrastructure projects are completed.

Natural gas – A six per cent increase in natural gas production for the 2013 financial year reflected strong demand at Bass Strait (Australia), a full year of production from our Haynesville (US) dry gas field and associated gas volumes from the continued development of our liquids rich acreage in the Eagle Ford.

Copper

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Copper ('000 tonnes)	1,209.4	333.2	10%	7%	8%
Lead (tonnes)	214,432	67,034	-11%	5%	37%
Zinc (tonnes)	128,205	45,881	14%	49%	52%
Silver ('000 ounces)	37,655	11,224	-9%	-3%	28%
Uranium oxide concentrate (Uranium) (tonnes)	4,102	1,113	6%	3%	19%

Copper – Total copper production increased by 10 per cent in the 2013 financial year to 1.2 million tonnes.

Escondida (Chile) copper production increased by 28 per cent to 1.1 million tonnes (100 per cent basis) in the 2013 financial year as the average copper grade mined rose to 1.4 per cent and milling rates improved. This strong level of performance is expected to be sustained during the 2014 financial year before increasing to approximately 1.3 million tonnes (100 per cent basis) in the 2015 financial year.

Antamina (Peru) achieved record copper production during the 2013 financial year which reflected a full year contribution from the recently expanded concentrator. A recovery in the copper to zinc ore grade ratio contributed to a 38 per cent increase in copper production from the March 2013 quarter.

Pampa Norte (Chile) achieved record material mined during the 2013 financial year, however lower grades and recoveries resulted in a 12 per cent decline in copper production.

Pinto Valley (US) concentrate production continued to ramp up following the successful restart of mining operations during the December 2012 quarter. The sale of Pinto Valley is expected to be completed in the second half of the 2013 calendar year.

At 30 June 2013 the Group had 283,753 tonnes of outstanding copper sales that were revalued at a weighted average price of US\$3.08 per pound. The final price of these sales will be determined in the 2014 financial year. In addition, 278,547 tonnes of copper sales from the 2012 financial year were subject to a finalisation adjustment in 2013. Provisional pricing and finalisation adjustments will decrease earnings before interest and tax by US\$224 million in the 2013 financial year (2012 financial year: US\$265 million loss).

Lead/silver – Total lead and silver production decreased by 11 per cent and nine per cent respectively in the 2013 financial year as lower average ore grades and plant throughput affected performance at Cannington (Australia).

Zinc – Total zinc production increased by 14 per cent in the 2013 financial year, supported by higher average zinc grades and a full year contribution from the recently expanded concentrator at Antamina.

Uranium – Uranium production increased by six per cent in the 2013 financial year as recoveries improved at Olympic Dam (Australia).

Iron Ore

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Iron ore ('000 tonnes)	169,856	47,689	7%	17%	19%

Iron ore – Total iron ore production increased by seven per cent in the 2013 financial year to 170 million tonnes.

Western Australia Iron Ore (WAIO) production of 187 million tonnes (100 per cent basis) for the 2013 financial year represents a thirteenth consecutive annual production record. The delivery of WAIO's capital efficient growth program and continued strong operating performance across the supply chain contributed to the record result.

Record annualised shipments of 217 million tonnes (100 per cent basis) during the June 2013 quarter reflected the successful commissioning of all major infrastructure associated with the Inner Harbour Expansion project and the destocking of mine and port inventory built in anticipation of the increase in port capacity.

WAIO production is expected to increase to approximately 207 million tonnes (100 per cent basis) in the 2014 financial year. First production from the Jimblebar Mine Expansion is now anticipated in the December 2013 quarter, ahead of schedule. Longer term, the progressive debottlenecking of the supply chain is expected to underpin substantial low cost growth in our WAIO business.

Samarco's (Brazil) three pellet plants continued to operate at capacity during the period.

Coal

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Metallurgical coal ('000 tonnes)	37,650	10,858	13%	34%	21%
Energy coal ('000 tonnes)	72,892	19,543	3%	6%	26%

Metallurgical coal – Total metallurgical coal production increased by 13 per cent in the 2013 financial year to 38 million tonnes.

Queensland Coal (Australia) production in the June 2013 quarter increased by 54 per cent from the prior corresponding period to an annualised rate of 61 million tonnes (100 per cent basis). This strong performance was underpinned by record annual production at both Peak Downs and South Walker Creek, and was achieved despite the indefinite closure of both Norwich Park and Gregory.

The continued ramp up of Daunia and future commissioning of Caval Ridge will underpin an increase in the capacity of our Queensland Coal business to 66 million tonnes per annum (100 per cent basis) by the end of the 2014 calendar year. Notwithstanding the strong increase in production anticipated, a longwall move at Crinum and scheduled maintenance at Goonyella Riverside and Peak Downs will impact production in the September 2013 quarter.

Illawarra Coal (Australia) achieved record annual production for the 2013 financial year. A longwall move at West Cliff is now scheduled for the September 2013 quarter.

Energy coal – Total energy coal production increased by three per cent in the 2013 financial year to 73 million tonnes.

New South Wales Energy Coal (Australia) achieved record annual production following the successful ramp up of the RX1 project.

Cerrejon Coal (Colombia) contributed to a 26 per cent increase in energy coal production from the March 2013 quarter as operations returned to full capacity following the resolution of industrial action.

Aluminium, Manganese and Nickel

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Alumina ('000 tonnes)	4,880	1,265	18%	22%	4%
Aluminium ('000 tonnes)	1,179	310	2%	25%	2%
Manganese ore ('000 tonnes)	8,517	2,246	7%	9%	12%
Manganese alloy ('000 tonnes)	608	182	1%	143%	27%
Nickel ('000 tonnes)	154.1	40.3	-2%	-6%	-4%

Alumina – Total alumina production increased by 18 per cent in the 2013 financial year to a record 4.9 million tonnes underpinned by the ramp up of the Efficiency and Growth project at Worsley (Australia).

Aluminium – Total aluminium production increased by two per cent in the 2013 financial year to 1.2 million tonnes. Production benefited from strong operating performance at our Southern African smelters during the June 2013 quarter with Hillside (South Africa) achieving record quarterly production.

Manganese ore – Total manganese ore production increased by seven per cent in the 2013 financial year to a record 8.5 million tonnes and reflected a substantial improvement in plant availability at GEMCO (Australia).

Manganese alloy – Total manganese alloy volumes were largely unchanged from the 2012 financial year as the recovery in production at TEMCO (Australia) that followed the temporary suspension of operations in the prior period was offset by the permanent closure of energy intensive silicomanganese production at Metalloys (South Africa) in January 2012.

Nickel – Total nickel production was in line with the 2012 financial year as strong operating performance at Cerro Matoso (Colombia) was offset by planned maintenance at the Nickel West Kalgoorlie smelter and Kwinana refinery (both Australia) during the year.

Other

	JUN 2013 YTD	JUN 2013 QTR	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
Diamonds ('000 carats)	972	42	-46%	-90%	-87%

Diamonds – On 10 April 2013, BHP Billiton completed the sale of its diamonds business, comprising its interests in the EKATI Diamond Mine (Canada) and Diamonds Marketing operations, to Dominion Diamond Corporation for an aggregate cash consideration of US\$553 million (after adjustments).

Further information on BHP Billiton can be found at: www.bhpbilliton.com

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BHP BILLITON PRODUCTION SUMMARY

		QUARTER ENDED			YEAR TO DATE		% CHANGE		
		JUN 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012	JUN YTD13 vs JUN YTD12	JUN Q13 vs JUN Q12	JUN Q13 vs MAR Q13
PETROLEUM									
Crude oil & condensate	('000 bbl)	15,726	16,689	18,559	72,512	71,201	2%	18%	11%
Natural gas	(bcf)	221.25	207.27	214.49	874.27	822.26	6%	-3%	3%
NGL	('000 boe)	3,758	4,182	4,882	17,539	14,085	25%	30%	17%
Total petroleum products	(million boe)	56.36	55.42	59.19	235.76	222.34	6%	5%	7%
COPPER									
Copper	('000 tonnes)	312.5	307.1	333.2	1,209.4	1,094.5	10%	7%	8%
Lead	(tonnes)	63,667	49,080	67,034	214,432	239,878	-11%	5%	37%
Zinc	(tonnes)	30,748	30,193	45,881	128,205	112,217	14%	49%	52%
Gold	(ounces)	40,569	<i>38,241</i>	48,593	154,369	168,699	-8%	20%	27%
Silver	('000 ounces)	11,539	8,777	11,224	37,655	41,308	-9%	-3%	28%
Uranium oxide concentrate	(tonnes)	1,080	933	1,113	4,102	3,885	6%	3%	19%
Molybdenum	(tonnes)	464	321	376	1,561	2,346	-33%	-19%	17%
IRON ORE									
Iron ore	('000 tonnes)	40,891	40,205	47,689	169,856	159,478	7%	17%	19%
COAL									
Metallurgical coal	('000 tonnes)	8,109	8,966	10,858	37,650	33,230	13%	34%	21%
Energy coal	('000 tonnes)	18,484	15,486	19,543	72,892	71,111	3%	6%	26%
ALUMINIUM, MANGANESE AND NICKEL									
Alumina	('000 tonnes)	1,039	1,213	1,265	4,880	4,152	18%	22%	4%
Aluminium	('000 tonnes)	248	303	310	1,179	1,153	2%	25%	2%
Manganese ore	('000 tonnes)	2,066	2,008	2,246	8,517	7,931	7%	9%	12%
Manganese alloy	('000 tonnes)	75	143	182	608	602	1%	143%	27%
Nickel	('000 tonnes)	42.7	42.1	40.3	154.1	157.9	-2%	-6%	-4%
OTHER									
Diamonds	('000 carats)	413	322	42	972	1,784	-46%	-90%	-87%

Throughout this report figures in italics indicate that this figure has been adjusted since it was previously reported.

BHP BILLITON ATTRIBUTABLE PRODUCTION

		QUARTER ENDED					YEAR TO DATE	
		JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
BHP Billiton interest								
PETROLEUM								
Production								
Crude oil and condensate ('000 bbl)		15,726	18,036	19,228	16,689	18,559	72,512	71,201
Natural gas (bcf)		221.25	232.85	219.66	207.27	214.49	874.27	822.26
NGL ('000 boe) (a)		3,758	4,411	4,064	4,182	4,882	17,539	14,085
Total petroleum products (million boe)		56.36	61.25	59.90	55.42	59.19	235.76	222.34
COPPER (b)								
COPPER								
Payable metal in concentrate ('000 tonnes)								
Escondida	57.5%	115.8	101.2	120.7	128.0	128.2	478.1	333.8
Antamina	33.8%	34.9	40.2	39.6	25.2	34.7	139.7	127.0
Pinto Valley	100%	-	-	0.5	5.3	10.8	16.6	-
Total		150.7	141.4	160.8	158.5	173.7	634.4	460.8
Cathode ('000 tonnes)								
Escondida	57.5%	48.7	41.6	40.8	43.3	45.6	171.3	172.0
Pampa Norte (c)	100%	62.1	52.7	58.8	56.4	64.7	232.6	263.7
Pinto Valley	100%	1.2	1.2	1.2	1.2	1.3	4.9	5.4
Olympic Dam	100%	49.8	37.0	33.6	47.7	47.9	166.2	192.6
Total		161.8	132.5	134.4	148.6	159.5	575.0	633.7
Total Copper		312.5	273.9	295.2	307.1	333.2	1,209.4	1,094.5
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	63,334	51,923	45,937	48,899	66,666	213,425	239,090
Antamina	33.8%	333	260	198	181	368	1,007	788
Total		63,667	52,183	46,135	49,080	67,034	214,432	239,878
ZINC								
Payable metal in concentrate (tonnes)								
Cannington	100%	12,540	11,408	13,622	11,045	20,206	56,281	54,677
Antamina	33.8%	18,208	14,514	12,587	19,148	25,675	71,924	57,540
Total		30,748	25,922	26,209	30,193	45,881	128,205	112,217
GOLD								
Payable metal in concentrate (ounces)								
Escondida	57.5%	12,817	9,747	10,556	10,710	10,116	41,129	50,854
Olympic Dam (refined gold)	100%	27,752	23,017	24,215	27,531	38,477	113,240	117,845
Total		40,569	32,764	34,771	38,241	48,593	154,369	168,699

Refer footnotes on page 4.

BHP BILLITON ATTRIBUTABLE PRODUCTION

		QUARTER ENDED					YEAR TO DATE	
	BHP Billiton interest	JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
COPPER (continued)								
SILVER								
Payable metal in concentrate ('000 ounces)								
Escondida	57.5%	488	363	400	427	512	1,702	1,921
Antamina	33.8%	1,043	919	934	802	1,297	3,952	4,272
Cannington	100%	9,757	7,689	6,949	7,323	9,101	31,062	34,208
Olympic Dam (refined silver)	100%	251	207	193	214	266	880	907
Pinto Valley	100%	-	-	-	11	48	59	-
Total		11,539	9,178	8,476	8,777	11,224	37,655	41,308
URANIUM OXIDE CONCENTRATE								
Payable metal in concentrate (tonnes)								
Olympic Dam	100%	1,080	1,042	1,014	933	1,113	4,102	3,885
Total		1,080	1,042	1,014	933	1,113	4,102	3,885
MOLYBDENUM								
Payable metal in concentrate (tonnes)								
Antamina	33.8%	464	454	410	321	376	1,561	2,346
Total		464	454	410	321	376	1,561	2,346
IRON ORE								
Production ('000 tonnes) (d)								
Newman (e)	85%	13,132	11,752	12,809	13,028	15,408	52,997	51,326
Goldsworthy Joint Venture	85%	143	432	378	296	-	1,106	768
Area C Joint Venture	85%	11,166	10,937	10,245	10,983	12,552	44,717	42,425
Yandi Joint Venture	85%	13,595	13,771	15,954	13,302	17,027	60,054	53,536
Samarco	50%	2,855	2,880	2,804	2,596	2,702	10,982	11,423
Total		40,891	39,772	42,190	40,205	47,689	169,856	159,478
COAL								
METALLURGICAL COAL								
Production ('000 tonnes) (f)								
BMA	50%	4,105	5,182	5,440	5,327	6,696	22,645	18,611
BHP Mitsui Coal (g)	80%	1,661	1,766	1,589	1,862	1,846	7,063	6,693
Illawarra	100%	2,343	1,990	1,859	1,777	2,316	7,942	7,926
Total		8,109	8,938	8,888	8,966	10,858	37,650	33,230
ENERGY COAL								
Production ('000 tonnes)								
South Africa	100%	8,313	8,454	7,969	7,302	7,902	31,627	33,279
USA	100%	2,673	3,871	2,798	2,835	3,734	13,238	9,412
Australia	100%	4,393	4,453	4,827	3,837	4,893	18,010	16,757
Colombia	33%	3,105	2,829	2,662	1,512	3,014	10,017	11,663
Total		18,484	19,607	18,256	15,486	19,543	72,892	71,111

Refer footnotes on page 4.

BHP BILLITON ATTRIBUTABLE PRODUCTION

		QUARTER ENDED					YEAR TO DATE	
		JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
BHP Billiton interest								
ALUMINIUM, MANGANESE AND NICKEL								
ALUMINA								
Saleable production ('000 tonnes)								
Worsley	86%	730	859	944	911	961	3,675	2,917
Alumar	36%	309	311	288	302	304	1,205	1,235
Total		1,039	1,170	1,232	1,213	1,265	4,880	4,152
ALUMINIUM								
Production ('000 tonnes)								
Hillside	100%	117	139	167	178	181	665	621
Bayside	100%	23	24	24	24	24	96	98
Alumar	40%	42	39	39	37	39	154	170
Mozal	47%	66	67	67	64	66	264	264
Total		248	269	297	303	310	1,179	1,153
MANGANESE ORES								
Saleable production ('000 tonnes)								
South Africa (h)	44.4%	989	858	834	859	939	3,490	3,625
Australia (h)	60%	1,077	1,288	1,283	1,149	1,307	5,027	4,306
Total		2,066	2,146	2,117	2,008	2,246	8,517	7,931
MANGANESE ALLOYS								
Saleable production ('000 tonnes)								
South Africa (h) (i)	60%	75	93	91	86	104	374	404
Australia (h)	60%	-	37	62	57	78	234	198
Total		75	130	153	143	182	608	602
NICKEL								
Saleable production ('000 tonnes)								
Cerro Matoso	99.9%	12.8	13.3	12.4	12.3	12.8	50.8	48.9
Nickel West	100%	29.9	23.7	22.3	29.8	27.5	103.3	109.0
Total		42.7	37.0	34.7	42.1	40.3	154.1	157.9
OTHER								
DIAMONDS								
Production ('000 carats)								
EKATI	80%	413	313	295	322	42	972	1,784

- (a) LPG and ethane are reported as Natural Gas Liquid (NGL). Product-specific conversions are made and NGL is reported in barrels of oil equivalent (boe).
- (b) Metal production is reported on the basis of payable metal.
- (c) Includes Cerro Colorado and Spence.
- (d) Iron ore production is reported on a wet tonnes basis.
- (e) Newman includes Mt Newman Joint Venture and Jimblebar.
- (f) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.
- (g) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.
- (h) Shown on 100% basis. BHP Billiton interest in saleable production is 60%, except Hotazel Manganese Mines which is 44.4%.
- (i) Production includes Medium Carbon Ferro Manganese.

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN	SEP	DEC	MAR	JUN	JUN	JUN
	2012	2012	2012	2013	2013	2013	2012
PETROLEUM							
BHP Billiton attributable production unless otherwise stated.							
CRUDE OIL AND CONDENSATE ('000 barrels)							
Bass Strait	2,357	2,569	2,081	1,934	2,229	8,813	9,359
North West Shelf	1,587	1,867	1,829	1,526	1,646	6,868	6,344
Stybarrow	635	534	464	323	401	1,722	3,260
Pyrenees	2,482	2,605	2,379	1,659	1,817	8,460	12,130
Other Australia (a)	13	17	15	15	12	59	52
Atlantis (b)	39	1,554	2,376	1,471	2,594	7,995	6,772
Mad Dog (b)	-	369	906	791	649	2,715	-
Shenzi (b)	3,607	3,783	4,008	3,580	3,378	14,749	15,645
Onshore US (c)	2,434	2,358	2,658	3,071	3,614	11,701	6,939
Trinidad/Tobago	488	376	362	331	259	1,328	1,873
Other Americas (b) (d)	348	367	410	384	403	1,564	1,468
UK	367	260	355	326	282	1,223	1,575
Algeria (e)	1,291	1,309	1,316	1,207	1,210	5,042	5,462
Pakistan	78	68	69	71	65	273	322
Total	15,726	18,036	19,228	16,689	18,559	72,512	71,201
NATURAL GAS (billion cubic feet)							
Bass Strait	31.47	40.06	26.67	23.38	33.63	123.74	106.74
North West Shelf	29.80	35.33	34.09	31.29	30.29	131.00	124.93
Other Australia (a)	4.87	6.20	5.48	5.17	4.54	21.39	18.30
Atlantis (b)	0.01	0.59	0.89	0.54	0.83	2.85	2.50
Mad Dog (b)	-	0.06	0.18	0.15	0.05	0.44	-
Shenzi (b)	0.47	2.11	0.94	0.81	0.78	4.64	2.22
Onshore US (c)	124.53	122.59	123.03	115.69	118.08	479.39	447.92
Trinidad/Tobago	9.54	9.21	9.15	8.84	9.07	36.27	38.07
Other Americas (b) (d)	0.79	0.35	0.48	0.59	0.29	1.71	4.05
UK	5.54	3.29	5.26	6.44	4.09	19.08	19.99
Pakistan	14.23	13.06	13.49	14.37	12.84	53.76	57.54
Total	221.25	232.85	219.66	207.27	214.49	874.27	822.26
NGL ('000 barrels of oil equivalent)							
Bass Strait	1,738	2,053	1,342	1,405	1,753	6,553	6,323
North West Shelf	342	385	354	323	312	1,374	1,620
Atlantis (b)	1	54	209	96	200	559	465
Mad Dog (b)	-	16	72	55	-	143	-
Shenzi (b)	244	370	324	269	224	1,187	1,124
Onshore US (c)	1,388	1,516	1,736	2,004	2,375	7,631	4,022
Other Americas (b) (d)	24	17	16	13	9	55	133
UK	21	-	11	17	9	37	96
Algeria (e)	-	-	-	-	-	-	302
Total	3,758	4,411	4,064	4,182	4,882	17,539	14,085
TOTAL PETROLEUM PRODUCTS							
(million barrels of oil equivalent) (f)	56.36	61.25	59.90	55.42	59.19	235.76	222.34

(a) Other Australia includes Minerva.

(b) Gulf of Mexico volumes are net of royalties.

(c) Petrohawk Energy Corporation acquisition completed on 20 August 2011. Onshore US volumes are net of mineral holder royalties.

(d) Other Americas includes Neptune, West Cameron 76, Genesis and Starlifter. West Cameron 76 and Starlifter were divested in May 2012.

(e) Algeria includes ROD and Ohanet. The Ohanet Risk Sharing Contract expired in October 2011.

(f) Total barrels of oil equivalent (boe) conversions are based on 6,000 scf of natural gas equals 1 boe.

PRODUCTION AND SALES REPORT

		QUARTER ENDED					YEAR TO DATE	
		JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
COPPER								
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.								
Escondida, Chile								
Material mined (100%)	('000 tonnes)	109,724	102,499	96,938	94,567	98,665	392,669	378,203
Sulphide ore milled (100%)	('000 tonnes)	18,640	16,850	18,796	18,964	19,295	73,905	65,781
Average copper grade	(%)	1.37%	1.35%	1.39%	1.44%	1.42%	1.40%	1.13%
Production ex mill (100%)	('000 tonnes)	211.7	185.2	216.6	229.3	231.9	863.0	601.0
Production								
Payable copper	('000 tonnes)	115.8	101.2	120.7	128.0	128.2	478.1	333.8
Payable gold concentrate	(fine ounces)	12,817	9,747	10,556	10,710	10,116	41,129	50,854
Copper cathode (EW)	('000 tonnes)	48.7	41.6	40.8	43.3	45.6	171.3	172.0
Payable silver concentrate	('000 ounces)	488	363	400	427	512	1,702	1,921
Sales								
Payable copper	('000 tonnes)	113.1	95.2	130.3	124.1	131.2	480.8	327.0
Payable gold concentrate	(fine ounces)	12,683	8,999	11,060	10,537	9,103	39,699	50,090
Copper cathode (EW)	('000 tonnes)	53.4	38.8	46.8	34.0	54.6	174.2	168.7
Payable silver concentrate	('000 ounces)	483	324	444	414	522	1,704	1,899
Pampa Norte, Chile								
Cerro Colorado								
Material mined	('000 tonnes)	16,246	16,067	15,722	14,964	16,303	63,056	64,094
Ore milled	('000 tonnes)	4,388	4,505	4,206	4,350	4,351	17,412	17,897
Average copper grade	(%)	0.61%	0.55%	0.66%	0.65%	0.82%	0.67%	0.69%
Production								
Copper cathode (EW)	('000 tonnes)	18.7	17.8	17.9	14.6	21.2	71.5	83.4
Sales								
Copper cathode (EW)	('000 tonnes)	19.1	16.1	18.8	13.7	21.7	70.3	85.5
Spence								
Material mined	('000 tonnes)	28,594	27,541	25,999	28,861	28,646	111,047	104,903
Ore milled	('000 tonnes)	3,604	3,752	4,161	4,041	4,146	16,100	16,654
Average copper grade	(%)	1.28%	1.17%	1.29%	1.38%	1.16%	1.25%	1.32%
Production								
Copper cathode (EW)	('000 tonnes)	43.4	34.9	40.9	41.8	43.5	161.1	180.3
Sales								
Copper cathode (EW)	('000 tonnes)	51.3	31.1	42.6	29.8	57.9	161.4	185.2

PRODUCTION AND SALES REPORT

		QUARTER ENDED					YEAR TO DATE	
		JUN	SEP	DEC	MAR	JUN	JUN	JUN
		2012	2012	2012	2013	2013	2013	2012

COPPER

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Antamina, Peru

Material mined (100%)	('000 tonnes)	48,256	54,482	49,246	48,032	56,254	208,014	172,701
Sulphide ore milled (100%)	('000 tonnes)	12,295	12,274	11,752	10,330	12,424	46,780	41,509
Average head grades								
- Copper	(%)	1.01%	1.15%	1.16%	0.88%	1.03%	1.06%	1.09%
- Zinc	(%)	0.80%	0.66%	0.64%	0.93%	1.02%	0.81%	0.76%

Production

Payable copper	('000 tonnes)	34.9	40.2	39.6	25.2	34.7	139.7	127.0
Payable zinc	(tonnes)	18,208	14,514	12,587	19,148	25,675	71,924	57,540
Payable silver	('000 ounces)	1,043	919	934	802	1,297	3,952	4,272
Payable lead	(tonnes)	333	260	198	181	368	1,007	788
Payable molybdenum	(tonnes)	464	454	410	321	376	1,561	2,346

Sales

Payable copper	('000 tonnes)	32.7	39.7	42.7	24.1	31.9	138.4	123.3
Payable zinc	(tonnes)	18,174	15,519	17,874	16,062	22,560	72,015	53,878
Payable silver	('000 ounces)	896	849	1,101	772	1,165	3,887	3,783
Payable lead	(tonnes)	48	330	276	115	262	983	478
Payable molybdenum	(tonnes)	488	536	381	371	283	1,571	2,297

Cannington, Australia

Material mined	('000 tonnes)	880	717	817	810	802	3,146	3,233
Ore milled	('000 tonnes)	845	773	793	713	866	3,145	3,337
Average head grades								
- Silver	(g/t)	417	355	317	364	401	360	372
- Lead	(%)	8.6%	7.6%	7.0%	7.7%	9.1%	7.9%	8.3%
- Zinc	(%)	2.5%	2.5%	2.9%	2.7%	3.8%	3.0%	2.8%

Production

Payable silver	('000 ounces)	9,757	7,689	6,949	7,323	9,101	31,062	34,208
Payable lead	(tonnes)	63,334	51,923	45,937	48,899	66,666	213,425	239,090
Payable zinc	(tonnes)	12,540	11,408	13,622	11,045	20,206	56,281	54,677

Sales

Payable silver	('000 ounces)	10,784	8,506	6,694	7,265	7,793	30,258	33,259
Payable lead	(tonnes)	73,400	59,042	46,319	48,661	64,633	218,655	237,342
Payable zinc	(tonnes)	14,399	10,379	16,321	9,439	21,056	57,195	54,991

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN	SEP	DEC	MAR	JUN	JUN	JUN
	2012	2012	2012	2013	2013	2013	2012

COPPER

BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.

Olympic Dam, Australia

Material mined (a)	('000 tonnes)	2,629	2,226	2,123	2,448	2,750	9,547	10,001
Ore milled	('000 tonnes)	2,475	2,471	2,435	2,353	2,641	9,900	9,581
Average copper grade	(%)	1.86%	1.90%	1.71%	1.73%	1.86%	1.80%	1.98%
Average uranium grade	(kg/t)	0.55	0.54	0.51	0.50	0.56	0.53	0.54

Production

Copper cathode (ER)	('000 tonnes)	46.0	34.0	30.4	44.7	45.1	154.2	180.3
Copper cathode (EW)	('000 tonnes)	3.8	3.0	3.2	3.0	2.8	12.0	12.3
Uranium oxide concentrate	(tonnes)	1,080	1,042	1,014	933	1,113	4,102	3,885
Refined gold	(fine ounces)	27,752	23,017	24,215	27,531	38,477	113,240	117,845
Refined silver	('000 ounces)	251	207	193	214	266	880	907

Sales

Copper cathode (ER)	('000 tonnes)	47.8	35.1	33.2	40.1	46.4	154.8	180.3
Copper cathode (EW)	('000 tonnes)	3.1	3.4	2.7	3.1	3.5	12.7	12.1
Uranium oxide concentrate	(tonnes)	1,252	615	1,343	816	1,374	4,148	3,928
Refined gold	(fine ounces)	29,257	20,949	25,227	24,678	38,394	109,248	119,395
Refined silver	('000 ounces)	200	265	169	211	275	920	912

(a) Material mined refers to run of mine ore mined and hoisted.

Pinto Valley, US (a)

Production

Payable copper	('000 tonnes)	-	-	0.5	5.3	10.8	16.6	-
Copper cathode (EW)	('000 tonnes)	1.2	1.2	1.2	1.2	1.3	4.9	5.4
Payable silver	('000 ounces)	-	-	-	11	48	59	-

Sales

Payable copper	('000 tonnes)	-	-	-	2.6	9.9	12.5	-
Copper cathode (EW)	('000 tonnes)	1.2	1.2	1.2	1.1	1.4	4.9	5.3
Payable silver	('000 ounces)	-	-	-	11	48	59	-

(a) Mining operations at Pinto Valley were restarted during the December 2012 quarter.

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
IRON ORE							
BHP Billiton attributable production and sales unless otherwise stated. (‘000 tonnes)							
IRON ORE (a)							
<u>Pilbara, Australia</u>							
Production							
Newman (b)	13,132	11,752	12,809	13,028	15,408	52,997	51,326
Goldsworthy Joint Venture	143	432	378	296	-	1,106	768
Area C Joint Venture	11,166	10,937	10,245	10,983	12,552	44,717	42,425
Yandi Joint Venture	13,595	13,771	15,954	13,302	17,027	60,054	53,536
Total (BHP Billiton share)	38,036	36,892	39,386	37,609	44,987	158,874	148,055
Total production (100%)	44,748	43,403	46,337	44,245	52,926	186,911	174,182
Sales							
Lump	9,100	8,338	9,806	9,339	11,284	38,767	33,779
Fines	28,870	28,718	30,479	28,370	34,621	122,188	113,110
Total (BHP Billiton share)	37,970	37,056	40,285	37,709	45,905	160,955	146,889
Total sales (100%)	44,670	43,595	47,393	44,363	54,006	189,357	172,810
<u>Samarco, Brazil</u>							
Production							
	2,855	2,880	2,804	2,596	2,702	10,982	11,423
Sales							
	2,778	2,622	3,227	2,515	2,651	11,015	11,118

(a) Iron ore production and sales are reported on a wet tonnes basis.

(b) Newman includes Mt Newman Joint Venture and Jimblebar.

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN	SEP	DEC	MAR	JUN	JUN	JUN
	2012	2012	2012	2013	2013	2013	2012

COAL

BHP Billiton attributable production and sales unless otherwise stated.
('000 tonnes)

METALLURGICAL COAL

Queensland, Australia

Production (a)

BMA

Blackwater	991	1,148	1,588	1,157	1,539	5,432	4,435
Goonyella	1,012	1,535	1,392	1,478	1,816	6,221	5,003
Peak Downs	783	1,029	1,151	1,225	1,140	4,545	3,534
Saraji	724	773	994	711	971	3,449	3,053
Norwich Park (b)	193	-	-	-	-	-	1,175
Gregory Joint Venture (c)	402	697	315	657	854	2,523	1,411
Daunia (d)	-	-	-	99	376	475	-
BMA total	4,105	5,182	5,440	5,327	6,696	22,645	18,611

BHP Mitsui Coal (e)

South Walker Creek	1,034	1,084	864	1,188	1,215	4,351	4,081
Poitrel	627	682	725	674	631	2,712	2,612
BHP Mitsui Coal total	1,661	1,766	1,589	1,862	1,846	7,063	6,693
Queensland total	5,766	6,948	7,029	7,189	8,542	29,708	25,304

Sales

Coking coal	4,007	4,058	5,561	4,933	6,316	20,868	18,440
Weak coking coal	1,512	1,545	1,820	2,029	2,417	7,811	6,545
Thermal coal	90	239	237	75	30	581	397
Total	5,609	5,842	7,618	7,037	8,763	29,260	25,382

(a) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) Norwich Park ceased production on 11 May 2012.

(c) Gregory open-cut ceased production on 10 October 2012.

(d) Daunia project achieved first production in the March 2013 quarter.

(e) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.

Illawarra, Australia

Production (a)	2,343	1,990	1,859	1,777	2,316	7,942	7,926
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Sales

Coking coal	1,845	1,775	1,785	1,595	1,877	7,032	6,233
Thermal coal	279	502	327	145	436	1,410	1,098
Total	2,124	2,277	2,112	1,740	2,313	8,442	7,331

(a) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012
COAL							
BHP Billiton attributable production and sales unless otherwise stated. ('000 tonnes)							
ENERGY COAL							
<u>South Africa</u>							
Production	8,313	8,454	7,969	7,302	7,902	31,627	33,279
Sales							
Export	3,314	3,385	3,583	3,604	3,363	13,935	14,106
Local utility	4,571	4,869	4,615	4,171	4,353	18,008	19,172
Inland	74	38	28	32	24	122	448
Total	7,959	8,292	8,226	7,807	7,740	32,065	33,726
<u>New Mexico, US</u>							
Production							
Navajo Coal	1,853	1,804	1,377	1,840	1,523	6,544	7,004
San Juan Coal	820	2,067	1,421	995	2,211	6,694	2,408
Total	2,673	3,871	2,798	2,835	3,734	13,238	9,412
Sales - local utility	2,773	3,420	3,265	3,275	2,815	12,775	12,568
<u>NSW Energy Coal, Australia</u>							
Production	4,393	4,453	4,827	3,837	4,893	18,010	16,757
Sales							
Export	4,388	4,488	4,187	4,505	4,289	17,469	14,637
Inland	404	250	265	174	478	1,167	1,659
Total	4,792	4,738	4,452	4,679	4,767	18,636	16,296
<u>Cerrejon Coal, Colombia</u>							
Production	3,105	2,829	2,662	1,512	3,014	10,017	11,663
Sales - export	2,942	2,630	2,702	1,774	3,157	10,263	11,279

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN	SEP	DEC	MAR	JUN	JUN	JUN
	2012	2012	2012	2013	2013	2013	2012

ALUMINIUM, MANGANESE AND NICKEL

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

ALUMINA

Saleable production

Worsley, Australia	730	859	944	911	961	3,675	2,917
Alumar, Brazil	309	311	288	302	304	1,205	1,235
Total	1,039	1,170	1,232	1,213	1,265	4,880	4,152

Sales

Worsley, Australia	750	820	916	910	1,031	3,677	2,928
Alumar, Brazil	356	352	298	296	329	1,275	1,201
Total	1,106	1,172	1,214	1,206	1,360	4,952	4,129

ALUMINIUM

Production

Hillside, South Africa	117	139	167	178	181	665	621
Bayside, South Africa	23	24	24	24	24	96	98
Alumar, Brazil	42	39	39	37	39	154	170
Mozal, Mozambique	66	67	67	64	66	264	264
Total	248	269	297	303	310	1,179	1,153

Sales

Hillside, South Africa	126	139	171	166	191	667	616
Bayside, South Africa	21	26	26	27	26	105	97
Alumar, Brazil	45	46	41	39	38	164	163
Mozal, Mozambique	54	58	65	76	65	264	265
Total	246	269	303	308	320	1,200	1,141

MANGANESE ORE

Saleable production

South Africa (a)	989	858	834	859	939	3,490	3,625
Australia (a)	1,077	1,288	1,283	1,149	1,307	5,027	4,306
Total	2,066	2,146	2,117	2,008	2,246	8,517	7,931

Sales

South Africa (a)	866	878	808	835	970	3,491	3,451
Australia (a)	1,343	1,171	979	1,326	1,102	4,578	4,428
Total	2,209	2,049	1,787	2,161	2,072	8,069	7,879

MANGANESE ALLOY

Saleable production

South Africa (a) (b)	75	93	91	86	104	374	404
Australia (a)	-	37	62	57	78	234	198
Total	75	130	153	143	182	608	602

Sales

South Africa (a) (b)	104	74	112	89	110	385	459
Australia (a)	23	46	52	68	61	227	229
Total	127	120	164	157	171	612	688

(a) Shown on 100% basis. BHP Billiton interest in saleable production is 60%, except Hotazel Manganese Mines which is 44.4%.

(b) Production includes Medium Carbon Ferro Manganese.

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN	SEP	DEC	MAR	JUN	JUN	JUN
	2012	2012	2012	2013	2013	2013	2012

ALUMINIUM, MANGANESE AND NICKEL

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

NICKEL

Cerro Matoso, Colombia

Production	12.8	13.3	12.4	12.3	12.8	50.8	48.9
Sales	12.9	12.3	13.7	13.0	13.1	52.1	47.5

Nickel West, Australia

Saleable production							
Nickel contained in concentrate	2.3	1.3	4.1	3.1	3.0	11.5	9.0
Nickel contained in finished matte	14.2	5.8	7.6	9.7	8.6	31.7	48.9
Nickel metal	13.4	16.6	10.6	17.0	15.9	60.1	51.1
Nickel production	29.9	23.7	22.3	29.8	27.5	103.3	109.0

Sales

Nickel contained in concentrate	3.6	1.6	2.9	3.1	3.0	10.6	8.9
Nickel contained in finished matte	16.7	6.7	7.0	9.0	9.7	32.4	50.9
Nickel metal	15.7	14.2	12.8	19.5	17.7	64.2	50.2
Nickel sales	36.0	22.5	22.7	31.6	30.4	107.2	110.0

PRODUCTION AND SALES REPORT

	QUARTER ENDED					YEAR TO DATE	
	JUN 2012	SEP 2012	DEC 2012	MAR 2013	JUN 2013	JUN 2013	JUN 2012

OTHER

BHP Billiton attributable production and sales unless otherwise stated.

DIAMONDS

EKATI, Canada (a)

Ore processed (100%)	('000 tonnes)	1,214	1,042	982	954	131	3,109	4,482
Production	('000 carats)	413	313	295	322	42	972	1,784

(a) On 10 April 2013 BHP Billiton completed the sale of its diamonds business, comprising its interests in the EKATI Diamond Mine and Diamonds Marketing operations.